

AK Steel
Specialty Stainless Sheet & Strip
Stainless Price Schedule
Revised March 1, 2017



AKSteel

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Specialty Stainless Sheet

200/300 SERIES GRADES

STAINLESS SHEET

Dollars Per Pound
Price in effect at time of shipment
Effective March 1, 2017

BASE PRICES

| Grade | NITRONIC® 30 | 201 | 201LN | 301 | 302 | 304 | 304L | 305 |
|----------|--------------|--------|--------|--------|--------|--------|--------|--------|
| Base/lb. | 1.3850 | 1.4000 | 1.5000 | 1.3400 | 1.4000 | 1.4000 | 1.5000 | 2.1600 |

| Grade | NITRONIC® 19-D | 309S | 310S | 316 | 316L | 317L | 321 | 2205 |
|----------|----------------|--------|--------|--------|--------|--------|--------|--------|
| Base/lb. | 1.5000 | 2.7700 | 3.7100 | 1.9800 | 1.9800 | 2.4900 | 1.9400 | 2.7500 |

GAUGE AND WIDTH EXTRAS - COILS

| Gauge | Thickness, in. | 36 in. Exact | 42 in. Exact | 48 in. Exact | 60 in. Exact |
|--------|-----------------|-----------------|-----------------|-----------------|-----------------|
| 7 & 8 | 0.1601 - 0.1874 | 0.5250 | 0.5700 | 0.4200 | 0.3600 |
| 9 & 10 | 0.1301 - 0.1600 | 0.4500 | 0.5700 | 0.3600 | 0.3600 |
| 11 | 0.1141 - 0.1300 | 0.4500 | 0.5700 | 0.3600 | 0.3600 |
| 12 | 0.0981 - 0.1190 | 0.4500 | 0.5700 | 0.3600 | 0.3600 |
| 13 | 0.0831 - 0.0980 | 0.4500 | 0.5700 | 0.3600 | 0.3600 |
| 14 | 0.0721 - 0.0830 | 0.4500 | 0.5700 | 0.3600 | 0.3600 |
| 15 | 0.0651 - 0.0720 | 0.4625 | 0.5800 | 0.3700 | 0.3700 |
| 16 | 0.0581 - 0.0650 | 0.4750 | 0.5900 | 0.3800 | 0.3800 |
| 17 | 0.0521 - 0.0580 | 0.4875 | 0.6100 | 0.3900 | 0.3900 |
| 18 | 0.0461 - 0.0520 | 0.5125 | 0.6200 | 0.4100 | 0.4100 |
| 19 | 0.0401 - 0.0460 | 0.5500 | 0.6500 | 0.4400 | 0.4400 |
| 20 | 0.0351 - 0.0400 | 0.6375 | 0.8500 | 0.5100 | 0.5100 |
| 21 | 0.0321 - 0.0350 | 0.8250 | 0.9500 | 0.6600 | 0.6600 |
| 22 | 0.0291 - 0.0320 | 0.9125 | 1.0200 | 0.7300 | 0.7300 |
| 23 | 0.0261 - 0.0290 | 1.0750 | 1.1500 | 0.8600 | 0.8600 |
| 24 | 0.0231 - 0.0260 | 1.1625 | 1.2300 | 0.9300 | * |
| 25 | 0.0199 - 0.0230 | 1.2500 | 1.4300 | 1.0000 | * |
| 26 | 0.0178 - 0.0198 | 1.4000 | 1.6500 | 1.1200 | * |
| 27 | 0.0161 - 0.0177 | 1.5625 | 1.8700 | 1.2500 | * |
| 28 | 0.0150 - 0.0160 | 1.6000 | 2.1100 | 1.2800 | * |

Inquire for other widths. All grades are not available in sizes shown.

Note: * items, 15-5 PH®, PH 15-7 Mo®, 17-4 PH®, 17-7 PH® please inquire with your AK Steel Sales Representative. The mean thickness will determine the size extra to apply. Raw material surcharges will be added at the time of invoice. Material is sold in Product of a Coil increments.

Specialty Stainless Sheet

400 SERIES GRADES

STAINLESS SHEET

Dollars Per Pound
Price in effect at time of shipment
Effective March 1, 2017

BASE PRICES

| Grade | 410 | 410H | 420 | 420HC | 430 | 434 | 435 Mod | 436 |
|----------|--------|--------|--------|--------|--------|--------|---------|--------|
| Base/lb. | 0.8900 | 0.9500 | 1.0200 | 1.0500 | 0.7900 | 0.9900 | 1.0700 | 1.0700 |

| Grade | 436M2 | 436L | 439 | 444 | 18 SR® | 13-4 SR® |
|----------|--------|--------|--------|--------|--------|----------|
| Base/lb. | 1.1700 | 1.0700 | 1.1300 | 1.5100 | 1.6550 | 2.2725 |

GAUGE AND WIDTH EXTRAS - COILS

| Gauge | Thickness, in. | 36 in. Exact | 42 in. Exact | 48 in. Exact |
|--------------|-----------------|-----------------|-----------------|-----------------|
| 8 through 12 | 0.0981 - 0.1874 | 0.5250 | 0.6200 | 0.4200 |
| 10 | 0.1301 - 0.1450 | 0.5250 | 0.6200 | 0.4200 |
| 11 | 0.1141 - 0.1300 | 0.5250 | 0.6200 | 0.4200 |
| 12 | 0.0981 - 0.1190 | 0.5250 | 0.6200 | 0.4200 |
| 13 | 0.0831 - 0.0980 | 0.5250 | 0.6200 | 0.4200 |
| 14 | 0.0721 - 0.0830 | 0.5250 | 0.6200 | 0.4200 |
| 15 | 0.0651 - 0.0720 | 0.5375 | 0.6300 | 0.4300 |
| 16 | 0.0581 - 0.0650 | 0.5375 | 0.6400 | 0.4300 |
| 17 | 0.0521 - 0.0580 | 0.5500 | 0.6500 | 0.4400 |
| 18 | 0.0461 - 0.0520 | 0.5625 | 0.6600 | 0.4500 |
| 19 | 0.0401 - 0.0460 | 0.5875 | 0.6800 | 0.4700 |
| 20 | 0.0351 - 0.0400 | 0.6625 | 0.7400 | 0.5300 |
| 21 | 0.0321 - 0.0350 | 0.7875 | 0.9500 | 0.6300 |
| 22 | 0.0291 - 0.0320 | 0.8500 | 1.0100 | 0.6800 |
| 23 | 0.0261 - 0.0290 | 1.0125 | 1.1400 | 0.8100 |
| 24 | 0.0231 - 0.0260 | 1.0750 | 1.2000 | 0.8600 |
| 25 | 0.0199 - 0.0230 | 1.1750 | 1.2800 | 0.9400 |
| 26 | 0.0178 - 0.0198 | 1.3000 | 1.3600 | 1.0400 |
| 27 | 0.0161 - 0.0177 | 1.7375 | 1.8100 | 1.3900 |
| 28 | 0.0150 - 0.0160 | 1.8875 | 1.9300 | 1.5100 |

Inquire for other widths. All grades are not available in sizes shown.

Note: * items, 409Ni, 436L, 439, 441, 15 Cr-Cb®, 18 Cr-Cb®, Aluminized 409 & 439 please inquire with your AK Steel Sales Representative.

The mean thickness will determine the size extra to apply. Raw material surcharges will be added at the time of invoice. Material is sold in Product of a Coil increments.

Specialty Stainless Sheet

Stainless Steel Chemistry/Quality Extras

Finish Extras

| | |
|-------------------------------|---------|
| Hot Rolled Annealed & Pickled | -0.0300 |
| 2D/2B Buffing Quality | 0.0300 |
| Bright Annealed - 300 Series | 0.1500 |
| Bright Annealed - 400 Series | 0.1200 |

Strand Leveling Extra

| | |
|--|--------|
| Slitting with leveling equipment, if specified | 0.0400 |
|--|--------|

Small Coil Extra

| | |
|---------------------------------------|--------|
| Less Than 150 pounds per in. of width | 0.0250 |
|---------------------------------------|--------|

Close Tolerance Extra

| | |
|---|--------|
| Closer than Standard but not closer than 1/2 standard | |
| Width | 0.0350 |
| Thickness | 0.0400 |
| Camber | 0.0425 |

Heat Treating Extra (410H only)

| | |
|----------------------------------|--------|
| 0.015 in. and heavier, any width | 0.3500 |
| Under 0.015 in., any width | 0.4500 |

Deep Draw Quality Extra

| | |
|---|--------|
| Deep Draw Quality Extra (waive if Ni extra is charged) | 0.0500 |
|---|--------|

Continuous Line Marking

| | |
|--------------------|--------|
| Single Line Mark | 0.0200 |
| Multiple Line Mark | 0.0300 |

CHEMISTRY EXTRAS

(May affect surcharge calculations)

| Min. Nickel | \$/lb. | *Max. Carbon | \$/lb. | Min. Molybdenum | \$/lb. |
|-------------|--------|---------------------|--------|------------------------|---------------|
| 201 5.00% | 0.0300 | 0.03% | 0.0800 | 316/L 2.25% | 0.0200 |
| 301 7.00% | 0.0300 | 0.04% | 0.0550 | 316/L 2.50% | 0.0600 |
| 304/L 8.50% | 0.0300 | 0.05% | 0.0350 | 316/L 2.75% | 0.1000 |
| 304/L 9.00% | 0.0575 | 0.06% | 0.0200 | Max. Phosphorus | \$/lb. |
| 304/L 9.50% | 0.0875 | 0.07% | 0.0100 | 304/L 0.03% | 0.0200 |
| | | *Except 304L & 316L | | 316/L 0.03% | 0.1350 |

The mean thickness will determine the size extra to apply. Raw material surcharges will be added at the time of invoice.

Specialty Stainless Sheet

Stainless Steel Chemistry/Quality Extras Continued

Tension Leveling / Finish / Polyfilm Extras

| Gauge | Thickness | Tension Leveling | UNIGRAIN® UNIGRIT | #3 or #4 Polish | Standard Polyfilm* |
|----------|-----------------|------------------|----------------------|--------------------|-----------------------|
| 7 thru 9 | 0.1451 - 0.1874 | * | * | * | * |
| 10 | 0.1301 - 0.1450 | 0.0700 | * | * | * |
| 11 | 0.1141 - 0.1300 | 0.0750 | * | * | * |
| 12 | 0.0981 - 0.1190 | 0.0750 | 0.1150 | * | * |
| 13 | 0.0831 - 0.0980 | 0.0750 | 0.1150 | 0.1650 | * |
| 14 | 0.0721 - 0.0830 | 0.0800 | 0.1200 | 0.1750 | * |
| 15 | 0.0651 - 0.0720 | 0.0800 | 0.1200 | 0.1750 | * |
| 16 | 0.0581 - 0.0650 | 0.0850 | 0.1200 | 0.1750 | * |
| 17 | 0.0521 - 0.0580 | 0.0850 | 0.1200 | 0.1750 | * |
| 18 | 0.0461 - 0.0520 | 0.0850 | 0.1200 | 0.1750 | * |
| 19 | 0.0401 - 0.0460 | 0.0900 | 0.1200 | 0.1750 | * |
| 20 | 0.0351 - 0.0400 | 0.0950 | 0.1450 | 0.2050 | * |
| 21 | 0.0321 - 0.0350 | 0.1000 | 0.1450 | 0.2050 | * |
| 22 | 0.0291 - 0.0320 | 0.1200 | 0.1500 | 0.2150 | * |
| 23 | 0.0261 - 0.0290 | 0.1200 | 0.1550 | 0.2200 | * |
| 24 | 0.0231 - 0.0260 | 0.1200 | 0.1575 | 0.2250 | * |
| 25 | 0.0199 - 0.0230 | 0.1200 | 0.1675 | * | * |
| 26 | 0.0178 - 0.0198 | 0.1200 | 0.1775 | * | * |
| 27 | 0.0161 - 0.0177 | 0.1400 | * | * | * |
| 28 | 0.0150 - 0.0160 | 0.1600 | * | * | * |

TENSILE EXTRAS

| Gauge Range | 1/4 Hard TS-125,000 min. psi. or Rc 25 min. | 1/2 Hard TS-150,000 min. psi. or Rc 30 min. | 3/4 Hard TS-175,000 min. psi. or Rc 35 min. | Full Hard TS-185,000 min. psi. or Rc 40 min. | Extra Hard TS-200,000 min. psi. or Rc 45 min. |
|-----------------|--|--|--|---|--|
| 0.1874 - 0.0120 | 0.0800 | 0.0800 | 0.0800 | 0.0800 | 0.0800 |

Packaging

| | |
|--------------------------|----------------|
| Coils | \$20.00 Each |
| Sheet Skids to 144 in. | \$80.00 Each |
| Sheet Skids over 144 in. | Inquire |
| Export Skids Coils | \$0.01 per lb. |

Note: * items, please inquire with your AK Steel Sales Representative.

The mean thickness will determine the size extra to apply. Raw material surcharges will be added at the time of invoice.

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| | | |
|----------------------------|--------------------------|----------------------------------|
| 13-4 SR [®] | POLYGLIDE [™] | 11 Cr-Cb [™] |
| 15 Cr-Cb [®] | PAINTGRIP [®] | 18 Cr-Cb [™] |
| 15-5 PH [®] | PH 15-7 Mo [®] | 311 DQ [™] |
| 17-4 PH [®] | STONE MATTE [®] | 17-14 Cu Mo [™] |
| 17-7 PH [®] | T2 [®] | 1 SR [™] |
| 18 SR [®] | THERMAK [®] | 2 SR [™] |
| ALUMI-THERM [®] | TRAN-COR [®] | 6 SR [™] |
| AQUAMET [®] | ULTRA FORM [®] | 12 SR [™] |
| ARMCO [®] | ULTRA HONE [®] | 18-9 LW [™] |
| CARLITE [®] | ULTRALUME [®] | AK-SPECTRA [™] |
| CHROMESHIELD [®] | ULTRASMOOTH [®] | ANTI STICK [™] |
| DI-MAX [®] | UNIBRITE [®] | BORON STEEL [™] |
| DR [®] | UNIGRAIN [®] | CEM [™] |
| ELECTRASMOOTH [®] | UNIVIT [®] | EXTRASMOOTH [™] |
| GREYSTONE [®] | VIT-PLUS [®] | FORMABLE [™] |
| ILUMIBRITE [®] | ZINCGRIP [®] | HCR [™] |
| LITE CARLITE [®] | NEXMET [™] | HIGH PERFORMANCE-10 [™] |
| NITRONIC [®] | POLYGLIDE [™] | ORIENTED LS [™] |
| | OPTIMET [™] | ULTRACHEM [™] |

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