



Stainless Steel Raw Material Surcharges

For Orders Promised for Shipment

For Shipments September 30, 2018 to November 3, 2018

Grade	Chrome \$/lb	Nickel \$/lb	Moly \$/lb	Ferro Ti \$/lb	Ferro Cb \$/lb	Mn \$/lb	Copper \$/lb	Iron \$/GT	Natural Gas	CGE	>=.015" or .381mm nom Surch	<.015" or .381mm nom Surch
Current Rate	\$ 1.2400	\$ 5.7863	\$ 12.1120	\$ 3.0000	\$ 17.3000	\$.6009	\$ 2.7040	\$ 380	\$ 2.8950			
Rates per pound below will be added to invoice at time of shipment.												
NITRONIC® 19D	\$.2104	\$.0636	\$ -	\$ -	\$ -	\$.0256	\$ -	\$.0770	\$ -	\$.0321	\$.4087	\$.4700
NITRONIC® 30	\$.1655	\$.1000	\$ -	\$ -	\$ -	\$.0435	\$.0086	\$.0762	\$ -	\$.0321	\$.4259	\$.4898
18-9LW	\$.1922	\$.3862	\$ -	\$ -	\$ -	\$.0103	\$.0464	\$.0712	\$ -	\$.0321	\$.7384	\$.8492
201 (4.0), 201LN	\$.1709	\$.1817	\$ -	\$ -	\$ -	\$.0333	\$.0040	\$.0763	\$ -	\$.0321	\$.4983	\$.5730
201 (5.0)	\$.1709	\$.2272	\$ -	\$ -	\$ -	\$.0323	\$ -	\$.0758	\$ -	\$.0321	\$.5383	\$.6190
2205	\$.2376	\$.2499	\$.3280	\$ -	\$ -	\$.0026	\$ -	\$.0715	\$ -	\$.0321	\$.9217	\$ 1.0600
301(6.00)	\$.1837	\$.2726	\$ -	\$ -	\$ -	\$.0082	\$ -	\$.0784	\$ -	\$.0321	\$.5750	\$.6613
301LN (6.00)	\$.1794	\$.2726	\$ -	\$ -	\$ -	\$.0087	\$.0106	\$.0779	\$ -	\$.0321	\$.5813	\$.6685
301Cu (6.00)	\$.1874	\$.2817	\$ -	\$ -	\$ -	\$.0090	\$.0199	\$.0761	\$ -	\$.0321	\$.6062	\$.6971
301 (6.50)	\$.1773	\$.2953	\$ -	\$ -	\$ -	\$.0090	\$.0053	\$.0779	\$ -	\$.0321	\$.5969	\$.6864
301 301Si	\$.1762	\$.2908	\$.0711	\$ -	\$ -	\$.0051	\$.0013	\$.0786	\$ -	\$.0321	\$.6552	\$.7535
301,301L (7.00)	\$.1816	\$.3180	\$ -	\$ -	\$ -	\$.0051	\$.0053	\$.0778	\$ -	\$.0321	\$.6199	\$.7129
301 (7.50)	\$.1848	\$.3453	\$ -	\$ -	\$ -	\$.0056	\$.0053	\$.0767	\$ -	\$.0321	\$.6498	\$.7473
302	\$.1922	\$.3635	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0771	\$ -	\$.0321	\$.6649	\$.7646
304, 304L (8.00)	\$.1922	\$.3635	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0771	\$ -	\$.0321	\$.6649	\$.7646
304, 304L (8.25)	\$.1922	\$.3862	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0766	\$ -	\$.0321	\$.6871	\$.7902
304, 304L (8.50)	\$.1922	\$.3862	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0766	\$ -	\$.0321	\$.6871	\$.7902
304, 304L (9.00)	\$.1922	\$.4089	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0761	\$ -	\$.0321	\$.7093	\$.8157
304, 304L (9.25)	\$.1949	\$.4203	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0755	\$ -	\$.0321	\$.7228	\$.8312
304, 304L (9.50)	\$.1922	\$.4316	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0755	\$ -	\$.0321	\$.7314	\$.8411
304LN	\$.1922	\$.3862	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0766	\$ -	\$.0321	\$.6871	\$.7902
305	\$.1976	\$.5271	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0728	\$ -	\$.0321	\$.8296	\$.9540
305 (12.0)	\$.2003	\$.5679	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0715	\$ -	\$.0321	\$.8718	\$ 1.0026
309S	\$.2350	\$.5452	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0686	\$ -	\$.0321	\$.8809	\$ 1.0130
310/310S	\$.2563	\$.8633	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0589	\$ -	\$.0321	\$ 1.2106	\$ 1.3922
316,316L,316LN	\$.1709	\$.4544	\$.2187	\$ -	\$ -	\$ -	\$ -	\$.0750	\$ -	\$.0321	\$.9511	\$ 1.0938
316L w/2.75min Mo	\$.1736	\$.4771	\$.3007	\$ -	\$ -	\$ -	\$ -	\$.0734	\$ -	\$.0321	\$ 1.0569	\$ 1.2154
316Ti	\$.1773	\$.4884	\$.2187	\$ -	\$ -	\$ -	\$ -	\$.0732	\$ -	\$.0321	\$.9897	\$ 1.1382
317L	\$.1922	\$.5907	\$.3280	\$ -	\$ -	\$ -	\$ -	\$.0686	\$ -	\$.0321	\$ 1.2116	\$ 1.3933
321,321LA	\$.1816	\$.4089	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0768	\$ -	\$.0321	\$.6994	\$.8043
15-5 PH®	\$.1522	\$.1817	\$ -	\$ -	\$.0240	\$.0015	\$.0397	\$.0816	\$ -	\$.0321	\$.5128	\$.5897
PH 15-7 Mo®	\$.1495	\$.3180	\$.2242	\$ -	\$ -	\$.0015	\$ -	\$.0799	\$ -	\$.0321	\$.8052	\$.9260
17-4 PH®	\$.1602	\$.1590	\$ -	\$ -	\$.0240	\$.0015	\$.0397	\$.0814	\$ -	\$.0321	\$.4979	\$.5726
17-7 PH®	\$.1762	\$.3226	\$ -	\$ -	\$ -	\$.0020	\$ -	\$.0792	\$ -	\$.0321	\$.6121	\$.7039
400	\$.1282	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0921	\$ -	\$.0321	\$.2524	\$.2903
400CB	\$.1175	\$ -	\$ -	\$ -	\$.0096	\$ -	\$ -	\$.0931	\$ -	\$.0321	\$.2523	\$.2901
409, Aluminized 409	\$.1121	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0935	\$ -	\$.0321	\$.2377	\$.2734
409NI	\$.1148	\$.0363	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0924	\$ -	\$.0321	\$.2756	\$.3169
41003	\$.1153	\$.0136	\$ -	\$ -	\$ -	\$.0046	\$.0033	\$.0919	\$ -	\$.0321	\$.2608	\$.2999
410,410CB,410H	\$.1228	\$ -	\$ -	\$ -	\$.0096	\$.0020	\$ -	\$.0921	\$ -	\$.0321	\$.2586	\$.2974
410S	\$.1255	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0923	\$ -	\$.0321	\$.2499	\$.2874
420, 420HC	\$.1335	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0916	\$ -	\$.0321	\$.2572	\$.2958
420 ULTRA HONE®	\$.1522	\$ -	\$.0929	\$ -	\$ -	\$.0020	\$ -	\$.0884	\$ -	\$.0321	\$.3676	\$.4227
430	\$.1709	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0879	\$ -	\$.0321	\$.2909	\$.3345
430LI	\$.1784	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0871	\$ -	\$.0321	\$.2976	\$.3422
430TIX	\$.1949	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0850	\$ -	\$.0321	\$.3120	\$.3588
434	\$.1752	\$ -	\$.1148	\$ -	\$ -	\$ -	\$ -	\$.0863	\$ -	\$.0321	\$.4084	\$.4697
435-Mod	\$.2029	\$.0114	\$ -	\$ -	\$.0576	\$ -	\$.0060	\$.0833	\$ -	\$.0321	\$.3933	\$.4523
436	\$.1842	\$ -	\$.1257	\$ -	\$.0480	\$.0015	\$ -	\$.0844	\$ -	\$.0321	\$.4759	\$.5473
436L	\$.1842	\$ -	\$.1093	\$ -	\$ -	\$ -	\$ -	\$.0851	\$ -	\$.0321	\$.4107	\$.4723
439, Aluminized 439	\$.1816	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0864	\$ -	\$.0321	\$.3001	\$.3451
440A	\$.1762	\$ -	\$ -	\$ -	\$ -	\$.0020	\$ -	\$.0869	\$ -	\$.0321	\$.2972	\$.3418
444	\$.1869	\$ -	\$.2187	\$ -	\$.0115	\$.0010	\$ -	\$.0836	\$ -	\$.0321	\$.5338	\$.6139
11 Cr-Cb™	\$.1175	\$ -	\$ -	\$ -	\$.0288	\$ -	\$ -	\$.0927	\$ -	\$.0321	\$.2711	\$.3118
13-4 SR®	\$.1388	\$.0114	\$ -	\$ -	\$ -	\$.0015	\$ -	\$.0902	\$ -	\$.0321	\$.2740	\$.3151
15Cr-Cb®	\$.1517	\$ -	\$ -	\$ -	\$.0480	\$.0046	\$ -	\$.0880	\$ -	\$.0321	\$.3244	\$.3731
18 CrCb™,441	\$.1880	\$ -	\$ -	\$ -	\$.0470	\$ -	\$ -	\$.0854	\$ -	\$.0321	\$.3525	\$.4054
THERMAK® 17	\$.1890	\$ -	\$ -	\$ -	\$.0317	\$.0051	\$.0172	\$.0831	\$ -	\$.0321	\$.3582	\$.4119
CHROMESHIELD® 22	\$.2323	\$ -	\$.0437	\$ -	\$.0240	\$.0013	\$.0079	\$.0799	\$ -	\$.0321	\$.4212	\$.4844
18 SR®	\$.1816	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0865	\$ -	\$.0321	\$.3002	\$.3452

All totals are rounded to 4 decimal places.

Surcharges with non-standard alloy content will be calculated based upon the nominal content.

Note: The effective dates on this announcement supercede all previous effective dates.

Obtain this and previous surcharge lists at:

www.aksteel.com

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