



**Stainless Steel Raw Material Surcharges**

For Orders Promised for Shipment

**For Shipments February 4, 2018 to March 3, 2018**

| Grade   | Chrome \$/lb     | Nickel \$/lb     | Moly \$/lb        | Ferro Ti \$/lb   | Ferro Cb \$/lb    | Mn \$/lb        | Copper \$/lb     | Iron \$/GT    | Natural Gas      | CGE      | >=.015" or .381mm nom Surch | <.015" or .381mm nom Surch |
|---|------------------|------------------|-------------------|------------------|-------------------|-----------------|------------------|---------------|------------------|----------|-----------------------------|----------------------------|
| <b>Current Rate</b>   | <b>\$ 1.1800</b> | <b>\$ 5.6453</b> | <b>\$ 10.7430</b> | <b>\$ 2.1900</b> | <b>\$ 17.0000</b> | <b>\$ .6563</b> | <b>\$ 3.2223</b> | <b>\$ 380</b> | <b>\$ 2.7380</b> |          |                             |                            |
| Rates per pound below will be added to invoice at time of shipment. |                  |                  |                   |                  |                   |                 |                  |               |                  |          |                             |                            |
| NITRONIC® 19D   | \$ .1962         | \$ .0612         | \$ -              | \$ -             | \$ -              | \$ .0299        | \$ -             | \$ .0770      | \$ -             | \$ .0269 | \$ .3912                    | \$ .4499                   |
| NITRONIC® 30  | \$ .1544         | \$ .0962         | \$ -              | \$ -             | \$ -              | \$ .0508        | \$ .0127         | \$ .0762      | \$ -             | \$ .0269 | \$ .4172                    | \$ .4798                   |
| 18-9LW  | \$ .1793         | \$ .3718         | \$ -              | \$ -             | \$ -              | \$ .0121        | \$ .0681         | \$ .0712      | \$ -             | \$ .0269 | \$ .7294                    | \$ .8388                   |
| 201 (4.0), 201LN  | \$ .1594         | \$ .1750         | \$ -              | \$ -             | \$ -              | \$ .0388        | \$ .0058         | \$ .0763      | \$ -             | \$ .0269 | \$ .4822                    | \$ .5545                   |
| 201 (5.0)   | \$ .1594         | \$ .2187         | \$ -              | \$ -             | \$ -              | \$ .0376        | \$ -             | \$ .0758      | \$ -             | \$ .0269 | \$ .5184                    | \$ .5962                   |
| 2205  | \$ .2216         | \$ .2406         | \$ .2787          | \$ -             | \$ -              | \$ .0030        | \$ -             | \$ .0715      | \$ -             | \$ .0269 | \$ .8423                    | \$ .9686                   |
| 301(6.00)   | \$ .1713         | \$ .2625         | \$ -              | \$ -             | \$ -              | \$ .0096        | \$ -             | \$ .0784      | \$ -             | \$ .0269 | \$ .5487                    | \$ .6310                   |
| 301LN (6.00)  | \$ .1673         | \$ .2625         | \$ -              | \$ -             | \$ -              | \$ .0102        | \$ .0156         | \$ .0779      | \$ -             | \$ .0269 | \$ .5604                    | \$ .6445                   |
| 301Cu (6.00)  | \$ .1748         | \$ .2712         | \$ -              | \$ -             | \$ -              | \$ .0105        | \$ .0292         | \$ .0761      | \$ -             | \$ .0269 | \$ .5887                    | \$ .6770                   |
| 301 (6.50)  | \$ .1653         | \$ .2843         | \$ -              | \$ -             | \$ -              | \$ .0105        | \$ .0078         | \$ .0779      | \$ -             | \$ .0269 | \$ .5727                    | \$ .6586                   |
| 301 301Si   | \$ .1643         | \$ .2800         | \$ .0604          | \$ -             | \$ -              | \$ .0060        | \$ .0019         | \$ .0786      | \$ -             | \$ .0269 | \$ .6181                    | \$ .7108                   |
| 301,301L (7.00)   | \$ .1693         | \$ .3062         | \$ -              | \$ -             | \$ -              | \$ .0060        | \$ .0078         | \$ .0778      | \$ -             | \$ .0269 | \$ .5940                    | \$ .6831                   |
| 301 (7.50)  | \$ .1723         | \$ .3325         | \$ -              | \$ -             | \$ -              | \$ .0066        | \$ .0078         | \$ .0767      | \$ -             | \$ .0269 | \$ .6228                    | \$ .7162                   |
| 302   | \$ .1793         | \$ .3499         | \$ -              | \$ -             | \$ -              | \$ -            | \$ -             | \$ .0771      | \$ -             | \$ .0269 | \$ .6332                    | \$ .7282                   |
| 304, 304L (8.00)  | \$ .1793         | \$ .3499         | \$ -              | \$ -             | \$ -              | \$ -            | \$ -             | \$ .0771      | \$ -             | \$ .0269 | \$ .6332                    | \$ .7282                   |
| 304, 304L (8.25)  | \$ .1793         | \$ .3718         | \$ -              | \$ -             | \$ -              | \$ -            | \$ -             | \$ .0766      | \$ -             | \$ .0269 | \$ .6546                    | \$ .7528                   |
| 304, 304L (8.50)  | \$ .1793         | \$ .3718         | \$ -              | \$ -             | \$ -              | \$ -            | \$ -             | \$ .0766      | \$ -             | \$ .0269 | \$ .6546                    | \$ .7528                   |
| 304, 304L (9.00)  | \$ .1793         | \$ .3937         | \$ -              | \$ -             | \$ -              | \$ -            | \$ -             | \$ .0761      | \$ -             | \$ .0269 | \$ .6760                    | \$ .7774                   |
| 304, 304L (9.25)  | \$ .1818         | \$ .4046         | \$ -              | \$ -             | \$ -              | \$ -            | \$ -             | \$ .0755      | \$ -             | \$ .0269 | \$ .6888                    | \$ .7921                   |
| 304, 304L (9.50)  | \$ .1793         | \$ .4156         | \$ -              | \$ -             | \$ -              | \$ -            | \$ -             | \$ .0755      | \$ -             | \$ .0269 | \$ .6973                    | \$ .8019                   |
| 304LN   | \$ .1793         | \$ .3718         | \$ -              | \$ -             | \$ -              | \$ -            | \$ -             | \$ .0766      | \$ -             | \$ .0269 | \$ .6546                    | \$ .7528                   |
| 305   | \$ .1843         | \$ .5074         | \$ -              | \$ -             | \$ -              | \$ -            | \$ -             | \$ .0728      | \$ -             | \$ .0269 | \$ .7914                    | \$ .9101                   |
| 305 (12.0)  | \$ .1868         | \$ .5468         | \$ -              | \$ -             | \$ -              | \$ -            | \$ -             | \$ .0715      | \$ -             | \$ .0269 | \$ .8320                    | \$ .9568                   |
| 309S  | \$ .2191         | \$ .5249         | \$ -              | \$ -             | \$ -              | \$ -            | \$ -             | \$ .0686      | \$ -             | \$ .0269 | \$ .8395                    | \$ .9654                   |
| 310/310S  | \$ .2390         | \$ .8311         | \$ -              | \$ -             | \$ -              | \$ -            | \$ -             | \$ .0589      | \$ -             | \$ .0269 | \$ 1.1559                   | \$ 1.3293                  |
| 316,316L,316LN  | \$ .1594         | \$ .4374         | \$ .1858          | \$ -             | \$ -              | \$ -            | \$ -             | \$ .0750      | \$ -             | \$ .0269 | \$ .8845                    | \$ 1.0172                  |
| 316L w/2.75min Mo   | \$ .1619         | \$ .4593         | \$ .2555          | \$ -             | \$ -              | \$ -            | \$ -             | \$ .0734      | \$ -             | \$ .0269 | \$ .9770                    | \$ 1.1236                  |
| 316Ti   | \$ .1653         | \$ .4702         | \$ .1858          | \$ -             | \$ -              | \$ -            | \$ -             | \$ .0732      | \$ -             | \$ .0269 | \$ .9214                    | \$ 1.0596                  |
| 317L  | \$ .1793         | \$ .5687         | \$ .2787          | \$ -             | \$ -              | \$ -            | \$ -             | \$ .0686      | \$ -             | \$ .0269 | \$ 1.1222                   | \$ 1.2905                  |
| 321,321LA   | \$ .1693         | \$ .3937         | \$ -              | \$ -             | \$ -              | \$ -            | \$ -             | \$ .0768      | \$ -             | \$ .0269 | \$ .6667                    | \$ .7667                   |
| 15-5 PH®  | \$ .1419         | \$ .1750         | \$ -              | \$ -             | \$ .0225          | \$ .0018        | \$ .0584         | \$ .0816      | \$ -             | \$ .0269 | \$ .5081                    | \$ .5843                   |
| PH 15-7 Mo®   | \$ .1394         | \$ .3062         | \$ .1905          | \$ -             | \$ -              | \$ .0018        | \$ -             | \$ .0799      | \$ -             | \$ .0269 | \$ .7447                    | \$ .8564                   |
| 17-4 PH®  | \$ .1494         | \$ .1531         | \$ -              | \$ -             | \$ .0225          | \$ .0018        | \$ .0584         | \$ .0814      | \$ -             | \$ .0269 | \$ .4935                    | \$ .5675                   |
| 17-7 PH®  | \$ .1643         | \$ .3106         | \$ -              | \$ -             | \$ .0024          | \$ -            | \$ .0792         | \$ -          | \$ .0269         | \$ .5834 | \$ .6709                    |                            |
| 400   | \$ .1195         | \$ -             | \$ -              | \$ -             | \$ -              | \$ -            | \$ -             | \$ .0921      | \$ -             | \$ .0269 | \$ 2.385                    | \$ 2.743                   |
| 400CB   | \$ .1096         | \$ -             | \$ -              | \$ -             | \$ .0090          | \$ -            | \$ -             | \$ .0931      | \$ -             | \$ .0269 | \$ 2.386                    | \$ .2744                   |
| 409, Aluminized 409   | \$ .1046         | \$ -             | \$ -              | \$ -             | \$ -              | \$ -            | \$ -             | \$ .0935      | \$ -             | \$ .0269 | \$ 2.250                    | \$ .2588                   |
| 409NI   | \$ .1071         | \$ .0350         | \$ -              | \$ -             | \$ -              | \$ -            | \$ -             | \$ .0924      | \$ -             | \$ .0269 | \$ 2.614                    | \$ 3.006                   |
| 41003   | \$ .1076         | \$ .0131         | \$ -              | \$ -             | \$ -              | \$ .0054        | \$ .0049         | \$ .0919      | \$ -             | \$ .0269 | \$ 2.498                    | \$ .2873                   |
| 410,410CB,410H  | \$ .1145         | \$ -             | \$ -              | \$ -             | \$ .0090          | \$ .0024        | \$ -             | \$ .0921      | \$ -             | \$ .0269 | \$ 2.449                    | \$ .2816                   |
| 410S  | \$ .1170         | \$ -             | \$ -              | \$ -             | \$ -              | \$ -            | \$ -             | \$ .0923      | \$ -             | \$ .0269 | \$ 2.362                    | \$ .2716                   |
| 420, 420HC  | \$ .1245         | \$ -             | \$ -              | \$ -             | \$ -              | \$ -            | \$ -             | \$ .0916      | \$ -             | \$ .0269 | \$ 2.430                    | \$ .2795                   |
| 420 ULTRA HONE®   | \$ .1419         | \$ -             | \$ .0790          | \$ -             | \$ -              | \$ .0024        | \$ -             | \$ .0884      | \$ -             | \$ .0269 | \$ 3.386                    | \$ .3894                   |
| 430   | \$ .1594         | \$ -             | \$ -              | \$ -             | \$ -              | \$ -            | \$ -             | \$ .0879      | \$ -             | \$ .0269 | \$ .2742                    | \$ .3153                   |
| 430LI   | \$ .1663         | \$ -             | \$ -              | \$ -             | \$ -              | \$ -            | \$ -             | \$ .0871      | \$ -             | \$ .0269 | \$ 2.803                    | \$ 3.223                   |
| 430TIX  | \$ .1818         | \$ -             | \$ -              | \$ -             | \$ -              | \$ -            | \$ -             | \$ .0850      | \$ -             | \$ .0269 | \$ 2.937                    | \$ 3.378                   |
| 434   | \$ .1633         | \$ -             | \$ .0976          | \$ -             | \$ -              | \$ -            | \$ -             | \$ .0863      | \$ -             | \$ .0269 | \$ 3.741                    | \$ 4.302                   |
| 435-Mod   | \$ .1892         | \$ .0109         | \$ -              | \$ -             | \$ .0540          | \$ -            | \$ .0088         | \$ .0833      | \$ -             | \$ .0269 | \$ 3.731                    | \$ 4.291                   |
| 436   | \$ .1718         | \$ -             | \$ .1069          | \$ -             | \$ .0450          | \$ .0018        | \$ -             | \$ .0844      | \$ -             | \$ .0269 | \$ 4.368                    | \$ 5.023                   |
| 436L  | \$ .1718         | \$ -             | \$ .0929          | \$ -             | \$ -              | \$ -            | \$ -             | \$ .0851      | \$ -             | \$ .0269 | \$ 3.767                    | \$ 4.332                   |
| 439, Aluminized 439   | \$ .1693         | \$ -             | \$ -              | \$ -             | \$ -              | \$ -            | \$ -             | \$ .0864      | \$ -             | \$ .0269 | \$ 2.826                    | \$ 3.250                   |
| 440A  | \$ .1643         | \$ -             | \$ -              | \$ -             | \$ -              | \$ .0024        | \$ -             | \$ .0869      | \$ -             | \$ .0269 | \$ 2.805                    | \$ 3.226                   |
| 444   | \$ .1743         | \$ -             | \$ .1858          | \$ -             | \$ .0108          | \$ .0012        | \$ -             | \$ .0836      | \$ -             | \$ .0269 | \$ 4.826                    | \$ 5.550                   |
| 11 Cr-Cb™   | \$ .1096         | \$ -             | \$ -              | \$ -             | \$ .0270          | \$ -            | \$ -             | \$ .0927      | \$ -             | \$ .0269 | \$ 2.562                    | \$ 2.946                   |
| 13-4 SR®  | \$ .1295         | \$ .0109         | \$ -              | \$ -             | \$ -              | \$ .0018        | \$ -             | \$ .0902      | \$ -             | \$ .0269 | \$ 2.593                    | \$ 2.982                   |
| 15Cr-Cb®  | \$ .1414         | \$ -             | \$ -              | \$ -             | \$ .0450          | \$ .0054        | \$ -             | \$ .0880      | \$ -             | \$ .0269 | \$ 3.067                    | \$ 3.527                   |
| 18 CrCb™,441  | \$ .1753         | \$ -             | \$ -              | \$ -             | \$ .0441          | \$ -            | \$ -             | \$ .0854      | \$ -             | \$ .0269 | \$ 3.317                    | \$ 3.815                   |
| THERMAK® 17   | \$ .1763         | \$ -             | \$ -              | \$ -             | \$ .0297          | \$ .0060        | \$ .0253         | \$ .0831      | \$ -             | \$ .0269 | \$ 3.473                    | \$ 3.994                   |
| CHROMESHIELD® 22  | \$ .2166         | \$ -             | \$ .0372          | \$ -             | \$ .0225          | \$ .0015        | \$ .0117         | \$ .0799      | \$ -             | \$ .0269 | \$ 3.963                    | \$ 4.557                   |
| 18 SR®  | \$ .1693         | \$ -             | \$ -              | \$ -             | \$ -              | \$ -            | \$ -             | \$ .0865      | \$ -             | \$ .0269 | \$ 2.827                    | \$ 3.251                   |

All totals are rounded to 4 decimal places.

Surcharges with non-standard alloy content will be calculated based upon the nominal content.

Note: The effective dates on this announcement supercede all previous effective dates.

Obtain this and previous surcharge lists at:

www.aksteel.com

©2018 AK Steel Corporation. All rights reserved