



Stainless Steel Raw Material Surcharges

For Orders Promised for Shipment

For Shipments June 2, 2019 to June 29, 2019

Grade	Chrome \$/lb	Nickel \$/lb	Moly \$/lb	Ferro Ti \$/lb	Ferro Cb \$/lb	Mn \$/lb	Copper \$/lb	Iron \$/GT	Natural Gas	CGE	>=.015" or .381mm nom Surch	<.015" or .381mm nom Surch
Current Rate	\$ 1.2000	\$ 5.4841	\$ 12.1970	\$ 3.0000	\$ 18.3500	\$.5916	\$ 2.8152	\$ 320	\$ 2.5660			
Rates per pound below will be added to invoice at time of shipment.												
NITRONIC® 19D	\$.2009	\$.0585	\$ -	\$ -	\$ -	\$.0249	\$ -	\$.0578	\$ -	\$.0284	\$.3705	\$.4261
NITRONIC® 30	\$.1581	\$.0920	\$ -	\$ -	\$ -	\$.0423	\$.0095	\$.0572	\$ -	\$.0284	\$.3875	\$.4456
18-9LW	\$.1836	\$.3554	\$ -	\$ -	\$ -	\$.0101	\$.0510	\$.0534	\$ -	\$.0284	\$.6819	\$.7842
201 (4.0), 201LN	\$.1632	\$.1672	\$ -	\$ -	\$ -	\$.0324	\$.0044	\$.0572	\$ -	\$.0284	\$.4528	\$.5207
201 (5.0)	\$.1632	\$.2090	\$ -	\$ -	\$ -	\$.0314	\$ -	\$.0568	\$ -	\$.0284	\$.4888	\$.5621
2205	\$.2270	\$.2300	\$.3311	\$ -	\$ -	\$.0025	\$ -	\$.0536	\$ -	\$.0284	\$.8726	\$ 1.0035
301(6.00)	\$.1754	\$.2509	\$ -	\$ -	\$ -	\$.0080	\$ -	\$.0588	\$ -	\$.0284	\$.5215	\$.5997
301LN (6.00)	\$.1714	\$.2509	\$ -	\$ -	\$ -	\$.0085	\$.0117	\$.0584	\$ -	\$.0284	\$.5293	\$.6087
301Cu (6.00)	\$.1790	\$.2592	\$ -	\$ -	\$ -	\$.0087	\$.0219	\$.0571	\$ -	\$.0284	\$.5543	\$.6374
301 (6.50)	\$.1693	\$.2718	\$ -	\$ -	\$ -	\$.0087	\$.0058	\$.0585	\$ -	\$.0284	\$.5425	\$.6239
301 301Si	\$.1683	\$.2676	\$.0717	\$ -	\$ -	\$.0050	\$.0015	\$.0589	\$ -	\$.0284	\$.6014	\$.6916
301,301L (7.00)	\$.1734	\$.2927	\$ -	\$ -	\$ -	\$.0050	\$.0058	\$.0583	\$ -	\$.0284	\$.5636	\$.6481
301 (7.50)	\$.1765	\$.3177	\$ -	\$ -	\$ -	\$.0055	\$.0058	\$.0575	\$ -	\$.0284	\$.5914	\$.6801
302	\$.1836	\$.3345	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0579	\$ -	\$.0284	\$.6044	\$.6951
304, 304L (8.00)	\$.1836	\$.3345	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0579	\$ -	\$.0284	\$.6044	\$.6951
304, 304L (8.25)	\$.1836	\$.3554	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0575	\$ -	\$.0284	\$.6249	\$.7186
304, 304L (8.50)	\$.1836	\$.3554	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0575	\$ -	\$.0284	\$.6249	\$.7186
304, 304L (9.00)	\$.1836	\$.3763	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0571	\$ -	\$.0284	\$.6454	\$.7422
304, 304L (9.25)	\$.1862	\$.3867	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0567	\$ -	\$.0284	\$.6580	\$.7567
304, 304L (9.50)	\$.1836	\$.3972	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0567	\$ -	\$.0284	\$.6659	\$.7658
304LN	\$.1836	\$.3554	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0575	\$ -	\$.0284	\$.6249	\$.7186
305	\$.1887	\$.4850	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0546	\$ -	\$.0284	\$.7567	\$.8702
305 (12.0)	\$.1913	\$.5226	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0536	\$ -	\$.0284	\$.7959	\$.9153
309S	\$.2244	\$.5017	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0514	\$ -	\$.0284	\$.8059	\$.9268
310/310S	\$.2448	\$.7944	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0442	\$ -	\$.0284	\$ 1.1118	\$ 1.2786
316,316L,316LN	\$.1632	\$.4181	\$.2207	\$ -	\$ -	\$ -	\$ -	\$.0563	\$ -	\$.0284	\$.8867	\$ 1.0197
316L w/2.75min Mo	\$.1658	\$.4390	\$.3035	\$ -	\$ -	\$ -	\$ -	\$.0550	\$ -	\$.0284	\$.9917	\$ 1.1405
316Ti	\$.1693	\$.4494	\$.2207	\$ -	\$ -	\$ -	\$ -	\$.0549	\$ -	\$.0284	\$.9227	\$ 1.0611
317L	\$.1836	\$.5435	\$.3311	\$ -	\$ -	\$ -	\$ -	\$.0514	\$ -	\$.0284	\$ 1.1380	\$ 1.3087
321,321LA	\$.1734	\$.3763	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0576	\$ -	\$.0284	\$.6357	\$.7311
15-5 PH®	\$.1454	\$.1672	\$ -	\$ -	\$.0293	\$.0015	\$.0437	\$.0612	\$ -	\$.0284	\$.4767	\$.5482
PH 15-7 Mo®	\$.1428	\$.2927	\$.2262	\$ -	\$ -	\$.0015	\$ -	\$.0599	\$ -	\$.0284	\$.7515	\$.8642
17-4 PH®	\$.1530	\$.1463	\$ -	\$ -	\$.0293	\$.0015	\$.0437	\$.0610	\$ -	\$.0284	\$.4632	\$.5327
17-7 PH®	\$.1683	\$.2968	\$ -	\$ -	\$.0020	\$ -	\$ -	\$.0594	\$ -	\$.0284	\$.5549	\$.6381
400	\$.1224	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0691	\$ -	\$.0284	\$.2199	\$.2529
400CB	\$.1122	\$ -	\$ -	\$ -	\$.0117	\$ -	\$ -	\$.0698	\$ -	\$.0284	\$.2221	\$.2554
409, Aluminized 409	\$.1071	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0701	\$ -	\$.0284	\$.2056	\$.2364
409NI	\$.1097	\$.0334	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0693	\$ -	\$.0284	\$.2408	\$.2769
41003	\$.1102	\$.0125	\$ -	\$ -	\$ -	\$.0045	\$.0036	\$.0689	\$ -	\$.0284	\$.2281	\$.2623
410,410CB,410H	\$.1173	\$ -	\$ -	\$ -	\$.0117	\$.0020	\$ -	\$.0691	\$ -	\$.0284	\$.2285	\$.2628
410S	\$.1199	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0692	\$ -	\$.0284	\$.2175	\$.2501
420, 420HC	\$.1275	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0687	\$ -	\$.0284	\$.2246	\$.2583
420 ULTRA HONE®	\$.1454	\$ -	\$.0938	\$ -	\$ -	\$.0020	\$ -	\$.0663	\$ -	\$.0284	\$.3359	\$.3863
430	\$.1632	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0659	\$ -	\$.0284	\$.2575	\$.2961
430LI	\$.1703	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0653	\$ -	\$.0284	\$.2640	\$.3036
430TIX	\$.1862	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0638	\$ -	\$.0284	\$.2784	\$.3202
434	\$.1673	\$ -	\$.1159	\$ -	\$ -	\$ -	\$ -	\$.0647	\$ -	\$.0284	\$.3763	\$.4327
435-Mod	\$.1938	\$.0105	\$ -	\$ -	\$.0702	\$ -	\$.0066	\$.0624	\$ -	\$.0284	\$.3719	\$.4277
436	\$.1760	\$ -	\$.1269	\$ -	\$.0585	\$.0015	\$ -	\$.0633	\$ -	\$.0284	\$.4546	\$.5228
436L	\$.1760	\$ -	\$.1104	\$ -	\$ -	\$ -	\$ -	\$.0638	\$ -	\$.0284	\$.3786	\$.4354
439, Aluminized 439	\$.1734	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0648	\$ -	\$.0284	\$.2666	\$.3066
440A	\$.1683	\$ -	\$ -	\$ -	\$ -	\$.0020	\$ -	\$.0652	\$ -	\$.0284	\$.2639	\$.3035
444	\$.1785	\$ -	\$.2207	\$ -	\$.0140	\$.0010	\$ -	\$.0627	\$ -	\$.0284	\$.5053	\$.5811
11 Cr-Cb™	\$.1122	\$ -	\$ -	\$ -	\$.0351	\$ -	\$ -	\$.0695	\$ -	\$.0284	\$.2452	\$.2820
13-4 SR®	\$.1326	\$.0105	\$ -	\$ -	\$ -	\$.0015	\$ -	\$.0676	\$ -	\$.0284	\$.2406	\$.2767
15Cr-Cb®	\$.1448	\$ -	\$ -	\$ -	\$.0585	\$.0045	\$ -	\$.0660	\$ -	\$.0284	\$.3022	\$.3475
18 CrCb™,441	\$.1795	\$ -	\$ -	\$ -	\$.0573	\$ -	\$ -	\$.0640	\$ -	\$.0284	\$.3292	\$.3786
THERMAK® 17	\$.1805	\$ -	\$ -	\$ -	\$.0386	\$.0050	\$.0190	\$.0623	\$ -	\$.0284	\$.3338	\$.3839
CHROMESHIELD® 22	\$.2219	\$ -	\$.0441	\$ -	\$.0293	\$.0012	\$.0087	\$.0599	\$ -	\$.0284	\$.3935	\$.4525
18 SR®	\$.1734	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0649	\$ -	\$.0284	\$.2667	\$.3067

All totals are rounded to 4 decimal places.

Surcharges with non-standard alloy content will be calculated based upon the nominal content.

Note: The effective dates on this announcement supercede all previous effective dates.

Obtain this and previous surcharge lists at:

www.aksteel.com

©2018 AK Steel Corporation. All rights reserved