



Stainless Steel Raw Material Surcharges

For Orders Promised for Shipment

For Shipments April 28, 2019 to June 1, 2019

Grade	Chrome \$/lb	Nickel \$/lb	Moly \$/lb	Ferro Ti \$/lb	Ferro Cb \$/lb	Mn \$/lb	Copper \$/lb	Iron \$/GT	Natural Gas	CGE	>=.015" or .381mm nom Surch	<.015" or .381mm nom Surch
Current Rate	\$ 1.2000	\$ 5.8929	\$ 12.2018	\$ 3.0000	\$ 18.8500	\$.5831	\$ 2.9211	\$ 360	\$ 2.7130			
Rates per pound below will be added to invoice at time of shipment.												
NITRONIC® 19D	\$.2009	\$.0654	\$ -	\$ -	\$ -	\$.0242	\$ -	\$.0706	\$ -	\$.0324	\$.3935	\$.4525
NITRONIC® 30	\$.1581	\$.1028	\$ -	\$ -	\$ -	\$.0412	\$.0103	\$.0699	\$ -	\$.0324	\$.4147	\$.4769
18-9LW	\$.1836	\$.3971	\$ -	\$ -	\$ -	\$.0098	\$.0555	\$.0653	\$ -	\$.0324	\$.7437	\$.8553
201 (4.0), 201LN	\$.1632	\$.1869	\$ -	\$ -	\$ -	\$.0315	\$.0048	\$.0699	\$ -	\$.0324	\$.4887	\$.5620
201 (5.0)	\$.1632	\$.2336	\$ -	\$ -	\$ -	\$.0306	\$ -	\$.0694	\$ -	\$.0324	\$.5292	\$.6086
2205	\$.2270	\$.2569	\$.3313	\$ -	\$ -	\$.0024	\$ -	\$.0656	\$ -	\$.0324	\$.9156	\$ 1.0529
301(6.00)	\$.1754	\$.2803	\$ -	\$ -	\$ -	\$.0078	\$ -	\$.0719	\$ -	\$.0324	\$.5678	\$.6530
301LN (6.00)	\$.1714	\$.2803	\$ -	\$ -	\$ -	\$.0082	\$.0127	\$.0714	\$ -	\$.0324	\$.5764	\$.6629
301Cu (6.00)	\$.1790	\$.2896	\$ -	\$ -	\$ -	\$.0085	\$.0238	\$.0697	\$ -	\$.0324	\$.6030	\$.6935
301 (6.50)	\$.1693	\$.3036	\$ -	\$ -	\$ -	\$.0085	\$.0063	\$.0715	\$ -	\$.0324	\$.5916	\$.6803
301 301Si	\$.1683	\$.2990	\$.0718	\$ -	\$ -	\$.0048	\$.0016	\$.0720	\$ -	\$.0324	\$.6499	\$.7474
301,301L (7.00)	\$.1734	\$.3270	\$ -	\$ -	\$ -	\$.0048	\$.0063	\$.0713	\$ -	\$.0324	\$.6152	\$.7075
301 (7.50)	\$.1765	\$.3550	\$ -	\$ -	\$ -	\$.0053	\$.0063	\$.0703	\$ -	\$.0324	\$.6458	\$.7427
302	\$.1836	\$.3737	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0707	\$ -	\$.0324	\$.6604	\$.7595
304, 304L (8.00)	\$.1836	\$.3737	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0707	\$ -	\$.0324	\$.6604	\$.7595
304, 304L (8.25)	\$.1836	\$.3971	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0702	\$ -	\$.0324	\$.6833	\$.7858
304, 304L (8.50)	\$.1836	\$.3971	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0702	\$ -	\$.0324	\$.6833	\$.7858
304, 304L (9.00)	\$.1836	\$.4204	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0697	\$ -	\$.0324	\$.7061	\$.8120
304, 304L (9.25)	\$.1862	\$.4321	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0692	\$ -	\$.0324	\$.7199	\$.8279
304, 304L (9.50)	\$.1836	\$.4438	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0692	\$ -	\$.0324	\$.7290	\$.8384
304LN	\$.1836	\$.3971	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0702	\$ -	\$.0324	\$.6833	\$.7858
305	\$.1887	\$.5419	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0667	\$ -	\$.0324	\$.8297	\$.9542
305 (12.0)	\$.1913	\$.5839	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0655	\$ -	\$.0324	\$.8731	\$ 1.0041
309S	\$.2244	\$.5606	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0629	\$ -	\$.0324	\$.8803	\$ 1.0123
310/310S	\$.2448	\$.8876	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0540	\$ -	\$.0324	\$ 1.2188	\$ 1.4016
316,316L,316LN	\$.1632	\$.4671	\$.2208	\$ -	\$ -	\$ -	\$ -	\$.0688	\$ -	\$.0324	\$.9523	\$ 1.0951
316L w/2.75min Mo	\$.1658	\$.4905	\$.3037	\$ -	\$ -	\$ -	\$ -	\$.0673	\$ -	\$.0324	\$ 1.0597	\$ 1.2187
316Ti	\$.1693	\$.5022	\$.2208	\$ -	\$ -	\$ -	\$ -	\$.0671	\$ -	\$.0324	\$.9918	\$ 1.1406
317L	\$.1836	\$.6073	\$.3313	\$ -	\$ -	\$ -	\$ -	\$.0629	\$ -	\$.0324	\$ 1.2175	\$ 1.4001
321,321LA	\$.1734	\$.4204	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0704	\$ -	\$.0324	\$.6966	\$.8011
15-5 PH®	\$.1454	\$.1869	\$ -	\$ -	\$.0318	\$.0015	\$.0476	\$.0748	\$ -	\$.0324	\$.5204	\$.5985
PH 15-7 Mo®	\$.1428	\$.3270	\$.2264	\$ -	\$ -	\$.0015	\$ -	\$.0732	\$ -	\$.0324	\$.8033	\$.9238
17-4 PH®	\$.1530	\$.1635	\$ -	\$ -	\$.0318	\$.0015	\$.0476	\$.0746	\$ -	\$.0324	\$.5044	\$.5801
17-7 PH®	\$.1683	\$.3317	\$ -	\$ -	\$ -	\$.0019	\$ -	\$.0726	\$ -	\$.0324	\$.6069	\$.6979
400	\$.1224	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0845	\$ -	\$.0324	\$ 2.393	\$ 2.752
400CB	\$.1122	\$ -	\$ -	\$ -	\$.0127	\$ -	\$ -	\$.0853	\$ -	\$.0324	\$.2426	\$.2790
409, Aluminized 409	\$.1071	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0857	\$ -	\$.0324	\$.2252	\$.2590
409NI	\$.1097	\$.0374	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0847	\$ -	\$.0324	\$.2642	\$.3038
41003	\$.1102	\$.0140	\$ -	\$ -	\$ -	\$.0044	\$.0040	\$.0842	\$ -	\$.0324	\$.2492	\$.2866
410,410CB,410H	\$.1173	\$ -	\$ -	\$ -	\$.0127	\$.0019	\$ -	\$.0845	\$ -	\$.0324	\$.2488	\$.2861
410S	\$.1199	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0846	\$ -	\$.0324	\$.2369	\$.2724
420, 420HC	\$.1275	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0840	\$ -	\$.0324	\$.2439	\$.2805
420 ULTRA HONE®	\$.1454	\$ -	\$.0939	\$ -	\$ -	\$.0019	\$ -	\$.0810	\$ -	\$.0324	\$.3546	\$.4078
430	\$.1632	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0805	\$ -	\$.0324	\$.2761	\$.3175
430LI	\$.1703	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0798	\$ -	\$.0324	\$.2825	\$.3249
430TIX	\$.1862	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0779	\$ -	\$.0324	\$.2965	\$.3410
434	\$.1673	\$ -	\$.1159	\$ -	\$ -	\$ -	\$ -	\$.0791	\$ -	\$.0324	\$.3947	\$.4539
435-Mod	\$.1938	\$.0117	\$ -	\$ -	\$.0762	\$ -	\$.0071	\$.0763	\$ -	\$.0324	\$.3975	\$.4571
436	\$.1760	\$ -	\$.1270	\$ -	\$.0635	\$.0015	\$ -	\$.0774	\$ -	\$.0324	\$.4778	\$.5495
436L	\$.1760	\$ -	\$.1104	\$ -	\$ -	\$ -	\$ -	\$.0780	\$ -	\$.0324	\$.3968	\$.4563
439, Aluminized 439	\$.1734	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0792	\$ -	\$.0324	\$.2850	\$.3278
440A	\$.1683	\$ -	\$ -	\$ -	\$ -	\$.0019	\$ -	\$.0797	\$ -	\$.0324	\$.2823	\$.3246
444	\$.1785	\$ -	\$.2208	\$ -	\$.0152	\$.0010	\$ -	\$.0766	\$ -	\$.0324	\$.5245	\$.6032
11 Cr-Cb™	\$.1122	\$ -	\$ -	\$ -	\$.0381	\$ -	\$ -	\$.0850	\$ -	\$.0324	\$.2677	\$.3079
13-4 SR®	\$.1326	\$.0117	\$ -	\$ -	\$ -	\$.0015	\$ -	\$.0826	\$ -	\$.0324	\$.2608	\$.2999
15Cr-Cb®	\$.1448	\$ -	\$ -	\$ -	\$.0635	\$.0044	\$ -	\$.0807	\$ -	\$.0324	\$.3258	\$.3747
18 CrCb™,441	\$.1795	\$ -	\$ -	\$ -	\$.0622	\$ -	\$ -	\$.0782	\$ -	\$.0324	\$.3523	\$.4051
THERMAK® 17	\$.1805	\$ -	\$ -	\$ -	\$.0419	\$.0048	\$.0206	\$.0761	\$ -	\$.0324	\$.3563	\$.4097
CHROMESHIELD® 22	\$.2219	\$ -	\$.0442	\$ -	\$.0318	\$.0012	\$.0095	\$.0732	\$ -	\$.0324	\$.4142	\$.4763
18 SR®	\$.1734	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0793	\$ -	\$.0324	\$.2851	\$.3279

All totals are rounded to 4 decimal places.

Surcharges with non-standard alloy content will be calculated based upon the nominal content.

Note: The effective dates on this announcement supercede all previous effective dates.

Obtain this and previous surcharge lists at:

www.aksteel.com

©2018 AK Steel Corporation. All rights reserved