



Stainless Steel Raw Material Surcharges

For Orders Promised for Shipment

For Shipments March 31, 2019 to April 27, 2019

Grade	Chrome \$/lb	Nickel \$/lb	Moly \$/lb	Ferro Ti \$/lb	Ferro Cb \$/lb	Mn \$/lb	Copper \$/lb	Iron \$/GT	Natural Gas	CGE	>=.015" or .381mm nom Surch	<.015" or .381mm nom Surch
Current Rate	\$ 1.2000	\$ 5.9213	\$ 12.3650	\$ 3.0000	\$ 19.6000	\$.5793	\$ 2.9403	\$ 380	\$ 2.8550			
Rates per pound below will be added to invoice at time of shipment.												
NITRONIC® 19D	\$.2009	\$.0659	\$ -	\$ -	\$ -	\$.0240	\$ -	\$.0770	\$ -	\$.0327	\$.4005	\$.4606
NITRONIC® 30	\$.1581	\$.1035	\$ -	\$ -	\$ -	\$.0407	\$.0105	\$.0762	\$ -	\$.0327	\$.4217	\$.4850
18-9LW	\$.1836	\$.4000	\$ -	\$ -	\$ -	\$.0097	\$.0563	\$.0712	\$ -	\$.0327	\$.7535	\$.8665
201 (4.0), 201LN	\$.1632	\$.1882	\$ -	\$ -	\$ -	\$.0311	\$.0048	\$.0763	\$ -	\$.0327	\$.4963	\$.5707
201 (5.0)	\$.1632	\$.2353	\$ -	\$ -	\$ -	\$.0302	\$ -	\$.0758	\$ -	\$.0327	\$.5372	\$.6178
2205	\$.2270	\$.2588	\$.3371	\$ -	\$ -	\$.0024	\$ -	\$.0715	\$ -	\$.0327	\$.9295	\$ 1.0689
301(6.00)	\$.1754	\$.2823	\$ -	\$ -	\$ -	\$.0077	\$ -	\$.0784	\$ -	\$.0327	\$.5765	\$.6630
301LN (6.00)	\$.1714	\$.2823	\$ -	\$ -	\$ -	\$.0081	\$.0129	\$.0779	\$ -	\$.0327	\$.5853	\$.6731
301Cu (6.00)	\$.1790	\$.2917	\$ -	\$ -	\$ -	\$.0084	\$.0241	\$.0761	\$ -	\$.0327	\$.6120	\$.7038
301 (6.50)	\$.1693	\$.3059	\$ -	\$ -	\$ -	\$.0084	\$.0064	\$.0779	\$ -	\$.0327	\$.6006	\$.6907
301 301Si	\$.1683	\$.3012	\$.0730	\$ -	\$ -	\$.0048	\$.0016	\$.0786	\$ -	\$.0327	\$.6602	\$.7592
301,301L (7.00)	\$.1734	\$.3294	\$ -	\$ -	\$ -	\$.0048	\$.0064	\$.0778	\$ -	\$.0327	\$.6245	\$.7182
301 (7.50)	\$.1765	\$.3576	\$ -	\$ -	\$ -	\$.0053	\$.0064	\$.0767	\$ -	\$.0327	\$.6552	\$.7535
302	\$.1836	\$.3764	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0771	\$ -	\$.0327	\$.6698	\$.7703
304, 304L (8.00)	\$.1836	\$.3764	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0771	\$ -	\$.0327	\$.6698	\$.7703
304, 304L (8.25)	\$.1836	\$.4000	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0766	\$ -	\$.0327	\$.6929	\$.7968
304, 304L (8.50)	\$.1836	\$.4000	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0766	\$ -	\$.0327	\$.6929	\$.7968
304, 304L (9.00)	\$.1836	\$.4235	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0761	\$ -	\$.0327	\$.7159	\$.8233
304, 304L (9.25)	\$.1862	\$.4353	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0755	\$ -	\$.0327	\$.7297	\$.8392
304, 304L (9.50)	\$.1836	\$.4470	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0755	\$ -	\$.0327	\$.7388	\$.8496
304LN	\$.1836	\$.4000	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0766	\$ -	\$.0327	\$.6929	\$.7968
305	\$.1887	\$.5458	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0728	\$ -	\$.0327	\$.8400	\$.9660
305 (12.0)	\$.1913	\$.5882	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0715	\$ -	\$.0327	\$.8837	\$ 1.0163
309S	\$.2244	\$.5647	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0686	\$ -	\$.0327	\$.8904	\$ 1.0240
310/310S	\$.2448	\$.8941	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0589	\$ -	\$.0327	\$ 1.2305	\$ 1.4151
316,316L,316LN	\$.1632	\$.4706	\$.2248	\$ -	\$ -	\$ -	\$ -	\$.0750	\$ -	\$.0327	\$.9663	\$ 1.1112
316L w/2.75min Mo	\$.1658	\$.4941	\$.3090	\$ -	\$ -	\$ -	\$ -	\$.0734	\$ -	\$.0327	\$ 1.0750	\$ 1.2363
316Ti	\$.1693	\$.5058	\$.2248	\$ -	\$ -	\$ -	\$ -	\$.0732	\$ -	\$.0327	\$ 1.0058	\$ 1.1567
317L	\$.1836	\$.6117	\$.3371	\$ -	\$ -	\$ -	\$ -	\$.0686	\$ -	\$.0327	\$ 1.2337	\$ 1.4188
321,321LA	\$.1734	\$.4235	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0768	\$ -	\$.0327	\$.7064	\$.8124
15-5 PH®	\$.1454	\$.1882	\$ -	\$ -	\$.0355	\$.0014	\$.0483	\$.0816	\$ -	\$.0327	\$.5331	\$.6131
PH 15-7 Mo®	\$.1428	\$.3294	\$.2304	\$ -	\$ -	\$.0014	\$ -	\$.0799	\$ -	\$.0327	\$.8166	\$.9391
17-4 PH®	\$.1530	\$.1647	\$ -	\$ -	\$.0355	\$.0014	\$.0483	\$.0814	\$ -	\$.0327	\$.5170	\$.5946
17-7 PH®	\$.1683	\$.3341	\$ -	\$ -	\$ -	\$.0019	\$ -	\$.0792	\$ -	\$.0327	\$.6162	\$.7086
400	\$.1224	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0921	\$ -	\$.0327	\$.2472	\$.2843
400CB	\$.1122	\$ -	\$ -	\$ -	\$.0142	\$ -	\$ -	\$.0931	\$ -	\$.0327	\$.2522	\$.2900
409, Aluminized 409	\$.1071	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0935	\$ -	\$.0327	\$.2333	\$.2683
409NI	\$.1097	\$.0376	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0924	\$ -	\$.0327	\$.2724	\$.3133
41003	\$.1102	\$.0141	\$ -	\$ -	\$ -	\$.0043	\$.0040	\$.0919	\$ -	\$.0327	\$.2572	\$.2958
410,410CB,410H	\$.1173	\$ -	\$ -	\$ -	\$.0142	\$.0019	\$ -	\$.0921	\$ -	\$.0327	\$.2582	\$.2969
410S	\$.1199	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0923	\$ -	\$.0327	\$.2449	\$.2816
420, 420HC	\$.1275	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0916	\$ -	\$.0327	\$.2518	\$.2896
420 ULTRA HONE®	\$.1454	\$ -	\$.0955	\$ -	\$ -	\$.0019	\$ -	\$.0884	\$ -	\$.0327	\$.3639	\$.4185
430	\$.1632	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0879	\$ -	\$.0327	\$.2838	\$.3264
430LI	\$.1703	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0871	\$ -	\$.0327	\$.2901	\$.3336
430TIX	\$.1862	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0850	\$ -	\$.0327	\$.3039	\$.3495
434	\$.1673	\$ -	\$.1180	\$ -	\$ -	\$ -	\$ -	\$.0863	\$ -	\$.0327	\$.4043	\$.4649
435-Mod	\$.1938	\$.0118	\$ -	\$ -	\$.0852	\$ -	\$.0072	\$.0833	\$ -	\$.0327	\$.4140	\$.4761
436	\$.1760	\$ -	\$.1292	\$ -	\$.0710	\$.0014	\$ -	\$.0844	\$ -	\$.0327	\$.4947	\$.5689
436L	\$.1760	\$ -	\$.1124	\$ -	\$ -	\$ -	\$ -	\$.0851	\$ -	\$.0327	\$.4062	\$.4671
439, Aluminized 439	\$.1734	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0864	\$ -	\$.0327	\$.2925	\$.3364
440A	\$.1683	\$ -	\$ -	\$ -	\$ -	\$.0019	\$ -	\$.0869	\$ -	\$.0327	\$.2898	\$.3333
444	\$.1785	\$ -	\$.2248	\$ -	\$.0170	\$.0010	\$ -	\$.0836	\$ -	\$.0327	\$.5376	\$.6182
11 Cr-Cb™	\$.1122	\$ -	\$ -	\$ -	\$.0426	\$ -	\$ -	\$.0927	\$ -	\$.0327	\$.2802	\$.3222
13-4 SR®	\$.1326	\$.0118	\$ -	\$ -	\$ -	\$.0014	\$ -	\$.0902	\$ -	\$.0327	\$.2687	\$.3090
15Cr-Cb®	\$.1448	\$ -	\$ -	\$ -	\$.0710	\$.0043	\$ -	\$.0880	\$ -	\$.0327	\$.3408	\$.3919
18 CrCb™,441	\$.1795	\$ -	\$ -	\$ -	\$.0696	\$ -	\$ -	\$.0854	\$ -	\$.0327	\$.3672	\$.4223
THERMAK® 17	\$.1805	\$ -	\$ -	\$ -	\$.0469	\$.0048	\$.0209	\$.0831	\$ -	\$.0327	\$.3689	\$.4242
CHROMESHIELD® 22	\$.2219	\$ -	\$.0450	\$ -	\$.0355	\$.0012	\$.0097	\$.0799	\$ -	\$.0327	\$.4259	\$.4898
18 SR®	\$.1734	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0865	\$ -	\$.0327	\$.2926	\$.3365

All totals are rounded to 4 decimal places.

Surcharges with non-standard alloy content will be calculated based upon the nominal content.

Note: The effective dates on this announcement supercede all previous effective dates.

Obtain this and previous surcharge lists at:

www.aksteel.com

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