



Stainless Steel Raw Material Surcharges

For Orders Promised for Shipment

For Shipments October 3, through October 30, 2010

Grade	Chrome \$/lb	Nickel \$/lb	Moly \$/lb	Ferro Ti \$/lb	Mn \$/GT	Iron \$/GT	Natural Gas	Copper \$/lb	>=.015" nom, >=.381mm nom	<.015" nom, <.381mm nom
Base Rate	\$.3500	\$ 2.0000	\$ 3.0000	\$ 3.5000	\$ 600.00	\$ 140	\$ 6.00	\$ 1.60	Total	Total
Actual Rate	\$ 1.2088	\$ 9.7129	\$ 15.4440	\$ 3.2860	\$ 1,336.88	\$ 420	\$ 4.7740	\$ 3.3039	Surch	Surch
Rates per pound below will be added to invoice at time of shipment.										
Nitronic® 19D	\$.2164	\$.0926	\$ -	\$ -	\$.0240	\$.0884	\$ -	\$.0102	\$.4316	\$.4963
Nitronic® 30	\$.1597	\$.2036	\$ -	\$ -	\$.0430	\$.0898	\$ -	\$ -	\$.4961	\$.5705
18-9LW	\$.1855	\$.7867	\$ -	\$ -	\$.0102	\$.0831	\$ -	\$.0716	\$ 1.1371	\$ 1.3077
201 (4.0), 201LN	\$.1675	\$.3702	\$ -	\$ -	\$.0329	\$.0891	\$ -	\$ -	\$.6597	\$.7587
201 (5.0)	\$.1649	\$.4628	\$ -	\$ -	\$.0319	\$.0884	\$ -	\$ -	\$.7480	\$.8602
2205	\$.2267	\$.4628	\$.4480	\$ -	\$ -	\$.0850	\$ -	\$ -	\$ 1.2225	\$ 1.4059
301(6.00)	\$.1649	\$.5553	\$ -	\$ -	\$ -	\$.0950	\$ -	\$ -	\$.8152	\$.9375
301,301L (7.00)	\$.1752	\$.6479	\$ -	\$ -	\$ -	\$.0925	\$ -	\$ -	\$.9156	\$ 1.0529
301 (7.50)	\$.1783	\$.7034	\$ -	\$ -	\$.0056	\$.0895	\$ -	\$.0082	\$.9850	\$ 1.1328
301LN	\$.1803	\$.5322	\$ -	\$ -	\$.0114	\$.0906	\$ -	\$ -	\$.8145	\$.9367
302	\$.1855	\$.7404	\$ -	\$ -	\$ -	\$.0900	\$ -	\$ -	\$ 1.0159	\$ 1.1683
304, 304L (8.00)	\$.1855	\$.7404	\$ -	\$ -	\$ -	\$.0900	\$ -	\$ -	\$ 1.0159	\$ 1.1683
304, 304L (8.50)	\$.1855	\$.7867	\$ -	\$ -	\$ -	\$.0894	\$ -	\$ -	\$ 1.0616	\$ 1.2208
304, 304L (9.00)	\$.1855	\$.8330	\$ -	\$ -	\$ -	\$.0888	\$ -	\$ -	\$ 1.1073	\$ 1.2734
304, 304L (9.25)	\$.1855	\$.8561	\$ -	\$ -	\$ -	\$.0884	\$ -	\$ -	\$ 1.1300	\$ 1.2995
304, 304L (9.50)	\$.1855	\$.8793	\$ -	\$ -	\$ -	\$.0881	\$ -	\$ -	\$ 1.1529	\$ 1.3258
304LN	\$.1855	\$.7775	\$ -	\$ -	\$ -	\$.0895	\$ -	\$ -	\$ 1.0525	\$ 1.2104
305	\$.1752	\$.9718	\$ -	\$ -	\$ -	\$.0881	\$ -	\$ -	\$ 1.2351	\$ 1.4204
309S	\$.2267	\$ 1.1107	\$ -	\$ -	\$ -	\$.0800	\$ -	\$ -	\$ 1.4174	\$ 1.6300
310/310S	\$.2473	\$ 1.7585	\$ -	\$ -	\$ -	\$.0688	\$ -	\$ -	\$ 2.0746	\$ 2.3858
316,316L,316LN	\$.1649	\$.9255	\$.2987	\$ -	\$ -	\$.0875	\$ -	\$ -	\$ 1.4766	\$ 1.6981
316L w/2.75min Mo	\$.1675	\$.9718	\$.4107	\$ -	\$ -	\$.0856	\$ -	\$ -	\$ 1.6356	\$ 1.8809
316Ti	\$.1711	\$.9950	\$.2987	\$ -	\$ -	\$.0854	\$ -	\$ -	\$ 1.5502	\$ 1.7827
317L	\$.1855	\$ 1.2032	\$.4480	\$ -	\$ -	\$.0800	\$ -	\$ -	\$ 1.9167	\$ 2.2042
321,321LA	\$.1752	\$.8330	\$ -	\$ -	\$ -	\$.0896	\$ -	\$ -	\$ 1.0978	\$ 1.2625
15-5 PH®	\$.1443	\$.3239	\$ -	\$ -	\$ -	\$.0975	\$ -	\$.0511	\$.6168	\$.7093
PH 15-7 MO®	\$.1443	\$.6016	\$.2987	\$ -	\$ -	\$.0943	\$ -	\$ -	\$ 1.1389	\$ 1.3097
17-4 PH®	\$.1597	\$.2777	\$ -	\$ -	\$ -	\$.0956	\$ -	\$.0613	\$.5943	\$.6834
17-7 PH®	\$.1649	\$.6016	\$ -	\$ -	\$ -	\$.0943	\$ -	\$ -	\$.8608	\$.9899
400	\$.1237	\$ -	\$ -	\$ -	\$ -	\$.1075	\$ -	\$ -	\$.2312	\$.2659
400CB	\$.1134	\$ -	\$ -	\$ -	\$ -	\$.1088	\$ -	\$ -	\$.2222	\$.2555
409, Aluminized 409	\$.1082	\$ -	\$ -	\$ -	\$ -	\$.1091	\$ -	\$ -	\$.2173	\$.2499
409NI	\$.1108	\$.0694	\$ -	\$ -	\$ -	\$.1078	\$ -	\$ -	\$.2880	\$.3312
41003	\$.1113	\$.0278	\$ -	\$ -	\$ -	\$.1086	\$ -	\$ -	\$.2477	\$.2849
410,410CB,410H	\$.1185	\$ -	\$ -	\$ -	\$ -	\$.1081	\$ -	\$ -	\$.2266	\$.2606
410S	\$.1211	\$ -	\$ -	\$ -	\$ -	\$.1076	\$ -	\$ -	\$.2287	\$.2630
420, 420HC	\$.1288	\$ -	\$ -	\$ -	\$ -	\$.1069	\$ -	\$ -	\$.2357	\$.2711
430	\$.1649	\$ -	\$ -	\$ -	\$ -	\$.1025	\$ -	\$ -	\$.2674	\$.3075
430LI	\$.1721	\$ -	\$ -	\$ -	\$ -	\$.1016	\$ -	\$ -	\$.2737	\$.3148
430TIX	\$.1881	\$ -	\$ -	\$ -	\$ -	\$.0992	\$ -	\$ -	\$.2873	\$.3304
434	\$.1649	\$ -	\$.1120	\$ -	\$ -	\$.1016	\$ -	\$ -	\$.3785	\$.4353
435-Mod	\$.1958	\$ -	\$ -	\$ -	\$ -	\$.0988	\$ -	\$ -	\$.2946	\$.3388
436	\$.1649	\$ -	\$.1493	\$ -	\$ -	\$.1013	\$ -	\$ -	\$.4155	\$.4778
436L	\$.1649	\$ -	\$.1493	\$ -	\$ -	\$.1009	\$ -	\$ -	\$.4151	\$.4774
439, Aluminized 439	\$.1752	\$ -	\$ -	\$ -	\$ -	\$.1008	\$ -	\$ -	\$.2760	\$.3174
444	\$.1803	\$ -	\$.2613	\$ -	\$ -	\$.0982	\$ -	\$ -	\$.5398	\$.6208
11 CrCb™	\$.1134	\$ -	\$ -	\$ -	\$ -	\$.1085	\$ -	\$ -	\$.2219	\$.2552
13-4 SR™	\$.1340	\$.0231	\$ -	\$ -	\$.0015	\$.1027	\$ -	\$ -	\$.2613	\$.3005
15CrCb	\$.1463	\$ -	\$ -	\$ -	\$.0046	\$.1033	\$ -	\$ -	\$.2542	\$.2923
18 CrCb™,441	\$.1814	\$ -	\$ -	\$ -	\$ -	\$.1002	\$ -	\$ -	\$.2816	\$.3238
18 SR™	\$.1752	\$ -	\$ -	\$ -	\$ -	\$.1009	\$ -	\$ -	\$.2761	\$.3175

All totals are rounded to 4 decimal places.

Surcharges with non-standard alloy content will be calculated based upon the minimum content specified.

Note: The effective dates on this announcement supercede all previous effective dates.

Obtain this and all previous surcharge lists at:

www.aksteel.com/markets_products/stainless_surcharges.asp

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