



Stainless Steel Raw Material Surcharges

For Orders Promised for Shipment

For Shipments July 4, 2010 through July 31, 2010

Grade	Chrome \$/lb	Nickel \$/lb	Moly \$/lb	Ferro Ti \$/lb	Mn \$/GT	Iron \$/GT	Natural Gas	Copper \$/lb	>=.015", >=.381mm	<.015", <.381mm
Base Rate	\$.3500	\$ 2.0000	\$ 3.0000	\$ 3.5000	\$ 600.00	\$ 140	\$ 6.00	\$ 1.60	Total	Total
Actual Rate	\$ 1.3513	\$ 9.9827	\$ 16.7880	\$ 3.5940	\$ 1,516.25	\$ 455.00	\$ 4.2710	\$ 3.1015	Surch	Surch
Rates per pound below will be added to invoice at time of shipment.										
Nitronic® 19D	\$.2523	\$.0958	\$ -	\$ -	\$.0299	\$.0995	\$ -	\$.0090	\$.4865	\$.5595
Nitronic® 30	\$.1862	\$.2107	\$ -	\$ -	\$.0535	\$.1010	\$ -	\$ -	\$.5514	\$.6341
18-9LW	\$.2163	\$.8142	\$ -	\$ -	\$.0127	\$.0935	\$ -	\$.0631	\$ 1.1998	\$ 1.3798
201 (4.0), 201LN	\$.1952	\$.3832	\$ -	\$ -	\$.0409	\$.1002	\$ -	\$ -	\$.7195	\$.8274
201 (5.0)	\$.1922	\$.4790	\$ -	\$ -	\$.0396	\$.0994	\$ -	\$ -	\$.8102	\$.9317
2205	\$.2643	\$.4790	\$.4964	\$ -	\$ -	\$.0956	\$ -	\$ -	\$ 1.3353	\$ 1.5356
301(6.00)	\$.1922	\$.5748	\$ -	\$ -	\$ -	\$.1069	\$ -	\$ -	\$.8739	\$ 1.0050
301,301L (7.00)	\$.2043	\$.6705	\$ -	\$ -	\$ -	\$.1041	\$ -	\$ -	\$.9789	\$ 1.1257
301LN	\$.2103	\$.5508	\$ -	\$ -	\$.0142	\$.1020	\$ -	\$ -	\$.8773	\$ 1.0089
302	\$.2163	\$.7663	\$ -	\$ -	\$ -	\$.1013	\$ -	\$ -	\$ 1.0839	\$ 1.2465
304, 304L (8.00)	\$.2163	\$.7663	\$ -	\$ -	\$ -	\$.1013	\$ -	\$ -	\$ 1.0839	\$ 1.2465
304, 304L (8.50)	\$.2163	\$.8142	\$ -	\$ -	\$ -	\$.1005	\$ -	\$ -	\$ 1.1310	\$ 1.3007
304, 304L (9.00)	\$.2163	\$.8621	\$ -	\$ -	\$ -	\$.0998	\$ -	\$ -	\$ 1.1782	\$ 1.3549
304, 304L (9.25)	\$.2163	\$.8861	\$ -	\$ -	\$ -	\$.0995	\$ -	\$ -	\$ 1.2019	\$ 1.3822
304, 304L (9.50)	\$.2163	\$.9100	\$ -	\$ -	\$ -	\$.0991	\$ -	\$ -	\$ 1.2254	\$ 1.4092
304LN	\$.2163	\$.8047	\$ -	\$ -	\$ -	\$.1007	\$ -	\$ -	\$ 1.1217	\$ 1.2900
305	\$.2043	\$ 1.0058	\$ -	\$ -	\$ -	\$.0991	\$ -	\$ -	\$ 1.3092	\$ 1.5056
309S	\$.2643	\$ 1.1495	\$ -	\$ -	\$ -	\$.0900	\$ -	\$ -	\$ 1.5038	\$ 1.7294
310/310S	\$.2884	\$ 1.8201	\$ -	\$ -	\$ -	\$.0773	\$ -	\$ -	\$ 2.1858	\$ 2.5137
316,316L,316LN	\$.1922	\$.9579	\$.3309	\$ -	\$ -	\$.0984	\$ -	\$ -	\$ 1.5794	\$ 1.8163
316L w/2.75min Mo	\$.1952	\$ 1.0058	\$.4550	\$ -	\$ -	\$.0963	\$ -	\$ -	\$ 1.7523	\$ 2.0151
316Ti	\$.1994	\$ 1.0298	\$.3309	\$.0006	\$ -	\$.0961	\$ -	\$ -	\$ 1.6568	\$ 1.9053
317L	\$.2163	\$ 1.2453	\$.4964	\$ -	\$ -	\$.0900	\$ -	\$ -	\$ 2.0480	\$ 2.3552
321,321LA	\$.2043	\$.8621	\$ -	\$.0006	\$ -	\$.1008	\$ -	\$ -	\$ 1.1678	\$ 1.3430
15-5 PH®	\$.1682	\$.3353	\$ -	\$ -	\$ -	\$.1097	\$ -	\$.0450	\$.6582	\$.7569
PH 15-7 MO®	\$.1682	\$.6227	\$.3309	\$.0002	\$ -	\$.1060	\$ -	\$ -	\$ 1.2280	\$ 1.4122
17-4 PH®	\$.1862	\$.2874	\$ -	\$ -	\$ -	\$.1076	\$ -	\$.0541	\$.6353	\$.7306
17-7 PH®	\$.1922	\$.6227	\$ -	\$.0002	\$ -	\$.1060	\$ -	\$ -	\$.9211	\$ 1.0593
400	\$.1442	\$ -	\$ -	\$ -	\$ -	\$.1209	\$ -	\$ -	\$.2651	\$.3049
400CB	\$.1322	\$ -	\$ -	\$ -	\$ -	\$.1223	\$ -	\$ -	\$.2545	\$.2927
409, Aluminized 409	\$.1262	\$ -	\$ -	\$.0005	\$ -	\$.1227	\$ -	\$ -	\$.2494	\$.2868
409NI	\$.1292	\$.0718	\$ -	\$.0005	\$ -	\$.1213	\$ -	\$ -	\$.3228	\$.3712
41003	\$.1298	\$.0287	\$ -	\$ -	\$ -	\$.1222	\$ -	\$ -	\$.2807	\$.3228
410,410CB,410H	\$.1382	\$ -	\$ -	\$ -	\$ -	\$.1216	\$ -	\$ -	\$.2598	\$.2988
410S	\$.1412	\$ -	\$ -	\$.0003	\$ -	\$.1211	\$ -	\$ -	\$.2626	\$.3020
420, 420HC	\$.1502	\$ -	\$ -	\$ -	\$ -	\$.1202	\$ -	\$ -	\$.2704	\$.3110
430	\$.1922	\$ -	\$ -	\$ -	\$ -	\$.1153	\$ -	\$ -	\$.3075	\$.3536
430LI	\$.2007	\$ -	\$ -	\$ -	\$ -	\$.1143	\$ -	\$ -	\$.3150	\$.3623
430TIX	\$.2193	\$ -	\$ -	\$.0008	\$ -	\$.1116	\$ -	\$ -	\$.3317	\$.3815
434	\$.1922	\$ -	\$.1241	\$ -	\$ -	\$.1143	\$ -	\$ -	\$.4306	\$.4952
435-Mod	\$.2283	\$ -	\$ -	\$ -	\$ -	\$.1111	\$ -	\$ -	\$.3394	\$.3903
436	\$.1922	\$ -	\$.1655	\$ -	\$ -	\$.1139	\$ -	\$ -	\$.4716	\$.5423
436L	\$.1922	\$ -	\$.1655	\$.0006	\$ -	\$.1135	\$ -	\$ -	\$.4718	\$.5426
439, Aluminized 439	\$.2043	\$ -	\$ -	\$.0007	\$ -	\$.1134	\$ -	\$ -	\$.3184	\$.3662
444	\$.2103	\$ -	\$.2895	\$.0004	\$ -	\$.1105	\$ -	\$ -	\$.6107	\$.7023
11 CrCb™	\$.1322	\$ -	\$ -	\$.0004	\$ -	\$.1221	\$ -	\$ -	\$.2547	\$.2929
13-4 SR™	\$.1562	\$.0239	\$ -	\$.0006	\$.0019	\$.1155	\$ -	\$ -	\$.2981	\$.3428
15CrCb	\$.1706	\$ -	\$ -	\$.0005	\$.0057	\$.1162	\$ -	\$ -	\$.2930	\$.3370
18 CrCb™,441	\$.2115	\$ -	\$ -	\$.0005	\$ -	\$.1127	\$ -	\$ -	\$.3247	\$.3734
18 SR™	\$.2043	\$ -	\$ -	\$.0005	\$ -	\$.1136	\$ -	\$ -	\$.3184	\$.3662

All totals are rounded to 4 decimal places.

Surcharges with non-standard alloy content will be calculated based upon the minimum content specified.

Note: The effective dates on this announcement supercede all previous effective dates.

Obtain this and all previous surcharge lists at:

www.aksteel.com/markets_products/stainless_surcharges.asp

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