



Stainless Steel Raw Material Surcharges

For Orders Promised for Shipment

For Shipments April 4, 2010 through May 1, 2010

Grade	Chrome \$/lb	Nickel \$/lb	Moly \$/lb	Ferro Ti \$/lb	Mn \$/GT	Iron \$/GT	Natural Gas	Copper \$/lb	Total Surch
Base Rate	\$.3500	\$ 2.0000	\$ 3.0000	\$ 3.5000	\$ 600.00	\$ 140	\$ 6.00	\$ 1.60	
Actual Rate	\$ 1.2263	\$ 8.6074	\$ 16.2380	\$ 3.1500	\$ 1,411.25	\$ 410.00	\$ 5.2740	\$ 3.1063	
Rates per pound below will be added to invoice at time of shipment.									
Nitronic® 19D	\$.2208	\$.0793	\$ -	\$ -	\$.0265	\$.0853	\$ -	\$.0090	\$.4209
Nitronic® 30	\$.1630	\$.1744	\$ -	\$ -	\$.0474	\$.0865	\$ -	\$ -	\$.4713
18-9LW	\$.1893	\$.6740	\$ -	\$ -	\$.0113	\$.0801	\$ -	\$.0633	\$ 1.0180
201 (4.0), 201LN	\$.1709	\$.3172	\$ -	\$ -	\$.0362	\$.0859	\$ -	\$ -	\$.6102
201 (5.0)	\$.1682	\$.3964	\$ -	\$ -	\$.0351	\$.0852	\$ -	\$ -	\$.6849
2205	\$.2313	\$.3964	\$.4766	\$ -	\$ -	\$.0820	\$ -	\$ -	\$ 1.1863
301(6.00)	\$.1682	\$.4757	\$ -	\$ -	\$ -	\$.0916	\$ -	\$ -	\$.7355
301,301L (7.00)	\$.1788	\$.5550	\$ -	\$ -	\$ -	\$.0892	\$ -	\$ -	\$.8230
301LN	\$.1840	\$.4559	\$ -	\$ -	\$.0125	\$.0874	\$ -	\$ -	\$.7398
302	\$.1893	\$.6343	\$ -	\$ -	\$ -	\$.0868	\$ -	\$ -	\$.9104
304, 304L (8.00)	\$.1893	\$.6343	\$ -	\$ -	\$ -	\$.0868	\$ -	\$ -	\$.9104
304, 304L (8.50)	\$.1893	\$.6740	\$ -	\$ -	\$ -	\$.0862	\$ -	\$ -	\$.9495
304, 304L (9.00)	\$.1893	\$.7136	\$ -	\$ -	\$ -	\$.0856	\$ -	\$ -	\$.9885
304, 304L (9.25)	\$.1893	\$.7334	\$ -	\$ -	\$ -	\$.0853	\$ -	\$ -	\$ 1.0080
304, 304L (9.50)	\$.1893	\$.7532	\$ -	\$ -	\$ -	\$.0850	\$ -	\$ -	\$ 1.0275
304LN	\$.1893	\$.6660	\$ -	\$ -	\$ -	\$.0863	\$ -	\$ -	\$.9416
305	\$.1788	\$.8325	\$ -	\$ -	\$ -	\$.0850	\$ -	\$ -	\$ 1.0963
309S	\$.2313	\$.9515	\$ -	\$ -	\$ -	\$.0771	\$ -	\$ -	\$ 1.2599
310/310S	\$.2524	\$ 1.5065	\$ -	\$ -	\$ -	\$.0663	\$ -	\$ -	\$ 1.8252
316,316L,316LN	\$.1682	\$.7929	\$.3177	\$ -	\$ -	\$.0844	\$ -	\$ -	\$ 1.3632
316L w/2.75min Mo	\$.1709	\$.8325	\$.4369	\$ -	\$ -	\$.0826	\$ -	\$ -	\$ 1.5229
316Ti	\$.1745	\$.8524	\$.3177	\$ -	\$ -	\$.0824	\$ -	\$ -	\$ 1.4270
317L	\$.1893	\$ 1.0308	\$.4766	\$ -	\$ -	\$.0771	\$ -	\$ -	\$ 1.7738
321,321LA	\$.1788	\$.7136	\$ -	\$ -	\$ -	\$.0864	\$ -	\$ -	\$.9788
15-5 PH®	\$.1472	\$.2775	\$ -	\$ -	\$ -	\$.0940	\$ -	\$.0452	\$.5639
PH 15-7 MO®	\$.1472	\$.5154	\$.3177	\$ -	\$ -	\$.0909	\$ -	\$ -	\$ 1.0712
17-4 PH®	\$.1630	\$.2379	\$ -	\$ -	\$ -	\$.0922	\$ -	\$.0542	\$.5473
17-7 PH®	\$.1682	\$.5154	\$ -	\$ -	\$ -	\$.0909	\$ -	\$ -	\$.7745
400	\$.1262	\$ -	\$ -	\$ -	\$ -	\$.1037	\$ -	\$ -	\$.2299
400CB	\$.1157	\$ -	\$ -	\$ -	\$ -	\$.1049	\$ -	\$ -	\$.2206
409, Aluminized 409	\$.1104	\$ -	\$ -	\$ -	\$ -	\$.1052	\$ -	\$ -	\$.2156
409NI	\$.1130	\$.0595	\$ -	\$ -	\$ -	\$.1040	\$ -	\$ -	\$.2765
41003	\$.1136	\$.0238	\$ -	\$ -	\$ -	\$.1047	\$ -	\$ -	\$.2421
410,410CB,410H	\$.1209	\$ -	\$ -	\$ -	\$ -	\$.1043	\$ -	\$ -	\$.2252
410S	\$.1236	\$ -	\$ -	\$ -	\$ -	\$.1038	\$ -	\$ -	\$.2274
420, 420HC	\$.1314	\$ -	\$ -	\$ -	\$ -	\$.1031	\$ -	\$ -	\$.2345
430	\$.1682	\$ -	\$ -	\$ -	\$ -	\$.0988	\$ -	\$ -	\$.2670
430LI	\$.1756	\$ -	\$ -	\$ -	\$ -	\$.0980	\$ -	\$ -	\$.2736
430TIX	\$.1919	\$ -	\$ -	\$ -	\$ -	\$.0956	\$ -	\$ -	\$.2875
434	\$.1682	\$ -	\$.1191	\$ -	\$ -	\$.0979	\$ -	\$ -	\$.3852
435-Mod	\$.1998	\$ -	\$ -	\$ -	\$ -	\$.0952	\$ -	\$ -	\$.2950
436	\$.1682	\$ -	\$.1589	\$ -	\$ -	\$.0976	\$ -	\$ -	\$.4247
436L	\$.1682	\$ -	\$.1589	\$ -	\$ -	\$.0973	\$ -	\$ -	\$.4244
439, Aluminized 439	\$.1788	\$ -	\$ -	\$ -	\$ -	\$.0972	\$ -	\$ -	\$.2760
444	\$.1840	\$ -	\$.2780	\$ -	\$ -	\$.0947	\$ -	\$ -	\$.5567
11 CrCb™	\$.1157	\$ -	\$ -	\$ -	\$ -	\$.1046	\$ -	\$ -	\$.2203
13-4 SR™	\$.1367	\$.0198	\$ -	\$ -	\$.0017	\$.0990	\$ -	\$ -	\$.2572
15CrCb	\$.1493	\$ -	\$ -	\$ -	\$.0050	\$.0996	\$ -	\$ -	\$.2539
18 CrCb™,441	\$.1851	\$ -	\$ -	\$ -	\$ -	\$.0966	\$ -	\$ -	\$.2817
18 SR™	\$.1788	\$ -	\$ -	\$ -	\$ -	\$.0973	\$ -	\$ -	\$.2761

All totals are rounded to 4 decimal places.

Surcharges with non-standard alloy content will be calculated based upon the minimum content specified.

Note: The effective dates on this announcement supercede all previous effective dates.

Obtain this and all previous surcharge lists at:

www.aksteel.com/markets_products/stainless_surcharges.asp

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