



## Stainless Steel Raw Material Surcharges

For Orders Promised for Shipment

**For Shipments January 31, 2010 through February 27, 2010**

| Grade   | Chrome<br>\$/lb | Nickel<br>\$/lb  | Moly<br>\$/lb     | Ferro Ti<br>\$/lb | Mn<br>\$/GT        | Iron<br>\$/GT    | Natural<br>Gas   | Copper<br>\$/lb  | Total<br>Surch |
|---|-----------------|------------------|-------------------|-------------------|--------------------|------------------|------------------|------------------|----------------|
| <b>Base Rate</b>  | <b>\$ .3500</b> | <b>\$ 2.0000</b> | <b>\$ 3.0000</b>  | <b>\$ 3.5000</b>  | <b>\$ 600.00</b>   | <b>\$ 140</b>    | <b>\$ 6.00</b>   | <b>\$ 1.60</b>   |                |
| <b>Actual Rate</b>  | <b>\$ .8900</b> | <b>\$ 7.7412</b> | <b>\$ 11.3800</b> | <b>\$ 2.0910</b>  | <b>\$ 1,345.00</b> | <b>\$ 345.00</b> | <b>\$ 5.1630</b> | <b>\$ 3.1669</b> |                |
| Rates per pound below will be added to invoice at time of shipment. |                 |                  |                   |                   |                    |                  |                  |                  |                |
| Nitronic® 19D   | \$ .1361        | \$ .0689         | \$ -              | \$ -              | \$ .0243           | \$ .0647         | \$ -             | \$ .0094         | \$ .3034       |
| Nitronic® 30  | \$ .1004        | \$ .1516         | \$ -              | \$ -              | \$ .0435           | \$ .0657         | \$ -             | \$ -             | \$ .3612       |
| 18-9LW  | \$ .1166        | \$ .5856         | \$ -              | \$ -              | \$ .0103           | \$ .0608         | \$ -             | \$ .0658         | \$ .8391       |
| 201 (4.0), 201LN  | \$ .1053        | \$ .2756         | \$ -              | \$ -              | \$ .0333           | \$ .0652         | \$ -             | \$ -             | \$ .4794       |
| 201 (5.0)   | \$ .1037        | \$ .3445         | \$ -              | \$ -              | \$ .0322           | \$ .0647         | \$ -             | \$ -             | \$ .5451       |
| 2205  | \$ .1426        | \$ .3445         | \$ .3017          | \$ -              | \$ -               | \$ .0622         | \$ -             | \$ -             | \$ .8510       |
| 301(6.00)   | \$ .1037        | \$ .4134         | \$ -              | \$ -              | \$ -               | \$ .0696         | \$ -             | \$ -             | \$ .5867       |
| 301,301L (7.00)   | \$ .1102        | \$ .4823         | \$ -              | \$ -              | \$ -               | \$ .0677         | \$ -             | \$ -             | \$ .6602       |
| 301LN   | \$ .1134        | \$ .3961         | \$ -              | \$ -              | \$ .0115           | \$ .0664         | \$ -             | \$ -             | \$ .5874       |
| 302   | \$ .1166        | \$ .5512         | \$ -              | \$ -              | \$ -               | \$ .0659         | \$ -             | \$ -             | \$ .7337       |
| 304, 304L (8.00)  | \$ .1166        | \$ .5512         | \$ -              | \$ -              | \$ -               | \$ .0659         | \$ -             | \$ -             | \$ .7337       |
| 304, 304L (8.50)  | \$ .1166        | \$ .5856         | \$ -              | \$ -              | \$ -               | \$ .0654         | \$ -             | \$ -             | \$ .7676       |
| 304, 304L (9.00)  | \$ .1166        | \$ .6200         | \$ -              | \$ -              | \$ -               | \$ .0650         | \$ -             | \$ -             | \$ .8016       |
| 304, 304L (9.25)  | \$ .1166        | \$ .6373         | \$ -              | \$ -              | \$ -               | \$ .0647         | \$ -             | \$ -             | \$ .8186       |
| 304, 304L (9.50)  | \$ .1166        | \$ .6545         | \$ -              | \$ -              | \$ -               | \$ .0645         | \$ -             | \$ -             | \$ .8356       |
| 304LN   | \$ .1166        | \$ .5787         | \$ -              | \$ -              | \$ -               | \$ .0655         | \$ -             | \$ -             | \$ .7608       |
| 305   | \$ .1102        | \$ .7234         | \$ -              | \$ -              | \$ -               | \$ .0645         | \$ -             | \$ -             | \$ .8981       |
| 309S  | \$ .1426        | \$ .8267         | \$ -              | \$ -              | \$ -               | \$ .0586         | \$ -             | \$ -             | \$ 1.0279      |
| 310/310S  | \$ .1555        | \$ 1.3090        | \$ -              | \$ -              | \$ -               | \$ .0503         | \$ -             | \$ -             | \$ 1.5148      |
| 316,316L,316LN  | \$ .1037        | \$ .6889         | \$ .2011          | \$ -              | \$ -               | \$ .0641         | \$ -             | \$ -             | \$ 1.0578      |
| 316L w/2.75min Mo   | \$ .1053        | \$ .7234         | \$ .2765          | \$ -              | \$ -               | \$ .0627         | \$ -             | \$ -             | \$ 1.1679      |
| 316Ti   | \$ .1076        | \$ .7406         | \$ .2011          | \$ -              | \$ -               | \$ .0626         | \$ -             | \$ -             | \$ 1.1119      |
| 317L  | \$ .1166        | \$ .8956         | \$ .3017          | \$ -              | \$ -               | \$ .0586         | \$ -             | \$ -             | \$ 1.3725      |
| 321,321LA   | \$ .1102        | \$ .6200         | \$ -              | \$ -              | \$ -               | \$ .0656         | \$ -             | \$ -             | \$ .7958       |
| 15-5 PH®  | \$ .0907        | \$ .2411         | \$ -              | \$ -              | \$ -               | \$ .0714         | \$ -             | \$ .0470         | \$ .4502       |
| PH 15-7 MO®   | \$ .0907        | \$ .4478         | \$ .2011          | \$ -              | \$ -               | \$ .0690         | \$ -             | \$ -             | \$ .8086       |
| 17-4 PH®  | \$ .1004        | \$ .2067         | \$ -              | \$ -              | \$ -               | \$ .0700         | \$ -             | \$ .0564         | \$ .4335       |
| 17-7 PH®  | \$ .1037        | \$ .4478         | \$ -              | \$ -              | \$ -               | \$ .0690         | \$ -             | \$ -             | \$ .6205       |
| 400   | \$ .0778        | \$ -             | \$ -              | \$ -              | \$ -               | \$ .0787         | \$ -             | \$ -             | \$ .1565       |
| 400CB   | \$ .0713        | \$ -             | \$ -              | \$ -              | \$ -               | \$ .0796         | \$ -             | \$ -             | \$ .1509       |
| 409, Aluminized 409   | \$ .0680        | \$ -             | \$ -              | \$ -              | \$ -               | \$ .0798         | \$ -             | \$ -             | \$ .1478       |
| 409NI   | \$ .0697        | \$ .0517         | \$ -              | \$ -              | \$ -               | \$ .0789         | \$ -             | \$ -             | \$ .2003       |
| 41003   | \$ .0700        | \$ .0207         | \$ -              | \$ -              | \$ -               | \$ .0795         | \$ -             | \$ -             | \$ .1702       |
| 410,410CB,410H  | \$ .0745        | \$ -             | \$ -              | \$ -              | \$ -               | \$ .0792         | \$ -             | \$ -             | \$ .1537       |
| 410S  | \$ .0761        | \$ -             | \$ -              | \$ -              | \$ -               | \$ .0788         | \$ -             | \$ -             | \$ .1549       |
| 420, 420HC  | \$ .0810        | \$ -             | \$ -              | \$ -              | \$ -               | \$ .0782         | \$ -             | \$ -             | \$ .1592       |
| 430   | \$ .1037        | \$ -             | \$ -              | \$ -              | \$ -               | \$ .0750         | \$ -             | \$ -             | \$ .1787       |
| 430LI   | \$ .1082        | \$ -             | \$ -              | \$ -              | \$ -               | \$ .0744         | \$ -             | \$ -             | \$ .1826       |
| 430TIX  | \$ .1183        | \$ -             | \$ -              | \$ -              | \$ -               | \$ .0726         | \$ -             | \$ -             | \$ .1909       |
| 434   | \$ .1037        | \$ -             | \$ .0754          | \$ -              | \$ -               | \$ .0744         | \$ -             | \$ -             | \$ .2535       |
| 435-Mod   | \$ .1231        | \$ -             | \$ -              | \$ -              | \$ -               | \$ .0723         | \$ -             | \$ -             | \$ .1954       |
| 436   | \$ .1037        | \$ -             | \$ .1006          | \$ -              | \$ -               | \$ .0741         | \$ -             | \$ -             | \$ .2784       |
| 436L  | \$ .1037        | \$ -             | \$ .1006          | \$ -              | \$ -               | \$ .0739         | \$ -             | \$ -             | \$ .2782       |
| 439, Aluminized 439   | \$ .1102        | \$ -             | \$ -              | \$ -              | \$ -               | \$ .0738         | \$ -             | \$ -             | \$ .1840       |
| 444   | \$ .1134        | \$ -             | \$ .1760          | \$ -              | \$ -               | \$ .0719         | \$ -             | \$ -             | \$ .3613       |
| 11 CrCb™  | \$ .0713        | \$ -             | \$ -              | \$ -              | \$ -               | \$ .0794         | \$ -             | \$ -             | \$ .1507       |
| 13-4 SR™  | \$ .0842        | \$ .0172         | \$ -              | \$ -              | \$ .0015           | \$ .0752         | \$ -             | \$ -             | \$ .1781       |
| 15CrCb  | \$ .0920        | \$ -             | \$ -              | \$ -              | \$ .0046           | \$ .0756         | \$ -             | \$ -             | \$ .1722       |
| 18 CrCb™,441  | \$ .1140        | \$ -             | \$ -              | \$ -              | \$ -               | \$ .0734         | \$ -             | \$ -             | \$ .1874       |
| 18 SR™  | \$ .1102        | \$ -             | \$ -              | \$ -              | \$ -               | \$ .0739         | \$ -             | \$ -             | \$ .1841       |

All totals are rounded to 4 decimal places.

Surcharges with non-standard alloy content will be calculated based upon the minimum content specified.

Note: The effective dates on this announcement supercede all previous effective dates.

Obtain this and all previous surcharge lists at:

[www.aksteel.com/markets\\_products/stainless\\_surcharges.asp](http://www.aksteel.com/markets_products/stainless_surcharges.asp)

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