



Stainless Steel Raw Material Surcharges

For Orders Promised for Shipment

For Shipments November 29, 2009 through January 2, 2010

Grade	Chrome \$/lb	Nickel \$/lb	Moly \$/lb	Ferro Ti \$/lb	Mn \$/GT	Iron \$/GT	Natural Gas	Copper \$/lb	Total Surch
Base Rate	\$.3500	\$ 2.0000	\$ 3.0000	\$ 3.5000	\$ 600.00	\$ 140	\$ 6.00	\$ 1.60	
Actual Rate	\$.8900	\$ 8.4029	\$ 12.1200	\$ 2.0830	\$ 1,444.38	\$ 310.00	\$ 3.7290	\$ 2.8522	
Rates per pound below will be added to invoice at time of shipment.									
Nitronic® 19D	\$.1361	\$.0768	\$ -	\$ -	\$.0275	\$.0537	\$ -	\$.0075	\$.3016
Nitronic® 30	\$.1004	\$.1690	\$ -	\$ -	\$.0493	\$.0545	\$ -	\$ -	\$.3732
18-9LW	\$.1166	\$.6531	\$ -	\$ -	\$.0117	\$.0505	\$ -	\$.0526	\$.8845
201 (4.0), 201LN	\$.1053	\$.3073	\$ -	\$ -	\$.0377	\$.0541	\$ -	\$ -	\$.5044
201 (5.0)	\$.1037	\$.3842	\$ -	\$ -	\$.0365	\$.0537	\$ -	\$ -	\$.5781
2205	\$.1426	\$.3842	\$.3283	\$ -	\$ -	\$.0516	\$ -	\$ -	\$.9067
301(6.00)	\$.1037	\$.4610	\$ -	\$ -	\$ -	\$.0577	\$ -	\$ -	\$.6224
301,301L (7.00)	\$.1102	\$.5378	\$ -	\$ -	\$ -	\$.0562	\$ -	\$ -	\$.7042
301LN	\$.1134	\$.4418	\$ -	\$ -	\$.0130	\$.0550	\$ -	\$ -	\$.6232
302	\$.1166	\$.6147	\$ -	\$ -	\$ -	\$.0546	\$ -	\$ -	\$.7859
304, 304L (8.00)	\$.1166	\$.6147	\$ -	\$ -	\$ -	\$.0546	\$ -	\$ -	\$.7859
304, 304L (8.50)	\$.1166	\$.6531	\$ -	\$ -	\$ -	\$.0543	\$ -	\$ -	\$.8240
304, 304L (9.00)	\$.1166	\$.6915	\$ -	\$ -	\$ -	\$.0539	\$ -	\$ -	\$.8620
304, 304L (9.25)	\$.1166	\$.7107	\$ -	\$ -	\$ -	\$.0537	\$ -	\$ -	\$.8810
304, 304L (9.50)	\$.1166	\$.7299	\$ -	\$ -	\$ -	\$.0535	\$ -	\$ -	\$.9000
304LN	\$.1166	\$.6454	\$ -	\$ -	\$ -	\$.0543	\$ -	\$ -	\$.8163
305	\$.1102	\$.8068	\$ -	\$ -	\$ -	\$.0535	\$ -	\$ -	\$.9705
309S	\$.1426	\$.9220	\$ -	\$ -	\$ -	\$.0486	\$ -	\$ -	\$ 1.1132
310/310S	\$.1555	\$ 1.4599	\$ -	\$ -	\$ -	\$.0417	\$ -	\$ -	\$ 1.6571
316,316L,316LN	\$.1037	\$.7684	\$.2189	\$ -	\$ -	\$.0531	\$ -	\$ -	\$ 1.1441
316L w/2.75min Mo	\$.1053	\$.8068	\$.3010	\$ -	\$ -	\$.0520	\$ -	\$ -	\$ 1.2651
316Ti	\$.1076	\$.8260	\$.2189	\$ -	\$ -	\$.0519	\$ -	\$ -	\$ 1.2044
317L	\$.1166	\$.9989	\$.3283	\$ -	\$ -	\$.0486	\$ -	\$ -	\$ 1.4924
321,321LA	\$.1102	\$.6915	\$ -	\$ -	\$ -	\$.0544	\$ -	\$ -	\$.8561
15-5 PH®	\$.0907	\$.2689	\$ -	\$ -	\$ -	\$.0592	\$ -	\$.0376	\$.4564
PH 15-7 MO®	\$.0907	\$.4994	\$.2189	\$ -	\$ -	\$.0572	\$ -	\$ -	\$.8662
17-4 PH®	\$.1004	\$.2305	\$ -	\$ -	\$ -	\$.0581	\$ -	\$.0451	\$.4341
17-7 PH®	\$.1037	\$.4994	\$ -	\$ -	\$ -	\$.0572	\$ -	\$ -	\$.6603
400	\$.0778	\$ -	\$ -	\$ -	\$ -	\$.0653	\$ -	\$ -	\$.1431
400CB	\$.0713	\$ -	\$ -	\$ -	\$ -	\$.0660	\$ -	\$ -	\$.1373
409, Aluminized 409	\$.0680	\$ -	\$ -	\$ -	\$ -	\$.0662	\$ -	\$ -	\$.1342
409NI	\$.0697	\$.0576	\$ -	\$ -	\$ -	\$.0655	\$ -	\$ -	\$.1928
41003	\$.0700	\$.0231	\$ -	\$ -	\$ -	\$.0660	\$ -	\$ -	\$.1591
410,410CB,410H	\$.0745	\$ -	\$ -	\$ -	\$ -	\$.0656	\$ -	\$ -	\$.1401
410S	\$.0761	\$ -	\$ -	\$ -	\$ -	\$.0653	\$ -	\$ -	\$.1414
420, 420HC	\$.0810	\$ -	\$ -	\$ -	\$ -	\$.0649	\$ -	\$ -	\$.1459
430	\$.1037	\$ -	\$ -	\$ -	\$ -	\$.0622	\$ -	\$ -	\$.1659
430LI	\$.1082	\$ -	\$ -	\$ -	\$ -	\$.0617	\$ -	\$ -	\$.1699
430TIX	\$.1183	\$ -	\$ -	\$ -	\$ -	\$.0602	\$ -	\$ -	\$.1785
434	\$.1037	\$ -	\$.0821	\$ -	\$ -	\$.0617	\$ -	\$ -	\$.2475
435-Mod	\$.1231	\$ -	\$ -	\$ -	\$ -	\$.0600	\$ -	\$ -	\$.1831
436	\$.1037	\$ -	\$.1094	\$ -	\$ -	\$.0615	\$ -	\$ -	\$.2746
436L	\$.1037	\$ -	\$.1094	\$ -	\$ -	\$.0612	\$ -	\$ -	\$.2743
439, Aluminized 439	\$.1102	\$ -	\$ -	\$ -	\$ -	\$.0612	\$ -	\$ -	\$.1714
444	\$.1134	\$ -	\$.1915	\$ -	\$ -	\$.0596	\$ -	\$ -	\$.3645
11 CrCb™	\$.0713	\$ -	\$ -	\$ -	\$ -	\$.0659	\$ -	\$ -	\$.1372
13-4 SR™	\$.0842	\$.0192	\$ -	\$ -	\$.0017	\$.0623	\$ -	\$ -	\$.1674
15CrCb	\$.0920	\$ -	\$ -	\$ -	\$.0052	\$.0627	\$ -	\$ -	\$.1599
18 CrCb™,441	\$.1140	\$ -	\$ -	\$ -	\$ -	\$.0608	\$ -	\$ -	\$.1748
18 SR™	\$.1102	\$ -	\$ -	\$ -	\$ -	\$.0613	\$ -	\$ -	\$.1715

All totals are rounded to 4 decimal places.

Surcharges with non-standard alloy content will be calculated based upon the minimum content specified.

Note: The effective dates on this announcement supercede all previous effective dates.

Obtain this and all previous surcharge lists at:

www.aksteel.com/markets_products/stainless_surcharges.asp

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