



Stainless Steel Raw Material Surcharges

For Orders Promised for Shipment

For Shipments November 1, through November 28, 2009

Grade	Chrome \$/lb	Nickel \$/lb	Moly \$/lb	Ferro Ti \$/lb	Mn \$/GT	Iron \$/GT	Natural Gas	Copper \$/lb	Total Surch
Base Rate	\$.3500	\$ 2.0000	\$ 3.0000	\$ 3.5000	\$ 600.00	\$ 140	\$ 6.00	\$ 1.60	
Actual Rate	\$.9110	\$ 7.9257	\$ 14.4000	\$ 2.0610	\$ 1,382.50	\$ 345.00	\$ 2.8430	\$ 2.8107	
Rates per pound below will be added to invoice at time of shipment.									
Nitronic® 19D	\$.1414	\$.0711	\$ -	\$ -	\$.0255	\$.0647	\$ -	\$.0073	\$.3100
Nitronic® 30	\$.1043	\$.1564	\$ -	\$ -	\$.0457	\$.0657	\$ -	\$ -	\$.3721
18-9LW	\$.1212	\$.6044	\$ -	\$ -	\$.0109	\$.0608	\$ -	\$.0508	\$.8481
201 (4.0), 201LN	\$.1094	\$.2844	\$ -	\$ -	\$.0349	\$.0652	\$ -	\$ -	\$.4939
201 (5.0)	\$.1077	\$.3555	\$ -	\$ -	\$.0339	\$.0647	\$ -	\$ -	\$.5618
2205	\$.1481	\$.3555	\$.4104	\$ -	\$ -	\$.0622	\$ -	\$ -	\$.9762
301(6.00)	\$.1077	\$.4267	\$ -	\$ -	\$ -	\$.0696	\$ -	\$ -	\$.6040
301,301L (7.00)	\$.1144	\$.4978	\$ -	\$ -	\$ -	\$.0677	\$ -	\$ -	\$.6799
301LN	\$.1178	\$.4089	\$ -	\$ -	\$.0121	\$.0664	\$ -	\$ -	\$.6052
302	\$.1212	\$.5689	\$ -	\$ -	\$ -	\$.0659	\$ -	\$ -	\$.7560
304, 304L (8.00)	\$.1212	\$.5689	\$ -	\$ -	\$ -	\$.0659	\$ -	\$ -	\$.7560
304, 304L (8.50)	\$.1212	\$.6044	\$ -	\$ -	\$ -	\$.0654	\$ -	\$ -	\$.7910
304, 304L (9.00)	\$.1212	\$.6400	\$ -	\$ -	\$ -	\$.0650	\$ -	\$ -	\$.8262
304, 304L (9.25)	\$.1212	\$.6578	\$ -	\$ -	\$ -	\$.0647	\$ -	\$ -	\$.8437
304, 304L (9.50)	\$.1212	\$.6755	\$ -	\$ -	\$ -	\$.0645	\$ -	\$ -	\$.8612
304LN	\$.1212	\$.5973	\$ -	\$ -	\$ -	\$.0655	\$ -	\$ -	\$.7840
305	\$.1144	\$.7466	\$ -	\$ -	\$ -	\$.0645	\$ -	\$ -	\$.9255
309S	\$.1481	\$.8533	\$ -	\$ -	\$ -	\$.0586	\$ -	\$ -	\$ 1.0600
310/310S	\$.1616	\$ 1.3511	\$ -	\$ -	\$ -	\$.0503	\$ -	\$ -	\$ 1.5630
316,316L,316LN	\$.1077	\$.7111	\$.2736	\$ -	\$ -	\$.0641	\$ -	\$ -	\$ 1.1565
316L w/2.75min Mo	\$.1094	\$.7466	\$.3762	\$ -	\$ -	\$.0627	\$ -	\$ -	\$ 1.2949
316Ti	\$.1118	\$.7644	\$.2736	\$ -	\$ -	\$.0626	\$ -	\$ -	\$ 1.2124
317L	\$.1212	\$.9244	\$.4104	\$ -	\$ -	\$.0586	\$ -	\$ -	\$ 1.5146
321,321LA	\$.1144	\$.6400	\$ -	\$ -	\$ -	\$.0656	\$ -	\$ -	\$.8200
15-5 PH®	\$.0942	\$.2489	\$ -	\$ -	\$ -	\$.0714	\$ -	\$.0363	\$.4508
PH 15-7 MO®	\$.0942	\$.4622	\$.2736	\$ -	\$ -	\$.0690	\$ -	\$ -	\$.8990
17-4 PH®	\$.1043	\$.2133	\$ -	\$ -	\$ -	\$.0700	\$ -	\$.0436	\$.4312
17-7 PH®	\$.1077	\$.4622	\$ -	\$ -	\$ -	\$.0690	\$ -	\$ -	\$.6389
400	\$.0808	\$ -	\$ -	\$ -	\$ -	\$.0787	\$ -	\$ -	\$.1595
400CB	\$.0741	\$ -	\$ -	\$ -	\$ -	\$.0796	\$ -	\$ -	\$.1537
409, Aluminized 409	\$.0707	\$ -	\$ -	\$ -	\$ -	\$.0798	\$ -	\$ -	\$.1505
409NI	\$.0724	\$.0533	\$ -	\$ -	\$ -	\$.0789	\$ -	\$ -	\$.2046
41003	\$.0727	\$.0213	\$ -	\$ -	\$ -	\$.0795	\$ -	\$ -	\$.1735
410,410CB,410H	\$.0774	\$ -	\$ -	\$ -	\$ -	\$.0792	\$ -	\$ -	\$.1566
410S	\$.0791	\$ -	\$ -	\$ -	\$ -	\$.0788	\$ -	\$ -	\$.1579
420, 420HC	\$.0842	\$ -	\$ -	\$ -	\$ -	\$.0782	\$ -	\$ -	\$.1624
430	\$.1077	\$ -	\$ -	\$ -	\$ -	\$.0750	\$ -	\$ -	\$.1827
430LI	\$.1124	\$ -	\$ -	\$ -	\$ -	\$.0744	\$ -	\$ -	\$.1868
430TIX	\$.1229	\$ -	\$ -	\$ -	\$ -	\$.0726	\$ -	\$ -	\$.1955
434	\$.1077	\$ -	\$.1026	\$ -	\$ -	\$.0744	\$ -	\$ -	\$.2847
435-Mod	\$.1279	\$ -	\$ -	\$ -	\$ -	\$.0723	\$ -	\$ -	\$.2002
436	\$.1077	\$ -	\$.1368	\$ -	\$ -	\$.0741	\$ -	\$ -	\$.3186
436L	\$.1077	\$ -	\$.1368	\$ -	\$ -	\$.0739	\$ -	\$ -	\$.3184
439, Aluminized 439	\$.1144	\$ -	\$ -	\$ -	\$ -	\$.0738	\$ -	\$ -	\$.1882
444	\$.1178	\$ -	\$.2394	\$ -	\$ -	\$.0719	\$ -	\$ -	\$.4291
11 CrCb™	\$.0741	\$ -	\$ -	\$ -	\$ -	\$.0794	\$ -	\$ -	\$.1535
15CrCb	\$.0956	\$ -	\$ -	\$ -	\$.0048	\$.0756	\$ -	\$ -	\$.1760
18 CrCb™,441	\$.1185	\$ -	\$ -	\$ -	\$ -	\$.0734	\$ -	\$ -	\$.1919
18 SR™	\$.1144	\$ -	\$ -	\$ -	\$ -	\$.0739	\$ -	\$ -	\$.1883

All totals are rounded to 4 decimal places.

Surcharges with non-standard alloy content will be calculated based upon the minimum content specified.

Note: The effective dates on this announcement supercede all previous effective dates.

Obtain this and all previous surcharge lists at:

www.aksteel.com/markets_products/stainless_surcharges.asp

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