



Stainless Steel Raw Material Surcharges

For Orders Promised for Shipment

For Shipments October 4, 2009 through October 31, 2009

Grade	Chromium \$/lb	Nickel \$/lb	Moly \$/lb	Ferro Ti \$/lb	Mn \$/GT	Iron \$/GT	Natural Gas	Copper \$/lb	Total Surch
Base Rate	\$.3500	\$ 2.0000	\$ 3.0000	\$ 3.5000	\$ 600.00	\$ 140	\$ 6.00	\$ 1.60	
Actual Rate	\$.8775	\$ 8.9094	\$ 17.4130	\$ 1.8310	\$ 1,141.25	\$ 315.00	\$ 3.3790	\$ 2.7965	
Rates per pound below will be added to invoice at time of shipment.									
Nitronic® 19D	\$.1329	\$.0829	\$ -	\$ -	\$.0177	\$.0553	\$ -	\$.0072	\$.2960
Nitronic® 30	\$.0981	\$.1824	\$ -	\$ -	\$.0316	\$.0561	\$ -	\$ -	\$.3682
18-9LW	\$.1139	\$.7048	\$ -	\$ -	\$.0075	\$.0519	\$ -	\$.0503	\$.9284
201 (4.0), 201LN	\$.1029	\$.3317	\$ -	\$ -	\$.0242	\$.0557	\$ -	\$ -	\$.5145
201 (5.0)	\$.1013	\$.4146	\$ -	\$ -	\$.0234	\$.0552	\$ -	\$ -	\$.5945
2205	\$.1393	\$.4146	\$.5189	\$ -	\$ -	\$.0531	\$ -	\$ -	\$ 1.1259
301(6.00)	\$.1013	\$.4975	\$ -	\$ -	\$ -	\$.0594	\$ -	\$ -	\$.6582
301,301L (7.00)	\$.1076	\$.5804	\$ -	\$ -	\$ -	\$.0578	\$ -	\$ -	\$.7458
301LN	\$.1108	\$.4767	\$ -	\$ -	\$.0084	\$.0566	\$ -	\$ -	\$.6525
302	\$.1139	\$.6633	\$ -	\$ -	\$ -	\$.0563	\$ -	\$ -	\$.8335
304, 304L (8.00)	\$.1139	\$.6633	\$ -	\$ -	\$ -	\$.0563	\$ -	\$ -	\$.8335
304, 304L (8.50)	\$.1139	\$.7048	\$ -	\$ -	\$ -	\$.0559	\$ -	\$ -	\$.8746
304, 304L (9.00)	\$.1139	\$.7462	\$ -	\$ -	\$ -	\$.0555	\$ -	\$ -	\$.9156
304, 304L (9.25)	\$.1139	\$.7669	\$ -	\$ -	\$ -	\$.0553	\$ -	\$ -	\$.9361
304, 304L (9.50)	\$.1139	\$.7877	\$ -	\$ -	\$ -	\$.0551	\$ -	\$ -	\$.9567
304LN	\$.1139	\$.6965	\$ -	\$ -	\$ -	\$.0559	\$ -	\$ -	\$.8663
305	\$.1076	\$.8706	\$ -	\$ -	\$ -	\$.0551	\$ -	\$ -	\$ 1.0333
309S	\$.1393	\$.9950	\$ -	\$ -	\$ -	\$.0500	\$ -	\$ -	\$ 1.1843
310/310S	\$.1519	\$ 1.5753	\$ -	\$ -	\$ -	\$.0430	\$ -	\$ -	\$ 1.7702
316,316L,316LN	\$.1013	\$.8291	\$.3459	\$ -	\$ -	\$.0547	\$ -	\$ -	\$ 1.3310
316L w/2.75min Mo	\$.1029	\$.8706	\$.4756	\$ -	\$ -	\$.0535	\$ -	\$ -	\$ 1.5026
316Ti	\$.1051	\$.8913	\$.3459	\$ -	\$ -	\$.0534	\$ -	\$ -	\$ 1.3957
317L	\$.1139	\$ 1.0779	\$.5189	\$ -	\$ -	\$.0500	\$ -	\$ -	\$ 1.7607
321,321LA	\$.1076	\$.7462	\$ -	\$ -	\$ -	\$.0560	\$ -	\$ -	\$.9098
15-5 PH®	\$.0886	\$.2902	\$ -	\$ -	\$ -	\$.0609	\$ -	\$.0359	\$.4756
PH 15-7 MO®	\$.0886	\$.5389	\$.3459	\$ -	\$ -	\$.0589	\$ -	\$ -	\$ 1.0323
17-4 PH®	\$.0981	\$.2487	\$ -	\$ -	\$ -	\$.0598	\$ -	\$.0431	\$.4497
17-7 PH®	\$.1013	\$.5389	\$ -	\$ -	\$ -	\$.0589	\$ -	\$ -	\$.6991
400	\$.0760	\$ -	\$ -	\$ -	\$ -	\$.0672	\$ -	\$ -	\$.1432
400CB	\$.0696	\$ -	\$ -	\$ -	\$ -	\$.0680	\$ -	\$ -	\$.1376
409, Aluminized 409	\$.0665	\$ -	\$ -	\$ -	\$ -	\$.0682	\$ -	\$ -	\$.1347
409NI	\$.0680	\$.0622	\$ -	\$ -	\$ -	\$.0674	\$ -	\$ -	\$.1976
41003	\$.0684	\$.0249	\$ -	\$ -	\$ -	\$.0679	\$ -	\$ -	\$.1612
410,410CB,410H	\$.0728	\$ -	\$ -	\$ -	\$ -	\$.0676	\$ -	\$ -	\$.1404
410S	\$.0744	\$ -	\$ -	\$ -	\$ -	\$.0673	\$ -	\$ -	\$.1417
420, 420HC	\$.0791	\$ -	\$ -	\$ -	\$ -	\$.0668	\$ -	\$ -	\$.1459
430	\$.1013	\$ -	\$ -	\$ -	\$ -	\$.0641	\$ -	\$ -	\$.1654
430LI	\$.1057	\$ -	\$ -	\$ -	\$ -	\$.0635	\$ -	\$ -	\$.1692
430TIX	\$.1155	\$ -	\$ -	\$ -	\$ -	\$.0620	\$ -	\$ -	\$.1775
434	\$.1013	\$ -	\$.1297	\$ -	\$ -	\$.0635	\$ -	\$ -	\$.2945
435-Mod	\$.1203	\$ -	\$ -	\$ -	\$ -	\$.0617	\$ -	\$ -	\$.1820
436	\$.1013	\$ -	\$.1730	\$ -	\$ -	\$.0633	\$ -	\$ -	\$.3376
436L	\$.1013	\$ -	\$.1730	\$ -	\$ -	\$.0630	\$ -	\$ -	\$.3373
439, Aluminized 439	\$.1076	\$ -	\$ -	\$ -	\$ -	\$.0630	\$ -	\$ -	\$.1706
444	\$.1108	\$ -	\$.3027	\$ -	\$ -	\$.0614	\$ -	\$ -	\$.4749
11 CrCb™	\$.0696	\$ -	\$ -	\$ -	\$ -	\$.0678	\$ -	\$ -	\$.1374
15CrCb	\$.0899	\$ -	\$ -	\$ -	\$.0033	\$.0646	\$ -	\$ -	\$.1578
18 CrCb™,441	\$.1114	\$ -	\$ -	\$ -	\$ -	\$.0626	\$ -	\$ -	\$.1740
18 SR™	\$.1076	\$ -	\$ -	\$ -	\$ -	\$.0631	\$ -	\$ -	\$.1707

All totals are rounded to 4 decimal places.

Surcharges with non-standard alloy content will be calculated based upon the minimum content specified.

Note: The effective dates on this announcement supercede all previous effective dates.

Obtain this and all previous surcharge lists at:

www.aksteel.com/markets_products/stainless_surcharges.asp

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