



Stainless Steel Raw Material Surcharges

For Orders Promised for Shipment

For Shipments August 30, 2009 through October 3, 2009

Grade	Chrome \$/lb	Nickel \$/lb	Moly \$/lb	Ferro Ti \$/lb	Mn \$/GT	Iron \$/GT	Natural Gas	Copper \$/lb	Total Surch
Base Rate	\$.3500	\$ 2.0000	\$ 3.0000	\$ 3.5000	\$ 600.00	\$ 140	\$ 6.00	\$ 1.60	
Actual Rate	\$.8513	\$ 7.2505	\$ 12.7050	\$ 1.3830	\$ 1,010.00	\$ 300.00	\$ 3.9490	\$ 2.3657	
Rates per pound below will be added to invoice at time of shipment									
Nitronic® 19D	\$.1263	\$.0630	\$ -	\$ -	\$.0134	\$.0505	\$ -	\$.0046	\$.2578
Nitronic® 30	\$.0932	\$.1386	\$ -	\$ -	\$.0239	\$.0513	\$ -	\$ -	\$.3070
201 (4.0), 201LN	\$.0977	\$.2520	\$ -	\$ -	\$.0183	\$.0509	\$ -	\$ -	\$.4189
201 (5.0)	\$.0962	\$.3150	\$ -	\$ -	\$.0177	\$.0505	\$ -	\$ -	\$.4794
2205	\$.1323	\$.3150	\$.3494	\$ -	\$ -	\$.0486	\$ -	\$ -	\$.8453
301(6.00)	\$.0962	\$.3780	\$ -	\$ -	\$ -	\$.0543	\$ -	\$ -	\$.5285
301,301L (7.00)	\$.1023	\$.4410	\$ -	\$ -	\$ -	\$.0529	\$ -	\$ -	\$.5962
301LN	\$.1053	\$.3623	\$ -	\$ -	\$.0063	\$.0518	\$ -	\$ -	\$.5257
302	\$.1083	\$.5040	\$ -	\$ -	\$ -	\$.0514	\$ -	\$ -	\$.6637
304, 304L (8.00)	\$.1083	\$.5040	\$ -	\$ -	\$ -	\$.0514	\$ -	\$ -	\$.6637
304, 304L (8.50)	\$.1083	\$.5356	\$ -	\$ -	\$ -	\$.0511	\$ -	\$ -	\$.6950
304, 304L (9.00)	\$.1083	\$.5671	\$ -	\$ -	\$ -	\$.0507	\$ -	\$ -	\$.7261
304, 304L (9.25)	\$.1083	\$.5828	\$ -	\$ -	\$ -	\$.0505	\$ -	\$ -	\$.7416
304, 304L (9.50)	\$.1083	\$.5986	\$ -	\$ -	\$ -	\$.0504	\$ -	\$ -	\$.7573
304LN	\$.1083	\$.5293	\$ -	\$ -	\$ -	\$.0511	\$ -	\$ -	\$.6887
305	\$.1023	\$.6616	\$ -	\$ -	\$ -	\$.0504	\$ -	\$ -	\$.8143
309S	\$.1323	\$.7561	\$ -	\$ -	\$ -	\$.0457	\$ -	\$ -	\$.9341
310/310S	\$.1444	\$ 1.1971	\$ -	\$ -	\$ -	\$.0393	\$ -	\$ -	\$ 1.3808
316,316L,316LN	\$.0962	\$.6301	\$.2329	\$ -	\$ -	\$.0500	\$ -	\$ -	\$ 1.0092
316L w/2.75min Mo	\$.0977	\$.6616	\$.3203	\$ -	\$ -	\$.0489	\$ -	\$ -	\$ 1.1285
316Ti	\$.0998	\$.6773	\$.2329	\$ -	\$ -	\$.0488	\$ -	\$ -	\$ 1.0588
317L	\$.1083	\$.8191	\$.3494	\$ -	\$ -	\$.0457	\$ -	\$ -	\$ 1.3225
321,321LA	\$.1023	\$.5671	\$ -	\$ -	\$ -	\$.0512	\$ -	\$ -	\$.7206
15-5 PH®	\$.0842	\$.2205	\$ -	\$ -	\$ -	\$.0557	\$ -	\$.0230	\$.3834
PH 15-7 MO®	\$.0842	\$.4095	\$.2329	\$ -	\$ -	\$.0539	\$ -	\$ -	\$.7805
17-4 PH®	\$.0932	\$.1890	\$ -	\$ -	\$ -	\$.0546	\$ -	\$.0276	\$.3644
17-7 PH®	\$.0962	\$.4095	\$ -	\$ -	\$ -	\$.0539	\$ -	\$ -	\$.5596
400	\$.0722	\$ -	\$ -	\$ -	\$ -	\$.0614	\$ -	\$ -	\$.1336
400CB	\$.0662	\$ -	\$ -	\$ -	\$ -	\$.0621	\$ -	\$ -	\$.1283
409, Aluminized 409	\$.0632	\$ -	\$ -	\$ -	\$ -	\$.0623	\$ -	\$ -	\$.1255
409NI	\$.0647	\$.0473	\$ -	\$ -	\$ -	\$.0616	\$ -	\$ -	\$.1736
41003	\$.0650	\$.0189	\$ -	\$ -	\$ -	\$.0621	\$ -	\$ -	\$.1460
410,410CB,410H	\$.0692	\$ -	\$ -	\$ -	\$ -	\$.0618	\$ -	\$ -	\$.1310
410S	\$.0707	\$ -	\$ -	\$ -	\$ -	\$.0615	\$ -	\$ -	\$.1322
420, 420HC	\$.0752	\$ -	\$ -	\$ -	\$ -	\$.0611	\$ -	\$ -	\$.1363
430	\$.0962	\$ -	\$ -	\$ -	\$ -	\$.0586	\$ -	\$ -	\$.1548
430LI	\$.1005	\$ -	\$ -	\$ -	\$ -	\$.0581	\$ -	\$ -	\$.1586
430TIX	\$.1098	\$ -	\$ -	\$ -	\$ -	\$.0567	\$ -	\$ -	\$.1665
434	\$.0962	\$ -	\$.0873	\$ -	\$ -	\$.0580	\$ -	\$ -	\$.2415
435-Mod	\$.1143	\$ -	\$ -	\$ -	\$ -	\$.0564	\$ -	\$ -	\$.1707
436	\$.0962	\$ -	\$.1165	\$ -	\$ -	\$.0579	\$ -	\$ -	\$.2706
436L	\$.0962	\$ -	\$.1165	\$ -	\$ -	\$.0576	\$ -	\$ -	\$.2703
439, Aluminized 439	\$.1023	\$ -	\$ -	\$ -	\$ -	\$.0576	\$ -	\$ -	\$.1599
444	\$.1053	\$ -	\$.2038	\$ -	\$ -	\$.0561	\$ -	\$ -	\$.3652
11 CrCb™	\$.0662	\$ -	\$ -	\$ -	\$ -	\$.0620	\$ -	\$ -	\$.1282
15CrCb	\$.0854	\$ -	\$ -	\$ -	\$.0025	\$.0590	\$ -	\$ -	\$.1469
18 CrCb™,441	\$.1059	\$ -	\$ -	\$ -	\$ -	\$.0573	\$ -	\$ -	\$.1632
18 SR™	\$.1023	\$ -	\$ -	\$ -	\$ -	\$.0577	\$ -	\$ -	\$.1600

All totals are rounded to 4 decimal places.

Surcharges with non-standard alloy content will be calculated based upon the minimum content specified.

Note: The effective dates on this announcement supercede all previous effective dates.

Obtain this and all previous surcharge lists at:

www.aksteel.com/markets_products/stainless_surcharges.asp

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