



Stainless Steel Raw Material Surcharges

For Orders Promised for Shipment

For Shipments August 2, 2009 through August 29, 2009

Grade	Chrome \$/lb	Nickel \$/lb	Moly \$/lb	Ferro Ti \$/lb	Mn \$/GT	Iron \$/GT	Natural Gas	Copper \$/lb	Total Surch
Base Rate	\$.3500	\$ 2.0000	\$ 3.0000	\$ 3.5000	\$ 600.00	\$ 140	\$ 6.00	\$ 1.60	
Actual Rate	\$.7810	\$ 6.7860	\$ 10.3380	\$ 1.3250	\$ 913.00	\$ 225.00	\$ 3.5380	\$ 2.2743	
Rates per pound below will be added to invoice at time of shipment									
Nitronic® 19D	\$.1086	\$.0574	\$ -	\$ -	\$.0102	\$.0268	\$ -	\$.0040	\$.2070
Nitronic® 30	\$.0802	\$.1264	\$ -	\$ -	\$.0183	\$.0272	\$ -	\$ -	\$.2521
201 (4.0), 201LN	\$.0840	\$.2297	\$ -	\$ -	\$.0140	\$.0270	\$ -	\$ -	\$.3547
201 (5.0)	\$.0828	\$.2872	\$ -	\$ -	\$.0135	\$.0268	\$ -	\$ -	\$.4103
2205	\$.1138	\$.2872	\$.2642	\$ -	\$ -	\$.0258	\$ -	\$ -	\$.6910
301(6.00)	\$.0828	\$.3446	\$ -	\$ -	\$ -	\$.0288	\$ -	\$ -	\$.4562
301,301L (7.00)	\$.0879	\$.4020	\$ -	\$ -	\$ -	\$.0281	\$ -	\$ -	\$.5180
301LN	\$.0905	\$.3302	\$ -	\$ -	\$.0048	\$.0275	\$ -	\$ -	\$.4530
302	\$.0931	\$.4595	\$ -	\$ -	\$ -	\$.0273	\$ -	\$ -	\$.5799
304, 304L (8.00)	\$.0931	\$.4595	\$ -	\$ -	\$ -	\$.0273	\$ -	\$ -	\$.5799
304, 304L (8.50)	\$.0931	\$.4882	\$ -	\$ -	\$ -	\$.0271	\$ -	\$ -	\$.6084
304, 304L (9.00)	\$.0931	\$.5169	\$ -	\$ -	\$ -	\$.0269	\$ -	\$ -	\$.6369
304, 304L (9.25)	\$.0931	\$.5312	\$ -	\$ -	\$ -	\$.0268	\$ -	\$ -	\$.6511
304, 304L (9.50)	\$.0931	\$.5456	\$ -	\$ -	\$ -	\$.0268	\$ -	\$ -	\$.6655
304LN	\$.0931	\$.4824	\$ -	\$ -	\$ -	\$.0272	\$ -	\$ -	\$.6027
305	\$.0879	\$.6030	\$ -	\$ -	\$ -	\$.0268	\$ -	\$ -	\$.7177
309S	\$.1138	\$.6892	\$ -	\$ -	\$ -	\$.0243	\$ -	\$ -	\$.8273
310/310S	\$.1241	\$ 1.0912	\$ -	\$ -	\$ -	\$.0209	\$ -	\$ -	\$ 1.2362
316,316L,316LN	\$.0828	\$.5743	\$.1761	\$ -	\$ -	\$.0266	\$ -	\$ -	\$.8598
316L w/2.75min Mo	\$.0840	\$.6030	\$.2422	\$ -	\$ -	\$.0260	\$ -	\$ -	\$.9552
316Ti	\$.0859	\$.6174	\$.1761	\$ -	\$ -	\$.0259	\$ -	\$ -	\$.9053
317L	\$.0931	\$.7466	\$.2642	\$ -	\$ -	\$.0243	\$ -	\$ -	\$ 1.1282
321,321LA	\$.0879	\$.5169	\$ -	\$ -	\$ -	\$.0272	\$ -	\$ -	\$.6320
15-5 PH®	\$.0724	\$.2010	\$ -	\$ -	\$ -	\$.0296	\$ -	\$.0202	\$.3232
PH 15-7 MO®	\$.0724	\$.3733	\$.1761	\$ -	\$ -	\$.0286	\$ -	\$ -	\$.6504
17-4 PH®	\$.0802	\$.1723	\$ -	\$ -	\$ -	\$.0290	\$ -	\$.0243	\$.3058
17-7 PH®	\$.0828	\$.3733	\$ -	\$ -	\$ -	\$.0286	\$ -	\$ -	\$.4847
400	\$.0621	\$ -	\$ -	\$ -	\$ -	\$.0326	\$ -	\$ -	\$.0947
400CB	\$.0569	\$ -	\$ -	\$ -	\$ -	\$.0330	\$ -	\$ -	\$.0899
409, Aluminized 409	\$.0543	\$ -	\$ -	\$ -	\$ -	\$.0331	\$ -	\$ -	\$.0874
409NI	\$.0556	\$.0431	\$ -	\$ -	\$ -	\$.0327	\$ -	\$ -	\$.1314
41003	\$.0559	\$.0172	\$ -	\$ -	\$ -	\$.0330	\$ -	\$ -	\$.1061
410,410CB,410H	\$.0595	\$ -	\$ -	\$ -	\$ -	\$.0328	\$ -	\$ -	\$.0923
410S	\$.0608	\$ -	\$ -	\$ -	\$ -	\$.0327	\$ -	\$ -	\$.0935
420, 420HC	\$.0647	\$ -	\$ -	\$ -	\$ -	\$.0324	\$ -	\$ -	\$.0971
430	\$.0828	\$ -	\$ -	\$ -	\$ -	\$.0311	\$ -	\$ -	\$.1139
430LI	\$.0864	\$ -	\$ -	\$ -	\$ -	\$.0309	\$ -	\$ -	\$.1173
430TIX	\$.0944	\$ -	\$ -	\$ -	\$ -	\$.0301	\$ -	\$ -	\$.1245
434	\$.0828	\$ -	\$.0660	\$ -	\$ -	\$.0308	\$ -	\$ -	\$.1796
435-Mod	\$.0983	\$ -	\$ -	\$ -	\$ -	\$.0300	\$ -	\$ -	\$.1283
436	\$.0828	\$ -	\$.0881	\$ -	\$ -	\$.0307	\$ -	\$ -	\$.2016
436L	\$.0828	\$ -	\$.0881	\$ -	\$ -	\$.0306	\$ -	\$ -	\$.2015
439, Aluminized 439	\$.0879	\$ -	\$ -	\$ -	\$ -	\$.0306	\$ -	\$ -	\$.1185
444	\$.0905	\$ -	\$.1541	\$ -	\$ -	\$.0298	\$ -	\$ -	\$.2744
11 CrCb™	\$.0569	\$ -	\$ -	\$ -	\$ -	\$.0329	\$ -	\$ -	\$.0898
15CrCb	\$.0734	\$ -	\$ -	\$ -	\$.0019	\$.0314	\$ -	\$ -	\$.1067
18 CrCb™,441	\$.0910	\$ -	\$ -	\$ -	\$ -	\$.0304	\$ -	\$ -	\$.1214
18 SR™	\$.0879	\$ -	\$ -	\$ -	\$ -	\$.0306	\$ -	\$ -	\$.1185

All totals are rounded to 4 decimal places.

Surcharges with non-standard alloy content will be calculated based upon the minimum content specified.

Note: The effective dates on this announcement supercede all previous effective dates.

Obtain this and all previous surcharge lists at:

www.aksteel.com/markets_products/stainless_surcharges.asp