



Stainless Steel Raw Material Surcharges

For Orders Promised for Shipment

For Shipments May 31, 2009 through June 27, 2009

Grade	Chromium \$/lb	Nickel \$/lb	Moly \$/lb	Ferro Ti \$/lb	Mn \$/GT	Iron \$/GT	Natural Gas	Copper \$/lb	Total Surch
Base Rate	\$.3500	\$ 2.0000	\$ 3.0000	\$ 3.5000	\$ 600.00	\$ 140	\$ 6.00	\$ 1.60	
Actual Rate	\$.7020	\$ 5.0648	\$ 8.0300	\$ 1.6470	\$ 950.50	\$ 160.00	\$ 3.6310	\$ 1.9988	
Rates per pound below will be added to invoice at time of shipment									
Nitronic® 19D	\$.0887	\$.0368	\$ -	\$ -	\$.0114	\$.0063	\$ -	\$.0024	\$.1456
Nitronic® 30	\$.0655	\$.0809	\$ -	\$ -	\$.0205	\$.0064	\$ -	\$ -	\$.1733
201 (4.0), 201LN	\$.0686	\$.1471	\$ -	\$ -	\$.0156	\$.0064	\$ -	\$ -	\$.2377
201 (5.0)	\$.0676	\$.1839	\$ -	\$ -	\$.0152	\$.0063	\$ -	\$ -	\$.2730
2205	\$.0929	\$.1839	\$.1811	\$ -	\$ -	\$.0061	\$ -	\$ -	\$.4640
301(6.00)	\$.0676	\$.2207	\$ -	\$ -	\$ -	\$.0068	\$ -	\$ -	\$.2951
301,301L (7.00)	\$.0718	\$.2574	\$ -	\$ -	\$ -	\$.0066	\$ -	\$ -	\$.3358
301LN	\$.0739	\$.2115	\$ -	\$ -	\$.0054	\$.0065	\$ -	\$ -	\$.2973
302	\$.0760	\$.2942	\$ -	\$ -	\$ -	\$.0064	\$ -	\$ -	\$.3766
304, 304L (8.00)	\$.0760	\$.2942	\$ -	\$ -	\$ -	\$.0064	\$ -	\$ -	\$.3766
304, 304L (8.50)	\$.0760	\$.3126	\$ -	\$ -	\$ -	\$.0064	\$ -	\$ -	\$.3950
304, 304L (9.00)	\$.0760	\$.3310	\$ -	\$ -	\$ -	\$.0063	\$ -	\$ -	\$.4133
304, 304L (9.25)	\$.0760	\$.3402	\$ -	\$ -	\$ -	\$.0063	\$ -	\$ -	\$.4225
304, 304L (9.50)	\$.0760	\$.3494	\$ -	\$ -	\$ -	\$.0063	\$ -	\$ -	\$.4317
304LN	\$.0760	\$.3089	\$ -	\$ -	\$ -	\$.0064	\$ -	\$ -	\$.3913
305	\$.0718	\$.3862	\$ -	\$ -	\$ -	\$.0063	\$ -	\$ -	\$.4643
309S	\$.0929	\$.4413	\$ -	\$ -	\$ -	\$.0057	\$ -	\$ -	\$.5399
310/310S	\$.1014	\$.6988	\$ -	\$ -	\$ -	\$.0049	\$ -	\$ -	\$.8051
316,316L,316LN	\$.0676	\$.3678	\$.1207	\$ -	\$ -	\$.0063	\$ -	\$ -	\$.5624
316L w/2.75min Mo	\$.0686	\$.3862	\$.1660	\$ -	\$ -	\$.0061	\$ -	\$ -	\$.6269
316Ti	\$.0701	\$.3954	\$.1207	\$ -	\$ -	\$.0061	\$ -	\$ -	\$.5923
317L	\$.0760	\$.4781	\$.1811	\$ -	\$ -	\$.0057	\$ -	\$ -	\$.7409
321,321LA	\$.0718	\$.3310	\$ -	\$ -	\$ -	\$.0064	\$ -	\$ -	\$.4092
15-5 PH®	\$.0591	\$.1287	\$ -	\$ -	\$ -	\$.0070	\$ -	\$.0120	\$.2068
PH 15-7 MO®	\$.0591	\$.2391	\$.1207	\$ -	\$ -	\$.0067	\$ -	\$ -	\$.4256
17-4 PH®	\$.0655	\$.1103	\$ -	\$ -	\$ -	\$.0068	\$ -	\$.0144	\$.1970
17-7 PH®	\$.0676	\$.2391	\$ -	\$ -	\$ -	\$.0067	\$ -	\$ -	\$.3134
400	\$.0507	\$ -	\$ -	\$ -	\$ -	\$.0077	\$ -	\$ -	\$.0584
400CB	\$.0465	\$ -	\$ -	\$ -	\$ -	\$.0078	\$ -	\$ -	\$.0543
409, Aluminized 409	\$.0444	\$ -	\$ -	\$ -	\$ -	\$.0078	\$ -	\$ -	\$.0522
409NI	\$.0454	\$.0276	\$ -	\$ -	\$ -	\$.0077	\$ -	\$ -	\$.0807
41003	\$.0456	\$.0110	\$ -	\$ -	\$ -	\$.0078	\$ -	\$ -	\$.0644
410,410CB,410H	\$.0486	\$ -	\$ -	\$ -	\$ -	\$.0077	\$ -	\$ -	\$.0563
410S	\$.0496	\$ -	\$ -	\$ -	\$ -	\$.0077	\$ -	\$ -	\$.0573
420, 420HC	\$.0528	\$ -	\$ -	\$ -	\$ -	\$.0076	\$ -	\$ -	\$.0604
430	\$.0676	\$ -	\$ -	\$ -	\$ -	\$.0073	\$ -	\$ -	\$.0749
430LI	\$.0705	\$ -	\$ -	\$ -	\$ -	\$.0073	\$ -	\$ -	\$.0778
430TIX	\$.0771	\$ -	\$ -	\$ -	\$ -	\$.0071	\$ -	\$ -	\$.0842
434	\$.0676	\$ -	\$.0453	\$ -	\$ -	\$.0073	\$ -	\$ -	\$.1202
435-Mod	\$.0803	\$ -	\$ -	\$ -	\$ -	\$.0071	\$ -	\$ -	\$.0874
436	\$.0676	\$ -	\$.0604	\$ -	\$ -	\$.0072	\$ -	\$ -	\$.1352
436L	\$.0676	\$ -	\$.0604	\$ -	\$ -	\$.0072	\$ -	\$ -	\$.1352
439, Aluminized 439	\$.0718	\$ -	\$ -	\$ -	\$ -	\$.0072	\$ -	\$ -	\$.0790
444	\$.0739	\$ -	\$.1056	\$ -	\$ -	\$.0070	\$ -	\$ -	\$.1865
11 CrCb™	\$.0465	\$ -	\$ -	\$ -	\$ -	\$.0078	\$ -	\$ -	\$.0543
15CrCb	\$.0600	\$ -	\$ -	\$ -	\$.0022	\$.0074	\$ -	\$ -	\$.0696
18 CrCb™,441	\$.0743	\$ -	\$ -	\$ -	\$ -	\$.0072	\$ -	\$ -	\$.0815
18 SR™	\$.0718	\$ -	\$ -	\$ -	\$ -	\$.0072	\$ -	\$ -	\$.0790

All totals are rounded to 4 decimal places.

Surcharges with non-standard alloy content will be calculated based upon the minimum content specified.

Note: The effective dates on this announcement supercede all previous effective dates.

Obtain this and all previous surcharge lists at:

www.aksteel.com/markets_products/stainless_surcharges.asp