



Stainless Steel Raw Material Surcharges

For Orders Promised for Shipment

For Shipments May 3, 2009 through May 30, 2009

Grade	Chromium \$/lb	Nickel \$/lb	Moly \$/lb	Ferro Ti \$/lb	Mn \$/GT	Iron \$/GT	Natural Gas	Copper \$/lb	Total Surch
Base Rate	\$.3500	\$ 2.0000	\$ 3.0000	\$ 3.5000	\$ 600.00	\$ 140	\$ 6.00	\$ 1.60	
Actual Rate	\$.7475	\$ 4.3982	\$ 8.4190	\$ 1.8890	\$ 1,246.88	\$ 205.00	\$ 4.0290	\$ 1.7009	
Rates per pound below will be added to invoice at time of shipment									
Nitronic® 19D	\$.1002	\$.0288	\$ -	\$ -	\$.0211	\$.0205	\$ -	\$.0006	\$.1712
Nitronic® 30	\$.0739	\$.0633	\$ -	\$ -	\$.0378	\$.0208	\$ -	\$ -	\$.1958
201 (4.0), 201LN	\$.0775	\$.1151	\$ -	\$ -	\$.0289	\$.0207	\$ -	\$ -	\$.2422
201 (5.0)	\$.0763	\$.1439	\$ -	\$ -	\$.0280	\$.0205	\$ -	\$ -	\$.2687
2205	\$.1049	\$.1439	\$.1951	\$ -	\$ -	\$.0197	\$ -	\$ -	\$.4636
301(6.00)	\$.0763	\$.1727	\$ -	\$ -	\$ -	\$.0221	\$ -	\$ -	\$.2711
301,301L (7.00)	\$.0811	\$.2014	\$ -	\$ -	\$ -	\$.0215	\$ -	\$ -	\$.3040
301LN	\$.0835	\$.1655	\$ -	\$ -	\$.0100	\$.0210	\$ -	\$ -	\$.2800
302	\$.0859	\$.2302	\$ -	\$ -	\$ -	\$.0209	\$ -	\$ -	\$.3370
304, 304L (8.00)	\$.0859	\$.2302	\$ -	\$ -	\$ -	\$.0209	\$ -	\$ -	\$.3370
304, 304L (8.50)	\$.0859	\$.2446	\$ -	\$ -	\$ -	\$.0207	\$ -	\$ -	\$.3512
304, 304L (9.00)	\$.0859	\$.2590	\$ -	\$ -	\$ -	\$.0206	\$ -	\$ -	\$.3655
304, 304L (9.25)	\$.0859	\$.2662	\$ -	\$ -	\$ -	\$.0205	\$ -	\$ -	\$.3726
304, 304L (9.50)	\$.0859	\$.2734	\$ -	\$ -	\$ -	\$.0205	\$ -	\$ -	\$.3798
304LN	\$.0859	\$.2417	\$ -	\$ -	\$ -	\$.0208	\$ -	\$ -	\$.3484
305	\$.0811	\$.3022	\$ -	\$ -	\$ -	\$.0205	\$ -	\$ -	\$.4038
309S	\$.1049	\$.3453	\$ -	\$ -	\$ -	\$.0186	\$ -	\$ -	\$.4688
310/310S	\$.1145	\$.5468	\$ -	\$ -	\$ -	\$.0160	\$ -	\$ -	\$.6773
316,316L,316LN	\$.0763	\$.2878	\$.1301	\$ -	\$ -	\$.0203	\$ -	\$ -	\$.5145
316L w/2.75min Mo	\$.0775	\$.3022	\$.1788	\$ -	\$ -	\$.0199	\$ -	\$ -	\$.5784
316Ti	\$.0792	\$.3094	\$.1301	\$ -	\$ -	\$.0198	\$ -	\$ -	\$.5385
317L	\$.0859	\$.3741	\$.1951	\$ -	\$ -	\$.0186	\$ -	\$ -	\$.6737
321,321LA	\$.0811	\$.2590	\$ -	\$ -	\$ -	\$.0208	\$ -	\$ -	\$.3609
15-5 PH®	\$.0668	\$.1007	\$ -	\$ -	\$ -	\$.0226	\$ -	\$.0030	\$.1931
PH 15-7 MO®	\$.0668	\$.1871	\$.1301	\$ -	\$ -	\$.0219	\$ -	\$ -	\$.4059
17-4 PH®	\$.0739	\$.0863	\$ -	\$ -	\$ -	\$.0222	\$ -	\$.0036	\$.1860
17-7 PH®	\$.0763	\$.1871	\$ -	\$ -	\$ -	\$.0219	\$ -	\$ -	\$.2853
400	\$.0572	\$ -	\$ -	\$ -	\$ -	\$.0250	\$ -	\$ -	\$.0822
400CB	\$.0525	\$ -	\$ -	\$ -	\$ -	\$.0252	\$ -	\$ -	\$.0777
409, Aluminized 409	\$.0501	\$ -	\$ -	\$ -	\$ -	\$.0253	\$ -	\$ -	\$.0754
409NI	\$.0513	\$.0216	\$ -	\$ -	\$ -	\$.0250	\$ -	\$ -	\$.0979
41003	\$.0515	\$.0086	\$ -	\$ -	\$ -	\$.0252	\$ -	\$ -	\$.0853
410,410CB,410H	\$.0549	\$ -	\$ -	\$ -	\$ -	\$.0251	\$ -	\$ -	\$.0800
410S	\$.0560	\$ -	\$ -	\$ -	\$ -	\$.0250	\$ -	\$ -	\$.0810
420, 420HC	\$.0596	\$ -	\$ -	\$ -	\$ -	\$.0248	\$ -	\$ -	\$.0844
430	\$.0763	\$ -	\$ -	\$ -	\$ -	\$.0238	\$ -	\$ -	\$.1001
430LI	\$.0797	\$ -	\$ -	\$ -	\$ -	\$.0236	\$ -	\$ -	\$.1033
430TIX	\$.0871	\$ -	\$ -	\$ -	\$ -	\$.0230	\$ -	\$ -	\$.1101
434	\$.0763	\$ -	\$.0488	\$ -	\$ -	\$.0236	\$ -	\$ -	\$.1487
435-Mod	\$.0906	\$ -	\$ -	\$ -	\$ -	\$.0229	\$ -	\$ -	\$.1135
436	\$.0763	\$ -	\$.0650	\$ -	\$ -	\$.0235	\$ -	\$ -	\$.1648
436L	\$.0763	\$ -	\$.0650	\$ -	\$ -	\$.0234	\$ -	\$ -	\$.1647
439, Aluminized 439	\$.0811	\$ -	\$ -	\$ -	\$ -	\$.0234	\$ -	\$ -	\$.1045
444	\$.0835	\$ -	\$.1138	\$ -	\$ -	\$.0228	\$ -	\$ -	\$.2201
11 CrCb™	\$.0525	\$ -	\$ -	\$ -	\$ -	\$.0252	\$ -	\$ -	\$.0777
15CrCb	\$.0677	\$ -	\$ -	\$ -	\$.0040	\$.0240	\$ -	\$ -	\$.0957
18 CrCb™,441	\$.0840	\$ -	\$ -	\$ -	\$ -	\$.0233	\$ -	\$ -	\$.1073
18 SR™	\$.0811	\$ -	\$ -	\$ -	\$ -	\$.0234	\$ -	\$ -	\$.1045

All totals are rounded to 4 decimal places.

Surcharges with non-standard alloy content will be calculated based upon the minimum content specified.

Note: The effective dates on this announcement supercede all previous effective dates.

Obtain this and all previous surcharge lists at:

www.aksteel.com/markets_products/stainless_surcharges.asp