

AK Steel

Stainless Steel Raw Material Surcharges

For Orders Promised for Shipment

For Shipments January 4, 2009 through January 31, 2009

Grade	Chrome \$/lb	Nickel \$/lb	Moly \$/lb	Ferro Ti \$/lb	Mn \$/GT	Iron \$/GT	Natural Gas	Copper \$/lb	Total Surch
Base Rate	\$.3500	\$ 2.0000	\$ 3.0000	\$ 3.5000	\$ 600.00	\$ 140	\$ 6.00	\$ 1.60	
Actual Rate	\$ 1.5400	\$ 4.8541	\$ 10.0000	\$ 3.1210	\$ 2,150.00	\$ 145.00	\$ 6.4690	\$ 1.6860	
Rates per pound below will be added to invoice at time of shipment.									
Nitronic® 19D	\$.2999	\$.0342	\$ -	\$ -	\$.0506	\$.0016	\$.0022	\$.0005	\$.3890
Nitronic® 30	\$.2213	\$.0753	\$ -	\$ -	\$.0905	\$.0016	\$.0022	\$ -	\$.3909
201 (4.0), 201LN	\$.2321	\$.1370	\$ -	\$ -	\$.0692	\$.0016	\$.0022	\$ -	\$.4421
201 (5.0)	\$.2285	\$.1712	\$ -	\$ -	\$.0671	\$.0016	\$.0022	\$ -	\$.4706
2205	\$.3142	\$.1712	\$.2520	\$ -	\$ -	\$.0015	\$.0022	\$ -	\$.7411
301(6.00)	\$.2285	\$.2055	\$ -	\$ -	\$ -	\$.0017	\$.0022	\$ -	\$.4379
301,301L (7.00)	\$.2428	\$.2397	\$ -	\$ -	\$ -	\$.0017	\$.0022	\$ -	\$.4864
301LN	\$.2499	\$.1969	\$ -	\$ -	\$.0240	\$.0016	\$.0022	\$ -	\$.4746
302	\$.2570	\$.2740	\$ -	\$ -	\$ -	\$.0016	\$.0022	\$ -	\$.5348
304, 304L (8.00)	\$.2570	\$.2740	\$ -	\$ -	\$ -	\$.0016	\$.0022	\$ -	\$.5348
304, 304L (8.50)	\$.2570	\$.2911	\$ -	\$ -	\$ -	\$.0016	\$.0022	\$ -	\$.5519
304, 304L (9.00)	\$.2570	\$.3082	\$ -	\$ -	\$ -	\$.0016	\$.0022	\$ -	\$.5690
304, 304L (9.25)	\$.2570	\$.3168	\$ -	\$ -	\$ -	\$.0016	\$.0022	\$ -	\$.5776
304, 304L (9.50)	\$.2570	\$.3254	\$ -	\$ -	\$ -	\$.0016	\$.0022	\$ -	\$.5862
304LN	\$.2570	\$.2877	\$ -	\$ -	\$ -	\$.0016	\$.0022	\$ -	\$.5485
305	\$.2428	\$.3596	\$ -	\$ -	\$ -	\$.0016	\$.0022	\$ -	\$.6062
309S	\$.3142	\$.4110	\$ -	\$ -	\$ -	\$.0014	\$.0022	\$ -	\$.7288
310/310S	\$.3427	\$.6507	\$ -	\$ -	\$ -	\$.0012	\$.0022	\$ -	\$.9968
316,316L,316LN	\$.2285	\$.3425	\$.1680	\$ -	\$ -	\$.0016	\$.0022	\$ -	\$.7428
316L w/2.75min Mo	\$.2321	\$.3596	\$.2310	\$ -	\$ -	\$.0015	\$.0022	\$ -	\$.8264
316Ti	\$.2370	\$.3682	\$.1680	\$ -	\$ -	\$.0015	\$.0022	\$ -	\$.7769
317L	\$.2570	\$.4452	\$.2520	\$ -	\$ -	\$.0014	\$.0022	\$ -	\$.9578
321,321LA	\$.2428	\$.3082	\$ -	\$ -	\$ -	\$.0016	\$.0022	\$ -	\$.5548
15-5 PH®	\$.1999	\$.1199	\$ -	\$ -	\$ -	\$.0017	\$.0022	\$.0026	\$.3263
PH 15-7 MO®	\$.1999	\$.2226	\$.1680	\$ -	\$ -	\$.0017	\$.0022	\$ -	\$.5944
17-4 PH®	\$.2213	\$.1027	\$ -	\$ -	\$ -	\$.0017	\$.0022	\$.0031	\$.3310
17-7 PH®	\$.2285	\$.2226	\$ -	\$ -	\$ -	\$.0017	\$.0022	\$ -	\$.4550
400	\$.1714	\$ -	\$ -	\$ -	\$ -	\$.0019	\$.0022	\$ -	\$.1755
400CB	\$.1571	\$ -	\$ -	\$ -	\$ -	\$.0019	\$.0022	\$ -	\$.1612
409, Aluminized 409	\$.1499	\$ -	\$ -	\$ -	\$ -	\$.0019	\$.0022	\$ -	\$.1540
409NI	\$.1535	\$.0257	\$ -	\$ -	\$ -	\$.0019	\$.0022	\$ -	\$.1833
41003	\$.1542	\$.0103	\$ -	\$ -	\$ -	\$.0019	\$.0022	\$ -	\$.1686
410,410CB,410H	\$.1642	\$ -	\$ -	\$ -	\$ -	\$.0019	\$.0022	\$ -	\$.1683
410S	\$.1678	\$ -	\$ -	\$ -	\$ -	\$.0019	\$.0022	\$ -	\$.1719
420, 420HC	\$.1785	\$ -	\$ -	\$ -	\$ -	\$.0019	\$.0022	\$ -	\$.1826
430	\$.2285	\$ -	\$ -	\$ -	\$ -	\$.0018	\$.0022	\$ -	\$.2325
430LI	\$.2385	\$ -	\$ -	\$ -	\$ -	\$.0018	\$.0022	\$ -	\$.2425
430TIX	\$.2606	\$ -	\$ -	\$ -	\$ -	\$.0018	\$.0022	\$ -	\$.2646
434	\$.2285	\$ -	\$.0630	\$ -	\$ -	\$.0018	\$.0022	\$ -	\$.2955
435-Mod	\$.2713	\$ -	\$ -	\$ -	\$ -	\$.0018	\$.0022	\$ -	\$.2753
436	\$.2285	\$ -	\$.0840	\$ -	\$ -	\$.0018	\$.0022	\$ -	\$.3165
436L	\$.2285	\$ -	\$.0840	\$ -	\$ -	\$.0018	\$.0022	\$ -	\$.3165
439, Aluminized 439	\$.2428	\$ -	\$ -	\$ -	\$ -	\$.0018	\$.0022	\$ -	\$.2468
444	\$.2499	\$ -	\$.1470	\$ -	\$ -	\$.0018	\$.0022	\$ -	\$.4009
11 CrCb™	\$.1571	\$ -	\$ -	\$ -	\$ -	\$.0019	\$.0022	\$ -	\$.1612
15CrCb	\$.2028	\$ -	\$ -	\$ -	\$.0096	\$.0018	\$.0022	\$ -	\$.2164
18 CrCb™,441	\$.2513	\$ -	\$ -	\$ -	\$ -	\$.0018	\$.0022	\$ -	\$.2553
18 SR™	\$.2428	\$ -	\$ -	\$ -	\$ -	\$.0018	\$.0022	\$ -	\$.2468

All totals are rounded to 4 decimal places.

Surcharges with non-standard alloy content will be calculated based upon the minimum content specified.

Note: The effective dates on this announcement supercede all previous effective dates.

Obtain this and all previous surcharge lists at:

www.aksteel.com/markets_products/stainless_surcharges.asp