

AK Steel

Stainless Steel Raw Material Surcharges

For Orders Promised for Shipment

For Shipments November 2, 2008 through November 29, 2008

Grade	Chrome \$/lb	Nickel \$/lb	Moly \$/lb	Ferro Ti \$/lb	Mn \$/GT	Iron \$/GT	Natural Gas	Copper \$/lb	Total Surch
Base Rate	\$.3500	\$ 2.0000	\$ 3.0000	\$ 3.5000	\$ 600.00	\$ 140	\$ 6.00	\$ 1.60	
Actual Rate	\$ 2.1250	\$ 8.0715	\$ 32.9380	\$ 3.5170	\$ 3,013.13	\$ 575.00	\$ 8.3940	\$ 3.1710	
Rates per pound below will be added to invoice at time of shipment.									
Nitronic® 19D	\$.4473	\$.0729	\$ -	\$ -	\$.0787	\$.1374	\$.0112	\$.0094	\$.7569
Nitronic® 30	\$.3302	\$.1603	\$ -	\$ -	\$.1409	\$.1394	\$.0112	\$ -	\$.7820
201 (4.0), 201LN	\$.3461	\$.2914	\$ -	\$ -	\$.1077	\$.1384	\$.0112	\$ -	\$.8948
201 (5.0)	\$.3408	\$.3643	\$ -	\$ -	\$.1044	\$.1373	\$.0112	\$ -	\$.9580
2205	\$.4686	\$.3643	\$ 1.0778	\$ -	\$ -	\$.1321	\$.0112	\$ -	\$ 2.0540
301(6.00)	\$.3408	\$.4371	\$ -	\$ -	\$ -	\$.1476	\$.0112	\$ -	\$.9367
301,301L (7.00)	\$.3621	\$.5100	\$ -	\$ -	\$ -	\$.1437	\$.0112	\$ -	\$ 1.0270
301LN	\$.3728	\$.4189	\$ -	\$ -	\$.0373	\$.1408	\$.0112	\$ -	\$.9810
302	\$.3834	\$.5829	\$ -	\$ -	\$ -	\$.1398	\$.0112	\$ -	\$ 1.1173
304, 304L (8.00)	\$.3834	\$.5829	\$ -	\$ -	\$ -	\$.1398	\$.0112	\$ -	\$ 1.1173
304, 304L (8.50)	\$.3834	\$.6193	\$ -	\$ -	\$ -	\$.1389	\$.0112	\$ -	\$ 1.1528
304, 304L (9.00)	\$.3834	\$.6557	\$ -	\$ -	\$ -	\$.1379	\$.0112	\$ -	\$ 1.1882
304, 304L (9.25)	\$.3834	\$.6739	\$ -	\$ -	\$ -	\$.1374	\$.0112	\$ -	\$ 1.2059
304, 304L (9.50)	\$.3834	\$.6922	\$ -	\$ -	\$ -	\$.1369	\$.0112	\$ -	\$ 1.2237
304LN	\$.3834	\$.6120	\$ -	\$ -	\$ -	\$.1390	\$.0112	\$ -	\$ 1.1456
305	\$.3621	\$.7650	\$ -	\$ -	\$ -	\$.1369	\$.0112	\$ -	\$ 1.2752
309S	\$.4686	\$.8743	\$ -	\$ -	\$ -	\$.1243	\$.0112	\$ -	\$ 1.4784
310/310S	\$.5112	\$ 1.3843	\$ -	\$ -	\$ -	\$.1068	\$.0112	\$ -	\$ 2.0135
316,316L,316LN	\$.3408	\$.7286	\$.7185	\$ -	\$ -	\$.1359	\$.0112	\$ -	\$ 1.9350
316L w/2.75min Mo	\$.3461	\$.7650	\$.9880	\$ -	\$ -	\$.1330	\$.0112	\$ -	\$ 2.2433
316Ti	\$.3536	\$.7832	\$.7185	\$.0001	\$ -	\$.1327	\$.0112	\$ -	\$ 1.9993
317L	\$.3834	\$.9472	\$ 1.0778	\$ -	\$ -	\$.1243	\$.0112	\$ -	\$ 2.5439
321,321LA	\$.3621	\$.6557	\$ -	\$.0001	\$ -	\$.1392	\$.0112	\$ -	\$ 1.1683
15-5 PH®	\$.2982	\$.2550	\$ -	\$ -	\$ -	\$.1515	\$.0112	\$.0471	\$.7630
PH 15-7 MO®	\$.2982	\$.4736	\$.7185	\$ -	\$ -	\$.1464	\$.0112	\$ -	\$ 1.6479
17-4 PH®	\$.3302	\$.2186	\$ -	\$ -	\$ -	\$.1486	\$.0112	\$.0566	\$.7652
17-7 PH®	\$.3408	\$.4736	\$ -	\$ -	\$ -	\$.1464	\$.0112	\$ -	\$.9720
400	\$.2556	\$ -	\$ -	\$ -	\$ -	\$.1670	\$.0112	\$ -	\$.4338
400CB	\$.2343	\$ -	\$ -	\$ -	\$ -	\$.1690	\$.0112	\$ -	\$.4145
409, Aluminized 409	\$.2237	\$ -	\$ -	\$.0001	\$ -	\$.1694	\$.0112	\$ -	\$.4044
409NI	\$.2290	\$.0546	\$ -	\$.0001	\$ -	\$.1675	\$.0112	\$ -	\$.4624
41003	\$.2300	\$.0219	\$ -	\$ -	\$ -	\$.1688	\$.0112	\$ -	\$.4319
410,410CB,410H	\$.2450	\$ -	\$ -	\$ -	\$ -	\$.1680	\$.0112	\$ -	\$.4242
410S	\$.2503	\$ -	\$ -	\$.0001	\$ -	\$.1672	\$.0112	\$ -	\$.4288
420, 420HC	\$.2663	\$ -	\$ -	\$ -	\$ -	\$.1660	\$.0112	\$ -	\$.4435
430	\$.3408	\$ -	\$ -	\$ -	\$ -	\$.1592	\$.0112	\$ -	\$.5112
430LI	\$.3557	\$ -	\$ -	\$ -	\$ -	\$.1579	\$.0112	\$ -	\$.5248
430TIX	\$.3887	\$ -	\$ -	\$.0001	\$ -	\$.1541	\$.0112	\$ -	\$.5541
434	\$.3408	\$ -	\$.2694	\$ -	\$ -	\$.1578	\$.0112	\$ -	\$.7792
435-Mod	\$.4047	\$ -	\$ -	\$ -	\$ -	\$.1534	\$.0112	\$ -	\$.5693
436	\$.3408	\$ -	\$.3593	\$ -	\$ -	\$.1573	\$.0112	\$ -	\$.8686
436L	\$.3408	\$ -	\$.3593	\$.0001	\$ -	\$.1567	\$.0112	\$ -	\$.8681
439, Aluminized 439	\$.3621	\$ -	\$ -	\$.0001	\$ -	\$.1566	\$.0112	\$ -	\$.5300
444	\$.3728	\$ -	\$.6287	\$.0001	\$ -	\$.1525	\$.0112	\$ -	\$ 1.1653
11 CrCb™	\$.2343	\$ -	\$ -	\$.0001	\$ -	\$.1686	\$.0112	\$ -	\$.4142
15CrCb	\$.3025	\$ -	\$ -	\$.0001	\$.0149	\$.1605	\$.0112	\$ -	\$.4892
18 CrCb™,441	\$.3749	\$ -	\$ -	\$.0001	\$ -	\$.1556	\$.0112	\$ -	\$.5418
18 SR™	\$.3621	\$ -	\$ -	\$.0001	\$ -	\$.1568	\$.0112	\$ -	\$.5302

All totals are rounded to 4 decimal places.

Surcharges with non-standard alloy content will be calculated based upon the minimum content specified.

Note: The effective dates on this announcement supercede all previous effective dates.

Obtain this and all previous surcharge lists at:

www.aksteel.com/markets_products/stainless_surcharges.asp