



Stainless Steel Raw Material Surcharges

For Orders Promised for Shipment

For Shipments October 29, 2006 through December 2, 2006

Grade	Chrome \$/lb	Nickel \$/lb	Moly \$/lb	Ferro Ti \$/lb	Mn	\$/GT	Iron \$/GT	Natural Gas	Total Surch
Base Rate	\$.3500	\$ 2.0000	\$ 3.0000	\$ 3.5000	\$	600.00	\$ 140	\$ 6.00	
Actual Rate	\$.6513	\$ 13.6671	\$ 27.1380	\$ 7.4310	\$	1,006.88	\$ 275.00	\$ 6.8160	
Rates per pound below will be added to invoice at time of shipment									
Nitronic® 19D	\$.0759	\$.1400	\$ -	\$ -	\$.0133	\$.0429	\$.0038	\$.2759
Nitronic® 30	\$.0560	\$.3080	\$ -	\$ -	\$.0238	\$.0433	\$.0038	\$.4349
201 (3.5)	\$.0578	\$.4900	\$ -	\$ -	\$.0168	\$.0437	\$.0038	\$.6121
201 (4.0), 201LN	\$.0587	\$.5600	\$ -	\$ -	\$.0182	\$.0429	\$.0038	\$.6836
201 (5.0)	\$.0578	\$.7000	\$ -	\$ -	\$.0176	\$.0426	\$.0038	\$.8218
2205	\$.0795	\$.7000	\$.8690	\$ -	\$	-	\$.0410	\$.0038	\$ 1.6933
301(6.00)	\$.0578	\$.8400	\$ -	\$ -	\$	-	\$.0458	\$.0038	\$.9474
301,301L (7.00)	\$.0615	\$.9800	\$ -	\$ -	\$	-	\$.0446	\$.0038	\$ 1.0899
301LN	\$.0633	\$.8050	\$ -	\$ -	\$.0063	\$.0437	\$.0038	\$.9221
302	\$.0651	\$ 1.1200	\$ -	\$ -	\$	-	\$.0434	\$.0038	\$ 1.2323
304, 304L (8.00)	\$.0651	\$ 1.1200	\$ -	\$ -	\$	-	\$.0434	\$.0038	\$ 1.2323
304, 304L (8.50)	\$.0651	\$ 1.1900	\$ -	\$ -	\$	-	\$.0431	\$.0038	\$ 1.3020
304, 304L (9.00)	\$.0651	\$ 1.2600	\$ -	\$ -	\$	-	\$.0428	\$.0038	\$ 1.3717
304, 304L (9.25)	\$.0651	\$ 1.2950	\$ -	\$ -	\$	-	\$.0426	\$.0038	\$ 1.4065
304, 304L (9.50)	\$.0651	\$ 1.3300	\$ -	\$ -	\$	-	\$.0425	\$.0038	\$ 1.4414
304LN	\$.0651	\$ 1.1760	\$ -	\$ -	\$	-	\$.0432	\$.0038	\$ 1.2881
305	\$.0615	\$ 1.4701	\$ -	\$ -	\$	-	\$.0425	\$.0038	\$ 1.5779
309S	\$.0795	\$ 1.6801	\$ -	\$ -	\$	-	\$.0386	\$.0038	\$ 1.8020
316,316L,316LN	\$.0578	\$ 1.4001	\$.5793	\$ -	\$	-	\$.0422	\$.0038	\$ 2.0832
316L w/2.75min Mo	\$.0587	\$ 1.4701	\$.7966	\$ -	\$	-	\$.0413	\$.0038	\$ 2.3705
316Ti	\$.0600	\$ 1.5051	\$.5793	\$.0236	\$	-	\$.0412	\$.0038	\$ 2.2130
317L	\$.0651	\$ 1.8201	\$.8690	\$ -	\$	-	\$.0386	\$.0038	\$ 2.7966
321,321LA	\$.0615	\$ 1.2600	\$ -	\$.0236	\$	-	\$.0432	\$.0038	\$ 1.3921
15-5 PH®	\$.0506	\$.4900	\$ -	\$ -	\$	-	\$.0485	\$.0038	\$.5929
PH 15-7 MO®	\$.0506	\$.9100	\$.5793	\$.0079	\$	-	\$.0454	\$.0038	\$ 1.5970
17-4 PH®	\$.0560	\$.4200	\$ -	\$ -	\$	-	\$.0479	\$.0038	\$.5277
17-7 PH®	\$.0578	\$.9100	\$ -	\$.0079	\$	-	\$.0454	\$.0038	\$ 1.0249
400	\$.0434	\$ -	\$ -	\$ -	\$	-	\$.0518	\$.0038	\$.0990
400CB	\$.0398	\$ -	\$ -	\$ -	\$	-	\$.0524	\$.0038	\$.0960
409, Aluminized 409	\$.0380	\$ -	\$ -	\$.0197	\$	-	\$.0526	\$.0038	\$.1141
409NI	\$.0389	\$.1050	\$ -	\$.0197	\$	-	\$.0520	\$.0038	\$.2194
41003	\$.0390	\$.0420	\$ -	\$ -	\$	-	\$.0524	\$.0038	\$.1372
410,410CB,410H	\$.0416	\$ -	\$ -	\$ -	\$	-	\$.0521	\$.0038	\$.0975
410S	\$.0425	\$ -	\$ -	\$.0118	\$	-	\$.0519	\$.0038	\$.1100
420, 420HC	\$.0452	\$ -	\$ -	\$ -	\$	-	\$.0515	\$.0038	\$.1005
430	\$.0578	\$ -	\$ -	\$ -	\$	-	\$.0494	\$.0038	\$.1110
430LI	\$.0604	\$ -	\$ -	\$ -	\$	-	\$.0490	\$.0038	\$.1132
430TIX	\$.0660	\$ -	\$ -	\$.0314	\$	-	\$.0478	\$.0038	\$.1490
434	\$.0578	\$ -	\$.2172	\$ -	\$	-	\$.0490	\$.0038	\$.3278
435-Mod	\$.0687	\$ -	\$ -	\$ -	\$	-	\$.0476	\$.0038	\$.1201
436	\$.0578	\$ -	\$.2897	\$ -	\$	-	\$.0488	\$.0038	\$.4001
436L	\$.0578	\$ -	\$.2897	\$.0236	\$	-	\$.0486	\$.0038	\$.4235
439, Aluminized 439	\$.0615	\$ -	\$ -	\$.0275	\$	-	\$.0486	\$.0038	\$.1414
444	\$.0633	\$ -	\$.5069	\$.0157	\$	-	\$.0473	\$.0038	\$.6370
11 CrCb™	\$.0398	\$ -	\$ -	\$.0157	\$	-	\$.0523	\$.0038	\$.1116
15CrCb	\$.0513	\$ -	\$ -	\$.0197	\$.0025	\$.0498	\$.0038	\$.1271
18 CrCb™,441	\$.0636	\$ -	\$ -	\$.0197	\$	-	\$.0483	\$.0038	\$.1354
18 SR™	\$.0615	\$ -	\$ -	\$.0197	\$	-	\$.0487	\$.0038	\$.1337

All totals are rounded to 4 decimal places.

Surcharges with non-standard alloy content will be calculated based upon the minimum content specified.

Note: The effective dates on this announcement supercede all previous effective dates.

Obtain this and all previous surcharge lists at:

www.aksteel.com/markets_products/stainless_surcharges.asp