



Stainless Steel Raw Material Surcharges

For Orders Promised for Shipment

For Shipments October 1, 2006 through October 28, 2006

Grade	Chrome \$/lb	Nickel \$/lb	Moly \$/lb	Ferro Ti \$/lb	Mn	\$/GT	Iron \$/GT	Natural Gas	Total Surch
Base Rate	\$.3500	\$ 2.0000	\$ 3.0000	\$ 3.5000	\$	600.00	\$ 140	\$ 6.00	
Actual Rate	\$.6510	\$ 13.9451	\$ 26.8400	\$ 7.6610	\$	1,050.00	\$ 265.00	\$ 7.0420	
Rates per pound below will be added to invoice at time of shipment									
Nitronic® 19D	\$.0759	\$.1433	\$ -	\$ -	\$.0147	\$.0398	\$.0049	\$.2786
Nitronic® 30	\$.0560	\$.3154	\$ -	\$ -	\$.0263	\$.0401	\$.0049	\$.4427
201 (3.5)	\$.0578	\$.5017	\$ -	\$ -	\$.0185	\$.0405	\$.0049	\$.6234
201 (4.0), 201LN	\$.0587	\$.5734	\$ -	\$ -	\$.0201	\$.0398	\$.0049	\$.6969
201 (5.0)	\$.0578	\$.7167	\$ -	\$ -	\$.0195	\$.0395	\$.0049	\$.8384
2205	\$.0795	\$.7167	\$.8582	\$ -	\$	-	\$.0379	\$.0049	\$ 1.6972
301(6.00)	\$.0578	\$.8600	\$ -	\$ -	\$	-	\$.0424	\$.0049	\$.9651
301,301L (7.00)	\$.0614	\$ 1.0034	\$ -	\$ -	\$	-	\$.0413	\$.0049	\$ 1.1110
301LN	\$.0632	\$.8242	\$ -	\$ -	\$.0070	\$.0405	\$.0049	\$.9398
302	\$.0650	\$ 1.1467	\$ -	\$ -	\$	-	\$.0402	\$.0049	\$ 1.2568
304, 304L (8.00)	\$.0650	\$ 1.1467	\$ -	\$ -	\$	-	\$.0402	\$.0049	\$ 1.2568
304, 304L (8.50)	\$.0650	\$ 1.2184	\$ -	\$ -	\$	-	\$.0399	\$.0049	\$ 1.3282
304, 304L (9.00)	\$.0650	\$ 1.2901	\$ -	\$ -	\$	-	\$.0396	\$.0049	\$ 1.3996
304, 304L (9.25)	\$.0650	\$ 1.3259	\$ -	\$ -	\$	-	\$.0395	\$.0049	\$ 1.4353
304, 304L (9.50)	\$.0650	\$ 1.3617	\$ -	\$ -	\$	-	\$.0393	\$.0049	\$ 1.4709
304LN	\$.0650	\$ 1.2041	\$ -	\$ -	\$	-	\$.0400	\$.0049	\$ 1.3140
305	\$.0614	\$ 1.5051	\$ -	\$ -	\$	-	\$.0393	\$.0049	\$ 1.6107
309S	\$.0795	\$ 1.7201	\$ -	\$ -	\$	-	\$.0357	\$.0049	\$ 1.8402
316,316L,316LN	\$.0578	\$ 1.4334	\$.5722	\$ -	\$	-	\$.0391	\$.0049	\$ 2.1074
316L w/2.75min Mo	\$.0587	\$ 1.5051	\$.7867	\$ -	\$	-	\$.0382	\$.0049	\$ 2.3936
316Ti	\$.0600	\$ 1.5409	\$.5722	\$.0250	\$	-	\$.0381	\$.0049	\$ 2.2411
317L	\$.0650	\$ 1.8634	\$.8582	\$ -	\$	-	\$.0357	\$.0049	\$ 2.8272
321,321LA	\$.0614	\$ 1.2901	\$ -	\$.0250	\$	-	\$.0400	\$.0049	\$ 1.4214
15-5 PH®	\$.0506	\$.5017	\$ -	\$ -	\$	-	\$.0449	\$.0049	\$.6021
PH 15-7 MO®	\$.0506	\$.9317	\$.5722	\$.0083	\$	-	\$.0421	\$.0049	\$ 1.6098
17-4 PH®	\$.0560	\$.4300	\$ -	\$ -	\$	-	\$.0444	\$.0049	\$.5353
17-7 PH®	\$.0578	\$.9317	\$ -	\$.0083	\$	-	\$.0421	\$.0049	\$ 1.0448
400	\$.0433	\$ -	\$ -	\$ -	\$	-	\$.0480	\$.0049	\$.0962
400CB	\$.0397	\$ -	\$ -	\$ -	\$	-	\$.0485	\$.0049	\$.0931
409, Aluminized 409	\$.0379	\$ -	\$ -	\$.0208	\$	-	\$.0487	\$.0049	\$.1123
409NI	\$.0388	\$.1075	\$ -	\$.0208	\$	-	\$.0481	\$.0049	\$.2201
41003	\$.0390	\$.0430	\$ -	\$ -	\$	-	\$.0485	\$.0049	\$.1354
410,410CB,410H	\$.0415	\$ -	\$ -	\$ -	\$	-	\$.0483	\$.0049	\$.0947
410S	\$.0424	\$ -	\$ -	\$.0125	\$	-	\$.0480	\$.0049	\$.1078
420, 420HC	\$.0452	\$ -	\$ -	\$ -	\$	-	\$.0477	\$.0049	\$.0978
430	\$.0578	\$ -	\$ -	\$ -	\$	-	\$.0458	\$.0049	\$.1085
430LI	\$.0603	\$ -	\$ -	\$ -	\$	-	\$.0454	\$.0049	\$.1106
430TIX	\$.0659	\$ -	\$ -	\$.0333	\$	-	\$.0443	\$.0049	\$.1484
434	\$.0578	\$ -	\$.2146	\$ -	\$	-	\$.0453	\$.0049	\$.3226
435-Mod	\$.0686	\$ -	\$ -	\$ -	\$	-	\$.0441	\$.0049	\$.1176
436	\$.0578	\$ -	\$.2861	\$ -	\$	-	\$.0452	\$.0049	\$.3940
436L	\$.0578	\$ -	\$.2861	\$.0250	\$	-	\$.0450	\$.0049	\$.4188
439, Aluminized 439	\$.0614	\$ -	\$ -	\$.0291	\$	-	\$.0450	\$.0049	\$.1404
444	\$.0632	\$ -	\$.5006	\$.0166	\$	-	\$.0438	\$.0049	\$.6291
11 CrCb™	\$.0397	\$ -	\$ -	\$.0166	\$	-	\$.0484	\$.0049	\$.1096
15CrCb	\$.0513	\$ -	\$ -	\$.0208	\$.0028	\$.0461	\$.0049	\$.1259
18 CrCb™,441	\$.0636	\$ -	\$ -	\$.0208	\$	-	\$.0447	\$.0049	\$.1340
18 SR™	\$.0614	\$ -	\$ -	\$.0208	\$	-	\$.0451	\$.0049	\$.1322

All totals are rounded to 4 decimal places.

Surcharges with non-standard alloy content will be calculated based upon the minimum content specified.

Note: The effective dates on this announcement supercede all previous effective dates.

Obtain this and all previous surcharge lists at:

www.aksteel.com/markets_products/stainless_surcharges.asp