



Stainless Steel Raw Material Surcharges

For Orders Promised for Shipment

For Shipments September 3, 2006 through September 30, 2006

Grade	Chrome \$/lb	Nickel \$/lb	Moly \$/lb	Ferro Ti \$/lb	Mn \$/GT	Iron \$/GT	Natural Gas	Total Surch
Base Rate	\$.3500	\$ 2.0000	\$ 3.0000	\$ 3.5000	\$ 600.00	\$ 140	\$ 6.00	
Actual Rate	\$.6444	\$ 12.0593	\$ 24.6750	\$ 7.7460	\$ 1,050.00	\$ 345.00	\$ 5.8870	
Rates per pound below will be added to invoice at time of shipment								
Nitronic® 19D	\$.0742	\$.1207	\$ -	\$ -	\$.0147	\$.0652	\$ -	\$.2748
Nitronic® 30	\$.0548	\$.2656	\$ -	\$ -	\$.0263	\$.0657	\$ -	\$.4124
201 (3.5)	\$.0565	\$.4225	\$ -	\$ -	\$.0185	\$.0664	\$ -	\$.5639
201 (4.0), 201LN	\$.0574	\$.4828	\$ -	\$ -	\$.0201	\$.0652	\$ -	\$.6255
201 (5.0)	\$.0565	\$.6036	\$ -	\$ -	\$.0195	\$.0647	\$ -	\$.7443
2205	\$.0777	\$.6036	\$.7803	\$ -	\$ -	\$.0622	\$ -	\$ 1.5238
301(6.00)	\$.0565	\$.7243	\$ -	\$ -	\$ -	\$.0696	\$ -	\$.8504
301,301L (7.00)	\$.0601	\$.8450	\$ -	\$ -	\$ -	\$.0677	\$ -	\$.9728
301LN	\$.0618	\$.6941	\$ -	\$ -	\$.0070	\$.0664	\$ -	\$.8293
302	\$.0636	\$.9657	\$ -	\$ -	\$ -	\$.0659	\$ -	\$ 1.0952
304, 304L (8.00)	\$.0636	\$.9657	\$ -	\$ -	\$ -	\$.0659	\$ -	\$ 1.0952
304, 304L (8.50)	\$.0636	\$ 1.0260	\$ -	\$ -	\$ -	\$.0654	\$ -	\$ 1.1550
304, 304L (9.00)	\$.0636	\$ 1.0864	\$ -	\$ -	\$ -	\$.0650	\$ -	\$ 1.2150
304, 304L (9.25)	\$.0636	\$ 1.1166	\$ -	\$ -	\$ -	\$.0647	\$ -	\$ 1.2449
304, 304L (9.50)	\$.0636	\$ 1.1468	\$ -	\$ -	\$ -	\$.0645	\$ -	\$ 1.2749
304LN	\$.0636	\$ 1.0140	\$ -	\$ -	\$ -	\$.0655	\$ -	\$ 1.1431
305	\$.0601	\$ 1.2675	\$ -	\$ -	\$ -	\$.0645	\$ -	\$ 1.3921
309S	\$.0777	\$ 1.4485	\$ -	\$ -	\$ -	\$.0586	\$ -	\$ 1.5848
316,316L,316LN	\$.0565	\$ 1.2071	\$.5202	\$ -	\$ -	\$.0641	\$ -	\$ 1.8479
316L w/2.75min Mo	\$.0574	\$ 1.2675	\$.7153	\$ -	\$ -	\$.0627	\$ -	\$ 2.1029
316Ti	\$.0586	\$ 1.2976	\$.5202	\$.0255	\$ -	\$.0626	\$ -	\$ 1.9645
317L	\$.0636	\$ 1.5693	\$.7803	\$ -	\$ -	\$.0586	\$ -	\$ 2.4718
321,321LA	\$.0601	\$ 1.0864	\$ -	\$.0255	\$ -	\$.0656	\$ -	\$ 1.2376
15-5 PH®	\$.0495	\$.4225	\$ -	\$ -	\$ -	\$.0737	\$ -	\$.5457
PH 15-7 MO®	\$.0495	\$.7846	\$.5202	\$.0085	\$ -	\$.0690	\$ -	\$ 1.4318
17-4 PH®	\$.0548	\$.3621	\$ -	\$ -	\$ -	\$.0728	\$ -	\$.4897
17-7 PH®	\$.0565	\$.7846	\$ -	\$.0085	\$ -	\$.0690	\$ -	\$.9186
400	\$.0424	\$ -	\$ -	\$ -	\$ -	\$.0787	\$ -	\$.1211
400CB	\$.0389	\$ -	\$ -	\$ -	\$ -	\$.0796	\$ -	\$.1185
409, Aluminized 409	\$.0371	\$ -	\$ -	\$.0212	\$ -	\$.0798	\$ -	\$.1381
409NI	\$.0380	\$.0905	\$ -	\$.0212	\$ -	\$.0789	\$ -	\$.2286
41003	\$.0382	\$.0362	\$ -	\$ -	\$ -	\$.0795	\$ -	\$.1539
410,410CB,410H	\$.0406	\$ -	\$ -	\$ -	\$ -	\$.0792	\$ -	\$.1198
410S	\$.0415	\$ -	\$ -	\$.0127	\$ -	\$.0788	\$ -	\$.1330
420, 420HC	\$.0442	\$ -	\$ -	\$ -	\$ -	\$.0782	\$ -	\$.1224
430	\$.0565	\$ -	\$ -	\$ -	\$ -	\$.0750	\$ -	\$.1315
430LI	\$.0590	\$ -	\$ -	\$ -	\$ -	\$.0744	\$ -	\$.1334
430TIX	\$.0645	\$ -	\$ -	\$.0340	\$ -	\$.0726	\$ -	\$.1711
434	\$.0565	\$ -	\$.1951	\$ -	\$ -	\$.0744	\$ -	\$.3260
435-Mod	\$.0671	\$ -	\$ -	\$ -	\$ -	\$.0723	\$ -	\$.1394
436	\$.0565	\$ -	\$.2601	\$ -	\$ -	\$.0741	\$ -	\$.3907
436L	\$.0565	\$ -	\$.2601	\$.0255	\$ -	\$.0739	\$ -	\$.4160
439, Aluminized 439	\$.0601	\$ -	\$ -	\$.0297	\$ -	\$.0738	\$ -	\$.1636
444	\$.0618	\$ -	\$.4552	\$.0170	\$ -	\$.0719	\$ -	\$.6059
11 CrCb™	\$.0389	\$ -	\$ -	\$.0170	\$ -	\$.0794	\$ -	\$.1353
15CrCb	\$.0502	\$ -	\$ -	\$.0212	\$.0028	\$.0756	\$ -	\$.1498
18 CrCb™,441	\$.0622	\$ -	\$ -	\$.0212	\$ -	\$.0734	\$ -	\$.1568
18 SR™	\$.0601	\$ -	\$ -	\$.0212	\$ -	\$.0739	\$ -	\$.1552

All totals are rounded to 4 decimal places.

Surcharges with non-standard alloy content will be calculated based upon the minimum content specified.

Note: The effective dates on this announcement supercede all previous effective dates.

Obtain this and all previous surcharge lists at:

www.aksteel.com/markets_products/stainless_surcharges.asp