



Stainless Steel Raw Material Surcharges

For Orders Promised for Shipment

For Shipments July 30, 2006 through September 2, 2006

Grade	Chrome \$/lb	Nickel \$/lb	Moly \$/lb	Ferro Ti \$/lb	Mn \$/GT	Iron \$/GT	Natural Gas	Total Surch
Base Rate	\$.3500	\$ 2.0000	\$ 3.0000	\$ 3.5000	\$ 600.00	\$ 140	\$ 6.00	
Actual Rate	\$.6588	\$ 9.4141	\$ 25.1800	\$ 7.8440	\$ 978.75	\$ 345.00	\$ 5.9250	
Rates per pound below will be added to invoice at time of shipment								
Nitronic® 19D	\$.0778	\$.0890	\$ -	\$ -	\$.0124	\$.0652	\$ -	\$.2444
Nitronic® 30	\$.0574	\$.1957	\$ -	\$ -	\$.0221	\$.0657	\$ -	\$.3409
201 (3.5)	\$.0593	\$.3114	\$ -	\$ -	\$.0156	\$.0664	\$ -	\$.4527
201 (4.0), 201LN	\$.0602	\$.3559	\$ -	\$ -	\$.0169	\$.0652	\$ -	\$.4982
201 (5.0)	\$.0593	\$.4448	\$ -	\$ -	\$.0164	\$.0647	\$ -	\$.5852
2205	\$.0815	\$.4448	\$.7985	\$ -	\$ -	\$.0622	\$ -	\$ 1.3870
301(6.00)	\$.0593	\$.5338	\$ -	\$ -	\$ -	\$.0696	\$ -	\$.6627
301,301L (7.00)	\$.0630	\$.6228	\$ -	\$ -	\$ -	\$.0677	\$ -	\$.7535
301LN	\$.0648	\$.5116	\$ -	\$ -	\$.0059	\$.0664	\$ -	\$.6487
302	\$.0667	\$.7118	\$ -	\$ -	\$ -	\$.0659	\$ -	\$.8444
304, 304L (8.00)	\$.0667	\$.7118	\$ -	\$ -	\$ -	\$.0659	\$ -	\$.8444
304, 304L (8.50)	\$.0667	\$.7562	\$ -	\$ -	\$ -	\$.0654	\$ -	\$.8883
304, 304L (9.00)	\$.0667	\$.8007	\$ -	\$ -	\$ -	\$.0650	\$ -	\$.9324
304, 304L (9.25)	\$.0667	\$.8230	\$ -	\$ -	\$ -	\$.0647	\$ -	\$.9544
304, 304L (9.50)	\$.0667	\$.8452	\$ -	\$ -	\$ -	\$.0645	\$ -	\$.9764
304LN	\$.0667	\$.7473	\$ -	\$ -	\$ -	\$.0655	\$ -	\$.8795
305	\$.0630	\$.9342	\$ -	\$ -	\$ -	\$.0645	\$ -	\$ 1.0617
309S	\$.0815	\$ 1.0676	\$ -	\$ -	\$ -	\$.0586	\$ -	\$ 1.2077
316,316L,316LN	\$.0593	\$.8897	\$.5323	\$ -	\$ -	\$.0641	\$ -	\$ 1.5454
316L w/2.75min Mo	\$.0602	\$.9342	\$.7319	\$ -	\$ -	\$.0627	\$ -	\$ 1.7890
316Ti	\$.0615	\$.9564	\$.5323	\$.0261	\$ -	\$.0626	\$ -	\$ 1.6389
317L	\$.0667	\$ 1.1566	\$.7985	\$ -	\$ -	\$.0586	\$ -	\$ 2.0804
321,321LA	\$.0630	\$.8007	\$ -	\$.0261	\$ -	\$.0656	\$ -	\$.9554
15-5 PH®	\$.0519	\$.3114	\$ -	\$ -	\$ -	\$.0737	\$ -	\$.4370
PH 15-7 MO®	\$.0519	\$.5783	\$.5323	\$.0087	\$ -	\$.0690	\$ -	\$ 1.2402
17-4 PH®	\$.0574	\$.2669	\$ -	\$ -	\$ -	\$.0728	\$ -	\$.3971
17-7 PH®	\$.0593	\$.5783	\$ -	\$.0087	\$ -	\$.0690	\$ -	\$.7153
400	\$.0445	\$ -	\$ -	\$ -	\$ -	\$.0787	\$ -	\$.1232
400CB	\$.0408	\$ -	\$ -	\$ -	\$ -	\$.0796	\$ -	\$.1204
409, Aluminized 409	\$.0389	\$ -	\$ -	\$.0217	\$ -	\$.0798	\$ -	\$.1404
409NI	\$.0398	\$.0667	\$ -	\$.0217	\$ -	\$.0789	\$ -	\$.2071
41003	\$.0400	\$.0267	\$ -	\$ -	\$ -	\$.0795	\$ -	\$.1462
410,410CB,410H	\$.0426	\$ -	\$ -	\$ -	\$ -	\$.0792	\$ -	\$.1218
410S	\$.0435	\$ -	\$ -	\$.0130	\$ -	\$.0788	\$ -	\$.1353
420, 420HC	\$.0463	\$ -	\$ -	\$ -	\$ -	\$.0782	\$ -	\$.1245
430	\$.0593	\$ -	\$ -	\$ -	\$ -	\$.0750	\$ -	\$.1343
430LI	\$.0619	\$ -	\$ -	\$ -	\$ -	\$.0744	\$ -	\$.1363
430TIX	\$.0676	\$ -	\$ -	\$.0348	\$ -	\$.0726	\$ -	\$.1750
434	\$.0593	\$ -	\$.1996	\$ -	\$ -	\$.0744	\$ -	\$.3333
435-Mod	\$.0704	\$ -	\$ -	\$ -	\$ -	\$.0723	\$ -	\$.1427
436	\$.0593	\$ -	\$.2662	\$ -	\$ -	\$.0741	\$ -	\$.3996
436L	\$.0593	\$ -	\$.2662	\$.0261	\$ -	\$.0739	\$ -	\$.4255
439, Aluminized 439	\$.0630	\$ -	\$ -	\$.0304	\$ -	\$.0738	\$ -	\$.1672
444	\$.0648	\$ -	\$.4658	\$.0174	\$ -	\$.0719	\$ -	\$.6199
11 CrCb™	\$.0408	\$ -	\$ -	\$.0174	\$ -	\$.0794	\$ -	\$.1376
15CrCb	\$.0526	\$ -	\$ -	\$.0217	\$.0023	\$.0756	\$ -	\$.1522
18 CrCb™,441	\$.0652	\$ -	\$ -	\$.0217	\$ -	\$.0734	\$ -	\$.1603
18 SR™	\$.0630	\$ -	\$ -	\$.0217	\$ -	\$.0739	\$ -	\$.1586

All totals are rounded to 4 decimal places.

Surcharges with non-standard alloy content will be calculated based upon the minimum content specified.

Note: The effective dates on this announcement supercede all previous effective dates.

Obtain this and all previous surcharge lists at:

www.aksteel.com/markets_products/stainless_surcharges.asp