



Stainless Steel Raw Material Surcharges

For Orders Promised for Shipment

For Shipments July 2, 2006 through July 29, 2006

Grade	Chrome \$/lb	Nickel \$/lb	Moly \$/lb	Ferro Ti \$/lb	Mn \$/GT	Iron \$/GT	Natural Gas	Total Surch
Base Rate	\$.3500	\$ 2.0000	\$ 3.0000	\$ 3.5000	\$ 600.00	\$ 140	\$ 6.00	
Actual Rate	\$.6498	\$ 9.5604	\$ 25.5310	\$ 7.5030	\$ 798.50	\$ 315.00	\$ 7.1980	
Rates per pound below will be added to invoice at time of shipment								
Nitronic® 19D	\$.0755	\$.0907	\$ -	\$ -	\$.0065	\$.0557	\$.0056	\$.2340
Nitronic® 30	\$.0558	\$.1996	\$ -	\$ -	\$.0116	\$.0561	\$.0056	\$.3287
201 (3.5)	\$.0576	\$.3175	\$ -	\$ -	\$.0082	\$.0566	\$.0056	\$.4455
201 (4.0), 201LN	\$.0585	\$.3629	\$ -	\$ -	\$.0089	\$.0557	\$.0056	\$.4916
201 (5.0)	\$.0576	\$.4536	\$ -	\$ -	\$.0086	\$.0552	\$.0056	\$.5806
2205	\$.0791	\$.4536	\$.8111	\$ -	\$ -	\$.0531	\$.0056	\$ 1.4025
301(6.00)	\$.0576	\$.5443	\$ -	\$ -	\$ -	\$.0594	\$.0056	\$.6669
301,301L (7.00)	\$.0611	\$.6351	\$ -	\$ -	\$ -	\$.0578	\$.0056	\$.7596
301LN	\$.0629	\$.5217	\$ -	\$ -	\$.0031	\$.0566	\$.0056	\$.6499
302	\$.0647	\$.7258	\$ -	\$ -	\$ -	\$.0563	\$.0056	\$.8524
304, 304L (8.00)	\$.0647	\$.7258	\$ -	\$ -	\$ -	\$.0563	\$.0056	\$.8524
304, 304L (8.50)	\$.0647	\$.7712	\$ -	\$ -	\$ -	\$.0559	\$.0056	\$.8974
304, 304L (9.00)	\$.0647	\$.8165	\$ -	\$ -	\$ -	\$.0555	\$.0056	\$.9423
304, 304L (9.25)	\$.0647	\$.8392	\$ -	\$ -	\$ -	\$.0553	\$.0056	\$.9648
304, 304L (9.50)	\$.0647	\$.8619	\$ -	\$ -	\$ -	\$.0551	\$.0056	\$.9873
304LN	\$.0647	\$.7621	\$ -	\$ -	\$ -	\$.0559	\$.0056	\$.8883
305	\$.0611	\$.9526	\$ -	\$ -	\$ -	\$.0551	\$.0056	\$ 1.0744
309S	\$.0791	\$ 1.0887	\$ -	\$ -	\$ -	\$.0500	\$.0056	\$ 1.2234
316,316L,316LN	\$.0576	\$.9072	\$.5407	\$ -	\$ -	\$.0547	\$.0056	\$ 1.5658
316L w/2.75min Mo	\$.0585	\$.9526	\$.7435	\$ -	\$ -	\$.0535	\$.0056	\$ 1.8137
316Ti	\$.0597	\$.9753	\$.5407	\$.0240	\$ -	\$.0534	\$.0056	\$ 1.6587
317L	\$.0647	\$ 1.1794	\$.8111	\$ -	\$ -	\$.0500	\$.0056	\$ 2.1108
321,321LA	\$.0611	\$.8165	\$ -	\$.0240	\$ -	\$.0560	\$.0056	\$.9632
15-5 PH®	\$.0504	\$.3175	\$ -	\$ -	\$ -	\$.0629	\$.0056	\$.4364
PH 15-7 MO®	\$.0504	\$.5897	\$.5407	\$.0080	\$ -	\$.0589	\$.0056	\$ 1.2533
17-4 PH®	\$.0558	\$.2722	\$ -	\$ -	\$ -	\$.0621	\$.0056	\$.3957
17-7 PH®	\$.0576	\$.5897	\$ -	\$.0080	\$ -	\$.0589	\$.0056	\$.7198
400	\$.0432	\$ -	\$ -	\$ -	\$ -	\$.0672	\$.0056	\$.1160
400CB	\$.0396	\$ -	\$ -	\$ -	\$ -	\$.0680	\$.0056	\$.1132
409, Aluminized 409	\$.0378	\$ -	\$ -	\$.0200	\$ -	\$.0682	\$.0056	\$.1316
409NI	\$.0387	\$.0680	\$ -	\$.0200	\$ -	\$.0674	\$.0056	\$.1997
41003	\$.0388	\$.0272	\$ -	\$ -	\$ -	\$.0679	\$.0056	\$.1395
410,410CB,410H	\$.0414	\$ -	\$ -	\$ -	\$ -	\$.0676	\$.0056	\$.1146
410S	\$.0423	\$ -	\$ -	\$.0120	\$ -	\$.0673	\$.0056	\$.1272
420, 420HC	\$.0450	\$ -	\$ -	\$ -	\$ -	\$.0668	\$.0056	\$.1174
430	\$.0576	\$ -	\$ -	\$ -	\$ -	\$.0641	\$.0056	\$.1273
430LI	\$.0601	\$ -	\$ -	\$ -	\$ -	\$.0635	\$.0056	\$.1292
430TIX	\$.0656	\$ -	\$ -	\$.0320	\$ -	\$.0620	\$.0056	\$.1652
434	\$.0576	\$ -	\$.2028	\$ -	\$ -	\$.0635	\$.0056	\$.3295
435-Mod	\$.0683	\$ -	\$ -	\$ -	\$ -	\$.0617	\$.0056	\$.1356
436	\$.0576	\$ -	\$.2704	\$ -	\$ -	\$.0633	\$.0056	\$.3969
436L	\$.0576	\$ -	\$.2704	\$.0240	\$ -	\$.0630	\$.0056	\$.4206
439, Aluminized 439	\$.0611	\$ -	\$ -	\$.0280	\$ -	\$.0630	\$.0056	\$.1577
444	\$.0629	\$ -	\$.4732	\$.0160	\$ -	\$.0614	\$.0056	\$.6191
11 CrCb™	\$.0396	\$ -	\$ -	\$.0160	\$ -	\$.0678	\$.0056	\$.1290
15CrCb	\$.0511	\$ -	\$ -	\$.0200	\$.0012	\$.0646	\$.0056	\$.1425
18 CrCb™,441	\$.0633	\$ -	\$ -	\$.0200	\$ -	\$.0626	\$.0056	\$.1515
18 SR™	\$.0611	\$ -	\$ -	\$.0200	\$ -	\$.0631	\$.0056	\$.1498

All totals are rounded to 4 decimal places.

Surcharges with non-standard alloy content will be calculated based upon the minimum content specified.

Note: The effective dates on this announcement supercede all previous effective dates.

Obtain this and all previous surcharge lists at:

www.aksteel.com/markets_products/stainless_surcharges.asp