



Stainless Steel Raw Material Surcharges

For Orders Promised for Shipment

For Shipments June 4, 2006 through July 1, 2006

Grade	Chrome \$/lb	Nickel \$/lb	Moly \$/lb	Ferro Ti \$/lb	Mn \$/GT	Iron \$/GT	Natural Gas	Total Surch
Base Rate	\$.3500	\$ 2.0000	\$ 3.0000	\$ 3.5000	\$ 600.00	\$ 140	\$ 6.00	
Actual Rate	\$.6409	\$ 8.1385	\$ 22.9500	\$ 7.0190	\$ 768.75	\$ 295.00	\$ 7.233	
Rates per pound below will be added to invoice at time of shipment								
Nitronic® 19D	\$.0733	\$.0737	\$ -	\$ -	\$.0055	\$.0493	\$.0058	\$.2076
Nitronic® 30	\$.0541	\$.1621	\$ -	\$ -	\$.0099	\$.0497	\$.0058	\$.2816
201 (3.5)	\$.0559	\$.2578	\$ -	\$ -	\$.0070	\$.0502	\$.0058	\$.3767
201 (4.0), 201LN	\$.0567	\$.2946	\$ -	\$ -	\$.0075	\$.0493	\$.0058	\$.4139
201 (5.0)	\$.0559	\$.3683	\$ -	\$ -	\$.0073	\$.0489	\$.0058	\$.4862
2205	\$.0768	\$.3683	\$.7182	\$ -	\$ -	\$.0471	\$.0058	\$ 1.2162
301(6.00)	\$.0559	\$.4420	\$ -	\$ -	\$ -	\$.0526	\$.0058	\$.5563
301,301L (7.00)	\$.0594	\$.5156	\$ -	\$ -	\$ -	\$.0512	\$.0058	\$.6320
301LN	\$.0611	\$.4236	\$ -	\$ -	\$.0026	\$.0502	\$.0058	\$.5433
302	\$.0628	\$.5893	\$ -	\$ -	\$ -	\$.0498	\$.0058	\$.7077
304, 304L (8.00)	\$.0628	\$.5893	\$ -	\$ -	\$ -	\$.0498	\$.0058	\$.7077
304, 304L (8.50)	\$.0628	\$.6261	\$ -	\$ -	\$ -	\$.0495	\$.0058	\$.7442
304, 304L (9.00)	\$.0628	\$.6630	\$ -	\$ -	\$ -	\$.0491	\$.0058	\$.7807
304, 304L (9.25)	\$.0628	\$.6814	\$ -	\$ -	\$ -	\$.0490	\$.0058	\$.7990
304, 304L (9.50)	\$.0628	\$.6998	\$ -	\$ -	\$ -	\$.0488	\$.0058	\$.8172
304LN	\$.0628	\$.6188	\$ -	\$ -	\$ -	\$.0495	\$.0058	\$.7369
305	\$.0594	\$.7735	\$ -	\$ -	\$ -	\$.0488	\$.0058	\$.8875
309S	\$.0768	\$.8839	\$ -	\$ -	\$ -	\$.0443	\$.0058	\$ 1.0108
316,316L,316LN	\$.0559	\$.7366	\$.4788	\$ -	\$ -	\$.0484	\$.0058	\$ 1.3255
316L w/2.75min Mo	\$.0567	\$.7735	\$.6584	\$ -	\$ -	\$.0474	\$.0058	\$ 1.5418
316Ti	\$.0580	\$.7919	\$.4788	\$.0211	\$ -	\$.0473	\$.0058	\$ 1.4029
317L	\$.0628	\$.9576	\$.7182	\$ -	\$ -	\$.0443	\$.0058	\$ 1.7887
321,321LA	\$.0594	\$.6630	\$ -	\$.0211	\$ -	\$.0496	\$.0058	\$.7989
15-5 PH®	\$.0489	\$.2578	\$ -	\$ -	\$ -	\$.0557	\$.0058	\$.3682
PH 15-7 MO®	\$.0489	\$.4788	\$.4788	\$.0070	\$ -	\$.0522	\$.0058	\$ 1.0715
17-4 PH®	\$.0541	\$.2210	\$ -	\$ -	\$ -	\$.0550	\$.0058	\$.3359
17-7 PH®	\$.0559	\$.4788	\$ -	\$.0070	\$ -	\$.0522	\$.0058	\$.5997
400	\$.0419	\$ -	\$ -	\$ -	\$ -	\$.0595	\$.0058	\$.1072
400CB	\$.0384	\$ -	\$ -	\$ -	\$ -	\$.0602	\$.0058	\$.1044
409, Aluminized 409	\$.0367	\$ -	\$ -	\$.0176	\$ -	\$.0604	\$.0058	\$.1205
409NI	\$.0375	\$.0552	\$ -	\$.0176	\$ -	\$.0597	\$.0058	\$.1758
41003	\$.0377	\$.0221	\$ -	\$ -	\$ -	\$.0601	\$.0058	\$.1257
410,410CB,410H	\$.0401	\$ -	\$ -	\$ -	\$ -	\$.0599	\$.0058	\$.1058
410S	\$.0410	\$ -	\$ -	\$.0106	\$ -	\$.0596	\$.0058	\$.1170
420, 420HC	\$.0436	\$ -	\$ -	\$ -	\$ -	\$.0592	\$.0058	\$.1086
430	\$.0559	\$ -	\$ -	\$ -	\$ -	\$.0567	\$.0058	\$.1184
430LI	\$.0583	\$ -	\$ -	\$ -	\$ -	\$.0563	\$.0058	\$.1204
430TIX	\$.0637	\$ -	\$ -	\$.0282	\$ -	\$.0549	\$.0058	\$.1526
434	\$.0559	\$ -	\$.1796	\$ -	\$ -	\$.0562	\$.0058	\$.2975
435-Mod	\$.0663	\$ -	\$ -	\$ -	\$ -	\$.0547	\$.0058	\$.1268
436	\$.0559	\$ -	\$.2394	\$ -	\$ -	\$.0560	\$.0058	\$.3571
436L	\$.0559	\$ -	\$.2394	\$.0211	\$ -	\$.0558	\$.0058	\$.3780
439, Aluminized 439	\$.0594	\$ -	\$ -	\$.0246	\$ -	\$.0558	\$.0058	\$.1456
444	\$.0611	\$ -	\$.4190	\$.0141	\$ -	\$.0544	\$.0058	\$.5544
11 CrCb™	\$.0384	\$ -	\$ -	\$.0141	\$ -	\$.0601	\$.0058	\$.1184
15CrCb	\$.0496	\$ -	\$ -	\$.0176	\$.0010	\$.0572	\$.0058	\$.1312
18 CrCb™,441	\$.0614	\$ -	\$ -	\$.0176	\$ -	\$.0555	\$.0058	\$.1403
18 SR™	\$.0594	\$ -	\$ -	\$.0176	\$ -	\$.0559	\$.0058	\$.1387

All totals are rounded to 4 decimal places.

Surcharges with non-standard alloy content will be calculated based upon the minimum content specified.

Note: The effective dates on this announcement supercede all previous effective dates.

Obtain this and all previous surcharge lists at:

www.aksteel.com/markets_products/stainless_surcharges.asp