



## Stainless Steel Raw Material Surcharges

For Orders Promised for Shipment

For Shipments April 30, 2006 through June 3, 2006

Grade	Chrome \$/lb	Nickel \$/lb	Moly \$/lb	Ferro Ti \$/lb	Mn \$/GT	Iron \$/GT	Natural Gas	Total Surch
<b>Base Rate</b>	<b>\$ .3500</b>	<b>\$ 2.0000</b>	<b>\$ 3.0000</b>	<b>\$ 3.5000</b>	<b>\$ 600.00</b>	<b>\$ 140</b>	<b>\$ 6.00</b>	
<b>Actual Rate</b>	<b>\$ .6130</b>	<b>\$ 6.7573</b>	<b>\$ 22.8400</b>	<b>\$ 7.5030</b>	<b>\$ 752.00</b>	<b>\$ 280.00</b>	<b>\$ 7.110</b>	
Rates per pound below will be added to invoice at time of shipment								
Nitronic® 19D	\$ .0663	\$ .0571	\$ -	\$ -	\$ .0050	\$ .0445	\$ .0052	\$ .1781
Nitronic® 30	\$ .0489	\$ .1256	\$ -	\$ -	\$ .0089	\$ .0449	\$ .0052	\$ .2335
201 (3.5)	\$ .0505	\$ .1998	\$ -	\$ -	\$ .0063	\$ .0453	\$ .0052	\$ .3071
201 (4.0), 201LN	\$ .0513	\$ .2284	\$ -	\$ -	\$ .0068	\$ .0445	\$ .0052	\$ .3362
201 (5.0)	\$ .0505	\$ .2854	\$ -	\$ -	\$ .0066	\$ .0442	\$ .0052	\$ .3919
2205	\$ .0694	\$ .2854	\$ .7142	\$ -	\$ -	\$ .0425	\$ .0052	\$ 1.1167
301(6.00)	\$ .0505	\$ .3425	\$ -	\$ -	\$ -	\$ .0475	\$ .0052	\$ .4457
301,301L (7.00)	\$ .0537	\$ .3996	\$ -	\$ -	\$ -	\$ .0463	\$ .0052	\$ .5048
301LN	\$ .0552	\$ .3283	\$ -	\$ -	\$ .0023	\$ .0453	\$ .0052	\$ .4363
302	\$ .0568	\$ .4567	\$ -	\$ -	\$ -	\$ .0450	\$ .0052	\$ .5637
304, 304L (8.00)	\$ .0568	\$ .4567	\$ -	\$ -	\$ -	\$ .0450	\$ .0052	\$ .5637
304, 304L (8.50)	\$ .0568	\$ .4852	\$ -	\$ -	\$ -	\$ .0447	\$ .0052	\$ .5919
304, 304L (9.00)	\$ .0568	\$ .5138	\$ -	\$ -	\$ -	\$ .0444	\$ .0052	\$ .6202
304, 304L (9.25)	\$ .0568	\$ .5281	\$ -	\$ -	\$ -	\$ .0442	\$ .0052	\$ .6343
304, 304L (9.50)	\$ .0568	\$ .5423	\$ -	\$ -	\$ -	\$ .0441	\$ .0052	\$ .6484
304LN	\$ .0568	\$ .4795	\$ -	\$ -	\$ -	\$ .0448	\$ .0052	\$ .5863
305	\$ .0537	\$ .5994	\$ -	\$ -	\$ -	\$ .0441	\$ .0052	\$ .7024
309S	\$ .0694	\$ .6851	\$ -	\$ -	\$ -	\$ .0400	\$ .0052	\$ .7997
316,316L,316LN	\$ .0505	\$ .5709	\$ .4762	\$ -	\$ -	\$ .0438	\$ .0052	\$ 1.1466
316L w/2.75min Mo	\$ .0513	\$ .5994	\$ .6547	\$ -	\$ -	\$ .0428	\$ .0052	\$ 1.3534
316Ti	\$ .0524	\$ .6137	\$ .4762	\$ .0240	\$ -	\$ .0427	\$ .0052	\$ 1.2142
317L	\$ .0568	\$ .7421	\$ .7142	\$ -	\$ -	\$ .0400	\$ .0052	\$ 1.5583
321,321LA	\$ .0537	\$ .5138	\$ -	\$ .0240	\$ -	\$ .0448	\$ .0052	\$ .6415
15-5 PH®	\$ .0442	\$ .1998	\$ -	\$ -	\$ -	\$ .0503	\$ .0052	\$ .2995
PH 15-7 MO®	\$ .0442	\$ .3711	\$ .4762	\$ .0080	\$ -	\$ .0471	\$ .0052	\$ .9518
17-4 PH®	\$ .0489	\$ .1713	\$ -	\$ -	\$ -	\$ .0497	\$ .0052	\$ .2751
17-7 PH®	\$ .0505	\$ .3711	\$ -	\$ .0080	\$ -	\$ .0471	\$ .0052	\$ .4819
400	\$ .0379	\$ -	\$ -	\$ -	\$ -	\$ .0538	\$ .0052	\$ .0969
400CB	\$ .0347	\$ -	\$ -	\$ -	\$ -	\$ .0544	\$ .0052	\$ .0943
409, Aluminized 409	\$ .0331	\$ -	\$ -	\$ .0200	\$ -	\$ .0545	\$ .0052	\$ .1128
409NI	\$ .0339	\$ .0428	\$ -	\$ .0200	\$ -	\$ .0539	\$ .0052	\$ .1558
41003	\$ .0341	\$ .0171	\$ -	\$ -	\$ -	\$ .0543	\$ .0052	\$ .1107
410,410CB,410H	\$ .0363	\$ -	\$ -	\$ -	\$ -	\$ .0541	\$ .0052	\$ .0956
410S	\$ .0371	\$ -	\$ -	\$ .0120	\$ -	\$ .0538	\$ .0052	\$ .1081
420, 420HC	\$ .0395	\$ -	\$ -	\$ -	\$ -	\$ .0534	\$ .0052	\$ .0981
430	\$ .0505	\$ -	\$ -	\$ -	\$ -	\$ .0513	\$ .0052	\$ .1070
430LI	\$ .0527	\$ -	\$ -	\$ -	\$ -	\$ .0508	\$ .0052	\$ .1087
430TIX	\$ .0576	\$ -	\$ -	\$ .0320	\$ -	\$ .0496	\$ .0052	\$ .1444
434	\$ .0505	\$ -	\$ .1786	\$ -	\$ -	\$ .0508	\$ .0052	\$ .2851
435-Mod	\$ .0600	\$ -	\$ -	\$ -	\$ -	\$ .0494	\$ .0052	\$ .1146
436	\$ .0505	\$ -	\$ .2381	\$ -	\$ -	\$ .0506	\$ .0052	\$ .3444
436L	\$ .0505	\$ -	\$ .2381	\$ .0240	\$ -	\$ .0504	\$ .0052	\$ .3682
439, Aluminized 439	\$ .0537	\$ -	\$ -	\$ .0280	\$ -	\$ .0504	\$ .0052	\$ .1373
444	\$ .0552	\$ -	\$ .4166	\$ .0160	\$ -	\$ .0491	\$ .0052	\$ .5421
11 CrCb™	\$ .0347	\$ -	\$ -	\$ .0160	\$ -	\$ .0543	\$ .0052	\$ .1102
15CrCb	\$ .0448	\$ -	\$ -	\$ .0200	\$ .0009	\$ .0517	\$ .0052	\$ .1226
18 CrCb™,441	\$ .0555	\$ -	\$ -	\$ .0200	\$ -	\$ .0501	\$ .0052	\$ .1308
18 SR™	\$ .0537	\$ -	\$ -	\$ .0200	\$ -	\$ .0505	\$ .0052	\$ .1294

All totals are rounded to 4 decimal places.

Surcharges with non-standard alloy content will be calculated based upon the minimum content specified.

Note: The effective dates on this announcement supercede all previous effective dates.

Obtain this and all previous surcharge lists at:

[www.aksteel.com/markets\\_products/stainless\\_surcharges.asp](http://www.aksteel.com/markets_products/stainless_surcharges.asp)