



Stainless Steel Raw Material Surcharges

For Orders Promised for Shipment

For Shipments April 2, 2006 through April 29, 2006

Grade	Chrome \$/lb	Nickel \$/lb	Moly \$/lb	Ferro Ti \$/lb	Mn \$/GT	Iron \$/GT	Natural Gas	Total Surch
Base Rate	\$.3500	\$ 2.0000	\$ 3.0000	\$ 3.5000	\$ 600.00	\$ 140	\$ 6.00	
Actual Rate	\$.5875	\$ 6.7943	\$ 22.7500	\$ 8.5720	\$ 735.00	\$ 285.00	\$ 8.400	
Rates per pound below will be added to invoice at time of shipment								
Nitronic® 19D	\$.0599	\$.0575	\$ -	\$ -	\$.0044	\$.0461	\$.0112	\$.1791
Nitronic® 30	\$.0442	\$.1266	\$ -	\$ -	\$.0079	\$.0465	\$.0112	\$.2364
201 (3.5)	\$.0456	\$.2014	\$ -	\$ -	\$.0056	\$.0469	\$.0112	\$.3107
201 (4.0), 201LN	\$.0463	\$.2301	\$ -	\$ -	\$.0060	\$.0461	\$.0112	\$.3397
201 (5.0)	\$.0456	\$.2877	\$ -	\$ -	\$.0058	\$.0458	\$.0112	\$.3961
2205	\$.0627	\$.2877	\$.7110	\$ -	\$ -	\$.0440	\$.0112	\$ 1.1166
301(6.00)	\$.0456	\$.3452	\$ -	\$ -	\$ -	\$.0492	\$.0112	\$.4512
301,301L (7.00)	\$.0485	\$.4027	\$ -	\$ -	\$ -	\$.0479	\$.0112	\$.5103
301LN	\$.0499	\$.3308	\$ -	\$ -	\$.0021	\$.0469	\$.0112	\$.4409
302	\$.0513	\$.4603	\$ -	\$ -	\$ -	\$.0466	\$.0112	\$.5694
304, 304L (8.00)	\$.0513	\$.4603	\$ -	\$ -	\$ -	\$.0466	\$.0112	\$.5694
304, 304L (8.50)	\$.0513	\$.4890	\$ -	\$ -	\$ -	\$.0463	\$.0112	\$.5978
304, 304L (9.00)	\$.0513	\$.5178	\$ -	\$ -	\$ -	\$.0460	\$.0112	\$.6263
304, 304L (9.25)	\$.0513	\$.5322	\$ -	\$ -	\$ -	\$.0458	\$.0112	\$.6405
304, 304L (9.50)	\$.0513	\$.5466	\$ -	\$ -	\$ -	\$.0456	\$.0112	\$.6547
304LN	\$.0513	\$.4833	\$ -	\$ -	\$ -	\$.0463	\$.0112	\$.5921
305	\$.0485	\$.6041	\$ -	\$ -	\$ -	\$.0456	\$.0112	\$.7094
309S	\$.0627	\$.6904	\$ -	\$ -	\$ -	\$.0414	\$.0112	\$.8057
316,316L,316LN	\$.0456	\$.5753	\$.4740	\$ -	\$ -	\$.0453	\$.0112	\$ 1.1514
316L w/2.75min Mo	\$.0463	\$.6041	\$.6518	\$ -	\$ -	\$.0443	\$.0112	\$ 1.3577
316Ti	\$.0473	\$.6185	\$.4740	\$.0304	\$ -	\$.0442	\$.0112	\$ 1.2256
317L	\$.0513	\$.7479	\$.7110	\$ -	\$ -	\$.0414	\$.0112	\$ 1.5628
321,321LA	\$.0485	\$.5178	\$ -	\$.0304	\$ -	\$.0464	\$.0112	\$.6543
15-5 PH®	\$.0399	\$.2014	\$ -	\$ -	\$ -	\$.0521	\$.0112	\$.3046
PH 15-7 MO®	\$.0399	\$.3740	\$.4740	\$.0101	\$ -	\$.0488	\$.0112	\$.9580
17-4 PH®	\$.0442	\$.1726	\$ -	\$ -	\$ -	\$.0515	\$.0112	\$.2795
17-7 PH®	\$.0456	\$.3740	\$ -	\$.0101	\$ -	\$.0488	\$.0112	\$.4897
400	\$.0342	\$ -	\$ -	\$ -	\$ -	\$.0557	\$.0112	\$.1011
400CB	\$.0314	\$ -	\$ -	\$ -	\$ -	\$.0563	\$.0112	\$.0989
409, Aluminized 409	\$.0299	\$ -	\$ -	\$.0254	\$ -	\$.0565	\$.0112	\$.1230
409NI	\$.0306	\$.0431	\$ -	\$.0254	\$ -	\$.0558	\$.0112	\$.1661
41003	\$.0308	\$.0173	\$ -	\$ -	\$ -	\$.0563	\$.0112	\$.1156
410,410CB,410H	\$.0328	\$ -	\$ -	\$ -	\$ -	\$.0560	\$.0112	\$.1000
410S	\$.0335	\$ -	\$ -	\$.0152	\$ -	\$.0557	\$.0112	\$.1156
420, 420HC	\$.0356	\$ -	\$ -	\$ -	\$ -	\$.0553	\$.0112	\$.1021
430	\$.0456	\$ -	\$ -	\$ -	\$ -	\$.0531	\$.0112	\$.1099
430LI	\$.0476	\$ -	\$ -	\$ -	\$ -	\$.0526	\$.0112	\$.1114
430TIX	\$.0520	\$ -	\$ -	\$.0406	\$ -	\$.0514	\$.0112	\$.1552
434	\$.0456	\$ -	\$.1778	\$ -	\$ -	\$.0526	\$.0112	\$.2872
435-Mod	\$.0542	\$ -	\$ -	\$ -	\$ -	\$.0511	\$.0112	\$.1165
436	\$.0456	\$ -	\$.2370	\$ -	\$ -	\$.0524	\$.0112	\$.3462
436L	\$.0456	\$ -	\$.2370	\$.0304	\$ -	\$.0522	\$.0112	\$.3764
439, Aluminized 439	\$.0485	\$ -	\$ -	\$.0355	\$ -	\$.0522	\$.0112	\$.1474
444	\$.0499	\$ -	\$.4148	\$.0203	\$ -	\$.0508	\$.0112	\$.5470
11 CrCb™	\$.0314	\$ -	\$ -	\$.0203	\$ -	\$.0562	\$.0112	\$.1191
15CrCb	\$.0405	\$ -	\$ -	\$.0254	\$.0008	\$.0535	\$.0112	\$.1314
18 CrCb™,441	\$.0502	\$ -	\$ -	\$.0254	\$ -	\$.0519	\$.0112	\$.1387
18 SR™	\$.0485	\$ -	\$ -	\$.0254	\$ -	\$.0523	\$.0112	\$.1374

All totals are rounded to 4 decimal places.

Surcharges with non-standard alloy content will be calculated based upon the minimum content specified.

Note: The effective dates on this announcement supercede all previous effective dates.

Obtain this and all previous surcharge lists at:

www.aksteel.com/markets_products/stainless_surcharges.asp