

AK Steel  
Specialty Stainless Sheet & Strip  
Stainless Price Schedule  
Revised September 2, 2014



**AKSteel**

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# Specialty Stainless Sheet

## 200/300 SERIES GRADES

STAINLESS SHEET

Dollars Per Pound  
Price in effect at time of shipment  
Effective September 2, 2014

### BASE PRICES

Grade	NITRONIC® 30	201	201LN	301	302	304	304L	305
Base/lb.	1.3850	1.4000	1.5000	1.3400	1.4000	1.4000	1.5000	2.1600

Grade	NITRONIC® 19-D	309S	310S	316	316L	317L	321	2205
Base/lb.	1.5000	2.7700	3.7100	1.9800	1.9800	2.4900	1.9400	2.7500

### GAUGE AND WIDTH EXTRAS - COILS

Gauge	Thickness, in.	36 in. Exact	42 in. Exact	48 in. Exact	60 in. Exact
7 & 8	0.1601 - 0.1874	0.5250	0.5700	0.4200	0.3600
9 & 10	0.1301 - 0.1600	0.4500	0.5700	0.3600	0.3600
11	0.1141 - 0.1300	0.4500	0.5700	0.3600	0.3600
12	0.0981 - 0.1190	0.4500	0.5700	0.3600	0.3600
13	0.0831 - 0.0980	0.4500	0.5700	0.3600	0.3600
14	0.0721 - 0.0830	0.4500	0.5700	0.3600	0.3600
15	0.0651 - 0.0720	0.4625	0.5800	0.3700	0.3700
16	0.0581 - 0.0650	0.4750	0.5900	0.3800	0.3800
17	0.0521 - 0.0580	0.4875	0.6100	0.3900	0.3900
18	0.0461 - 0.0520	0.5125	0.6200	0.4100	0.4100
19	0.0401 - 0.0460	0.5500	0.6500	0.4400	0.4400
20	0.0351 - 0.0400	0.6375	0.8500	0.5100	0.5100
21	0.0321 - 0.0350	0.8250	0.9500	0.6600	0.6600
22	0.0291 - 0.0320	0.9125	1.0200	0.7300	0.7300
23	0.0261 - 0.0290	1.0750	1.1500	0.8600	0.8600
24	0.0231 - 0.0260	1.1625	1.2300	0.9300	*
25	0.0199 - 0.0230	1.2500	1.4300	1.0000	*
26	0.0178 - 0.0198	1.4000	1.6500	1.1200	*
27	0.0161 - 0.0177	1.5625	1.8700	1.2500	*
28	0.0150 - 0.0160	1.6000	2.1100	1.2800	*

Inquire for other widths. All grades are not available in sizes shown.

**Note:** \* items, 15-5 PH®, PH 15-7 Mo®, 17-4 PH®, 17-7 PH® please inquire with your AK Steel Sales Representative. The mean thickness will determine the size extra to apply. Raw material surcharges will be added at the time of invoice. Material is sold in Product of a Coil increments.

# Specialty Stainless Sheet

## 400 SERIES GRADES

STAINLESS SHEET

Dollars Per Pound  
Price in effect at time of shipment  
Effective September 2, 2014

### BASE PRICES

Grade	410	410H	420	420HC	430	434	435 Mod	436
Base/lb.	0.8900	0.9500	1.0200	1.0500	0.7900	0.9900	1.0700	1.0700

Grade	436M2	436L	439	444	18 SR™	13-4 SR®
Base/lb.	1.1700	1.0700	1.1300	1.5100	1.3600	1.6500

### GAUGE AND WIDTH EXTRAS - COILS

Gauge	Thickness, in.	36 in. Exact	42 in. Exact	48 in. Exact
8 through 12	0.0981 - 0.1874	0.5250	0.6200	0.4200
10	0.1301 - 0.1450	0.5250	0.6200	0.4200
11	0.1141 - 0.1300	0.5250	0.6200	0.4200
12	0.0981 - 0.1190	0.5250	0.6200	0.4200
13	0.0831 - 0.0980	0.5250	0.6200	0.4200
14	0.0721 - 0.0830	0.5250	0.6200	0.4200
15	0.0651 - 0.0720	0.5375	0.6300	0.4300
16	0.0581 - 0.0650	0.5375	0.6400	0.4300
17	0.0521 - 0.0580	0.5500	0.6500	0.4400
18	0.0461 - 0.0520	0.5625	0.6600	0.4500
19	0.0401 - 0.0460	0.5875	0.6800	0.4700
20	0.0351 - 0.0400	0.6625	0.7400	0.5300
21	0.0321 - 0.0350	0.7875	0.9500	0.6300
22	0.0291 - 0.0320	0.8500	1.0100	0.6800
23	0.0261 - 0.0290	1.0125	1.1400	0.8100
24	0.0231 - 0.0260	1.0750	1.2000	0.8600
25	0.0199 - 0.0230	1.1750	1.2800	0.9400
26	0.0178 - 0.0198	1.3000	1.3600	1.0400
27	0.0161 - 0.0177	1.7375	1.8100	1.3900
28	0.0150 - 0.0160	1.8875	1.9300	1.5100

Inquire for other widths. All grades are not available in sizes shown.

**Note:** \* items, 409Ni, 436L, 439, 441, 15 Cr-Cb®, 18 Cr-Cb™, Aluminized 409 & 439 please inquire with your AK Steel. The mean thickness will determine the size extra to apply. Raw material surcharges will be added at the time of invoice. Material is sold in Product of a Coil increments.

# Specialty Stainless Sheet

## Stainless Steel Chemistry/Quality Extras

### Finish Extras

Hot Rolled Annealed & Pickled	-0.0300
2D/2B Buffing Quality	0.0300
Bright Annealed - 300 Series	0.1500
Bright Annealed - 400 Series	0.1200

### Strand Leveling Extra

Slitting with leveling equipment, if specified	0.0400
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### Small Coil Extra

Less Than 150 pounds per in. of width	0.0250
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### Close Tolerance Extra

Closer than Standard but not closer than 1/2 standard	
Width	0.0350
Thickness	0.0400
Camber	0.0425

### Heat Treating Extra (410H only)

0.015 in. and heavier, any width	0.3500
Under 0.015 in., any width	0.4500

### Deep Draw Quality Extra

Deep Draw Quality Extra (waive if Ni extra is charged)	0.0500
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### Continuous Line Marking

Single Line Mark	0.0125
Multiple Line Mark	0.0225

## CHEMISTRY EXTRAS

(May affect surcharge calculations)

Min. Nickel	\$/lb.	*Max. Carbon	\$/lb.	Min. Molybdenum	\$/lb.
201 5.00%	0.0300	0.03%	0.0800	316/L 2.25%	0.0200
301 7.00%	0.0300	0.04%	0.0550	316/L 2.50%	0.0600
304/L 8.50%	0.0300	0.05%	0.0350	316/L 2.75%	0.1000
304/L 9.00%	0.0575	0.06%	0.0200	<b>Max. Phosphorus</b>	<b>\$/lb.</b>
304/L 9.50%	0.0875	0.07%	0.0100	304/L 0.03%	0.0200
		*Except 304L & 316L		316/L 0.03%	0.1350

The mean thickness will determine the size extra to apply. Raw material surcharges will be added at the time of invoice.

# Specialty Stainless Sheet

## Stainless Steel Chemistry/Quality Extras Continued

### Tension Leveling / Finish / Polyfilm Extras

Gauge	Thickness	Tension Leveling	UNIGRAIN® UNIGRIT	#3 or #4 Polish	Standard Polyfilm*
7 thru 9	0.1451 - 0.1874	*	*	*	*
10	0.1301 - 0.1450	0.0700	*	*	*
11	0.1141 - 0.1300	0.0750	*	*	*
12	0.0981 - 0.1190	0.0750	0.1150	*	*
13	0.0831 - 0.0980	0.0750	0.1150	0.1650	*
14	0.0721 - 0.0830	0.0800	0.1200	0.1750	*
15	0.0651 - 0.0720	0.0800	0.1200	0.1750	*
16	0.0581 - 0.0650	0.0850	0.1200	0.1750	*
17	0.0521 - 0.0580	0.0850	0.1200	0.1750	*
18	0.0461 - 0.0520	0.0850	0.1200	0.1750	*
19	0.0401 - 0.0460	0.0900	0.1200	0.1750	*
20	0.0351 - 0.0400	0.0950	0.1450	0.2050	*
21	0.0321 - 0.0350	0.1000	0.1450	0.2050	*
22	0.0291 - 0.0320	0.1200	0.1500	0.2150	*
23	0.0261 - 0.0290	0.1200	0.1550	0.2200	*
24	0.0231 - 0.0260	0.1200	0.1575	0.2250	*
25	0.0199 - 0.0230	0.1200	0.1675	*	*
26	0.0178 - 0.0198	0.1200	0.1775	*	*
27	0.0161 - 0.0177	0.1400	*	*	*
28	0.0150 - 0.0160	0.1600	*	*	*

### TENSILE EXTRAS

Gauge Range	1/4 Hard TS-125,000 min. psi. or Rc 25 min.	1/2 Hard TS-150,000 min. psi. or Rc 30 min.	3/4 Hard TS-175,000 min. psi. or Rc 35 min.	Full Hard TS-185,000 min. psi. or Rc 40 min.	Extra Hard TS-200,000 min. psi. or Rc 45 min.
0.1874 - 0.0120	0.0800	0.0800	0.0800	0.0800	0.0800

### Packaging

Coils	\$20.00 Each
Sheet Skids to 144 in.	\$80.00 Each
Sheet Skids over 144 in.	Inquire
Export Skids Coils	\$0.01 per lb.

**Note:** \* items, please inquire with your AK Steel Sales Representative.

The mean thickness will determine the size extra to apply. Raw material surcharges will be added at the time of invoice.

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13-4 SR <sup>®</sup>	PAINTGRIP <sup>®</sup>	311 DQ <sup>™</sup>
15 Cr-Cb <sup>®</sup>	PH 15-7 Mo <sup>®</sup>	17-14 Cu Mo <sup>™</sup>
15-5 PH <sup>®</sup>	STONE MATTE <sup>®</sup>	1 SR <sup>™</sup>
17-4 PH <sup>®</sup>	T2 <sup>®</sup>	2 SR <sup>™</sup>
17-7 PH <sup>®</sup>	TRAN-COR <sup>®</sup>	6 SR <sup>™</sup>
18 SR <sup>®</sup>	ULTRA FORM <sup>®</sup>	12 SR <sup>™</sup>
ALUMI-THERM <sup>®</sup>	ULTRA HONE <sup>®</sup>	18-9 LW <sup>™</sup>
AQUAMET <sup>®</sup>	ULTRALUME <sup>®</sup>	AK-SPECTRA <sup>™</sup>
ARMCO <sup>®</sup>	ULTRASMOOTH <sup>®</sup>	ANTI STICK <sup>™</sup>
CARLITE <sup>®</sup>	UNIBRITE <sup>®</sup>	BORON STEEL <sup>™</sup>
DI-MAX <sup>®</sup>	UNIGRAIN <sup>®</sup>	CEM <sup>™</sup>
DR <sup>®</sup>	UNIVIT <sup>®</sup>	EXTRASMOOTH <sup>™</sup>
ELECTRASMOOTH <sup>®</sup>	VIT-PLUS <sup>®</sup>	FORMABLE <sup>™</sup>
GREYSTONE <sup>®</sup>	ZINCGRIP <sup>®</sup>	HCR <sup>™</sup>
ILUMIBRITE <sup>®</sup>	CHROMESHIELD <sup>™</sup>	HIGH PERFORMANCE-10 <sup>™</sup>
LITE CARLITE <sup>®</sup>	THERMAK <sup>™</sup>	ORIENTED LS <sup>™</sup>
NITRONIC <sup>®</sup>	11 Cr-Cb <sup>™</sup>	ULTRACHEM <sup>™</sup>
	18 Cr-Cb <sup>™</sup>	

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## Warranty Statement

The information and data presented in this Price Book are typical of average values and not a guarantee of maximum, minimum or actual values. Materials specifically suggested for applications described herein are made solely for the purpose of illustration to enable the reader to make their own evaluation. While the information is believed to be technically correct, **AK Steel disclaims all warranties, expressed or implied, including but not limited to, any warranty as to its merchantability or suitability for any general or particular use. AK Steel will not be liable for any damages or any kind of arising out of or relating to the use of or the inability to use the information provided, including but not limited to, ordinary, special, incidental, exemplary or consequential damages, whether based upon contract, tort or any other legal theory, whether foreseeable or not, and even if AK Steel has been advised of the possibility of the damages.**

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