

AK Steel
Specialty Stainless Sheet & Strip
Stainless Price Schedule
Revised August 2012



AKSteel

AK Steel Corporation
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Specialty Stainless Sheet

200/300 SERIES GRADES

STAINLESS SHEET

Dollars Per Pound
Price in effect at time of shipment
Effective August 1, 2012

BASE PRICES

Grade	NITRONIC® 30	201	201LN	301	302	304	304L	305
Base/lb.	1.2600	1.2800	1.3800	1.3400	1.4000	1.4000	1.5000	2.1600

Grade	NITRONIC® 19-D	309S	310S	316	316L	317L	321	2205
Base/lb.	1.5000	2.7700	3.7000	1.9200	1.9800	2.4900	1.9400	2.7500

GAUGE AND WIDTH EXTRAS - COILS

Gauge	Thickness, in.	24 in. to under 36 in.	36 in. Exact	36 in. to under 48 in.	48 in. Exact	Over 48 in. to under 60 in.	60 in. Exact
7 thru 9	0.1451 - 0.1874	0.6000	0.4500	0.5700	0.3600	0.5700	0.3600
10	0.1301 - 0.1450	0.6000	0.4500	0.5700	0.3600	0.5700	0.3600
11	0.1141 - 0.1300	0.6000	0.4500	0.5700	0.3600	0.5700	0.3600
12	0.0981 - 0.1190	0.6000	0.4500	0.5700	0.3600	0.5700	0.3600
13	0.0831 - 0.0980	0.6000	0.4500	0.5700	0.3600	0.5700	0.3600
14	0.0721 - 0.0830	0.6000	0.4500	0.5700	0.3600	0.5700	0.3600
15	0.0651 - 0.0720	0.6100	0.4600	0.5800	0.3700	0.5800	0.3700
16	0.0581 - 0.0650	0.6200	0.4700	0.5900	0.3800	0.5900	0.3800
17	0.0521 - 0.0580	0.6400	0.4800	0.6100	0.3900	0.6100	0.3900
18	0.0461 - 0.0520	0.6500	0.5000	0.6200	0.4100	0.6200	0.4100
19	0.0401 - 0.0460	0.6900	0.5300	0.6500	0.4400	0.6500	0.4400
20	0.0351 - 0.0400	0.8900	0.5800	0.7000	0.5100	0.7000	0.5100
21	0.0321 - 0.0350	1.0000	0.7500	0.9500	0.6600	0.9500	0.6600
22	0.0291 - 0.0320	1.0600	0.8200	1.0200	0.7300	1.0200	0.7300
23	0.0261 - 0.0290	1.1900	0.9500	1.1500	0.8600	1.1500	0.8600
24	0.0231 - 0.0260	1.2900	1.0200	1.2300	0.9300	*	*
25	0.0199 - 0.0230	1.4900	1.1000	1.4300	1.0000	*	*
26	0.0178 - 0.0198	1.7300	1.2000	1.6500	1.1200	*	*
27	0.0161 - 0.0177	1.9300	1.2700	*	*	*	*
28	0.0150 - 0.0160	2.1800	1.3000	*	*	*	*

Note: * items, 15-5 PH®, PH 15-7 Mo®, 17-4 PH®, 17-7 PH® please inquire with your AK Steel Sales Representative. The mean thickness will determine the size extra to apply. Raw material surcharges will be added at the time of invoice.

Specialty Stainless Sheet

400 SERIES GRADES

STAINLESS SHEET

Dollars Per Pound
Price in effect at time of shipment
Effective August 1, 2012

BASE PRICES

Grade	410	410H	420	420HC	430	434	435Mod	436
Base/lb.	0.8900	0.9500	1.0200	1.0500	0.7900	0.9900	1.0700	1.0700

Grade	436M2	436L	439	444	18 SR™	13-4 SR™
Base/lb.	1.1700	1.0700	1.1300	1.5100	1.3600	1.6500

GAUGE AND WIDTH EXTRAS - COILS

Gauge	Thickness, in.	Width, in.			
		24 in. to under 36 in.	36 in. Exact	36 in. to under 48 in.	48 in. Exact
8 through 12	0.0981 - 0.1874	0.6500	0.5100	0.6200	0.4200
10	0.1301 - 0.1450	0.6500	0.5100	0.6200	0.4200
11	0.1141 - 0.1300	0.6500	0.5100	0.6200	0.4200
12	0.0981 - 0.1190	0.6500	0.5100	0.6200	0.4200
13	0.0831 - 0.0980	0.6500	0.5100	0.6200	0.4200
14	0.0721 - 0.0830	0.6500	0.5100	0.6200	0.4200
15	0.0651 - 0.0720	0.6600	0.5200	0.6300	0.4300
16	0.0581 - 0.0650	0.6700	0.5200	0.6400	0.4300
17	0.0521 - 0.0580	0.6800	0.5300	0.6500	0.4400
18	0.0461 - 0.0520	0.6900	0.5400	0.6600	0.4500
19	0.0401 - 0.0460	0.7200	0.5600	0.6800	0.4700
20	0.0351 - 0.0400	0.7800	0.6200	0.7400	0.5300
21	0.0321 - 0.0350	1.0000	0.7200	0.9500	0.6300
22	0.0291 - 0.0320	1.0500	0.7700	1.0100	0.6800
23	0.0261 - 0.0290	1.1800	0.9000	1.1400	0.8100
24	0.0231 - 0.0260	1.2600	0.9500	1.2000	0.8600
25	0.0199 - 0.0230	1.3400	1.0400	1.2800	0.9400
26	0.0178 - 0.0198	1.4400	1.1200	1.3600	1.0400
27	0.0161 - 0.0177	1.5800	1.3700	*	*
28	0.0150 - 0.0160	1.7000	1.4900	*	*

Note: * items, 409Ni, 436L, 439, 441, 15 Cr-Cb™, 18 Cr-Cb™, Aluminized 409 & 439 please inquire with your AK Steel Sales Representative.

The mean thickness will determine the size extra to apply. Raw material surcharges will be added at the time of invoice.

Specialty Stainless Sheet

Stainless Steel Chemistry/Quality Extras

Finish Extras

Hot Rolled Annealed & Pickled	-0.0300
2D/2B Buffing Quality	0.0300
Bright Annealed - 300 Series	0.1200
Bright Annealed - 400 Series	0.0900

Strand Leveling Extra

Slitting with leveling equipment, if specified	0.0400
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Small Coil Extra

Less Than 150 pounds per in. of width	0.0250
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Close Tolerance Extra

Closer than Standard but not closer than 1/2 standard	
Width	0.0350
Thickness	0.0400
Camber	0.0425

Heat Treating Extra (410H only)

0.015 in. and heavier, any width	0.3500
Under 0.015 in., any width	0.4500

Deep Draw Quality Extra

Deep Draw Quality Extra (waive if Ni extra is charged)	0.0500
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Continuous Line Marking

Single Line Mark	0.0125
Multiple Line Mark	0.0225

CHEMISTRY EXTRAS

(May affect surcharge calculations)

Min Nickel	\$/lb.	*Max Carbon	\$/lb.	Min Molybdenum	\$/lb.
201 5.00%	0.0300	0.03%	0.0800	316/L 2.25%	0.0200
301 7.00%	0.0300	0.04%	0.0550	316/L 2.50%	0.0600
304/L 8.50%	0.0300	0.05%	0.0350	316/L 2.75%	0.1000
304/L 9.00%	0.0575	0.06%	0.0200	Max Phosphorus	\$/lb.
304/L 9.50%	0.0875	0.07%	0.0100	304/L 0.03%	0.0200
		*Except 304L & 316L		316/L 0.03%	0.1350

The mean thickness will determine the size extra to apply. Raw material surcharges will be added at the time of invoice.

Specialty Stainless Sheet

Stainless Steel Chemistry/Quality Extras Continued

Tension Leveling / Finish / Polyfilm Extras

Gauge	Thickness	Tension Leveling	UNIGRAIN® UNIGRIT	#3 or #4 Polish	Standard Polyfilm*
7 thru 9	0.1451 - 0.1874	*	*	*	*
10	0.1301 - 0.1450	0.0700	*	*	*
11	0.1141 - 0.1300	0.0750	*	*	*
12	0.0981 - 0.1190	0.0750	0.1150	*	*
13	0.0831 - 0.0980	0.0750	0.1150	0.1650	*
14	0.0721 - 0.0830	0.0800	0.1200	0.1750	*
15	0.0651 - 0.0720	0.0800	0.1200	0.1750	*
16	0.0581 - 0.0650	0.0850	0.1200	0.1750	*
17	0.0521 - 0.0580	0.0850	0.1200	0.1750	*
18	0.0461 - 0.0520	0.0850	0.1200	0.1750	*
19	0.0401 - 0.0460	0.0900	0.1200	0.1750	*
20	0.0351 - 0.0400	0.0950	0.1450	0.2050	*
21	0.0321 - 0.0350	0.1000	0.1450	0.2050	*
22	0.0291 - 0.0320	0.1200	0.1500	0.2150	*
23	0.0261 - 0.0290	0.1200	0.1550	0.2200	*
24	0.0231 - 0.0260	0.1200	0.1575	0.2250	*
25	0.0199 - 0.0230	0.1200	0.1675	*	*
26	0.0178 - 0.0198	0.1200	0.1775	*	*
27	0.0161 - 0.0177	0.1400	*	*	*
28	0.0150 - 0.0160	0.1600	*	*	*

TENSILE EXTRAS

Gauge Range	1/4 Hard TS-125,000 min psi or Rc 25 min	1/2 Hard TS-150,000 min psi or Rc 30 min	3/4 Hard TS-175,000 min psi or Rc 35 min	Full Hard TS-185,000 min psi or Rc 40 min	Extra Hard TS-200,000 min psi or Rc 45 min
0.1874 - 0.0120	0.0500	0.0500	0.0500	0.0500	0.0500

Packaging

Coils	\$15.00 Each
Sheet Skids to 168 in.	Inquire
Sheet Skids over 168 in.	Inquire
Export Skids Coils	\$0.01 per lb.

Note: * items, please inquire with your AK Steel Sales Representative.

The mean thickness will determine the size extra to apply. Raw material surcharges will be added at the time of invoice.

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15 Cr-Cb [®]	T2 [®]	311 DQ [™]
15-5 PH [®]	TRAN-COR [®]	17-14 Cu Mo [™]
17-4 PH [®]	ULTRA FORM [®]	1 SR [™]
17-7 PH [®]	ULTRA HON [®]	2 SR [™]
AK COATINGS [®]	ULTRALUME [®]	6 SR [™]
ALUMI-THERM [®]	ULTRASMOOTH [®]	12 SR [™]
AQUAMET [®]	UNIBRITE [®]	18-9 LW [™]
ARMCO [®]	UNIGRAIN [®]	AK-SPECTRA [™]
CARLITE [®]	UNIVIT [®]	ANTI STICK [™]
DI-MAX [®]	VIT-PLUS [®]	BORON STEEL [™]
DR [®]	ZINCGRIP [®]	CEM [™]
ELECTRASMOOTH [®]	13-4 SR [™]	EXTRASMOOTH [™]
GREYSTONE [®]	18 SR [™]	FORMABLE [™]
LITE CARLITE [®]	AK TUBE [™]	HCR [™]
NITRONIC [®]	ILUMIBRITE [™]	HIGH PERFORMANCE-10 [™]
PAINTGRIP [®]	STONE MATTE [™]	ORIENTED LS [™]
PH 15-7 Mo [®]	11 Cr-Cb [™]	ULTRACHEM [™]
	18 Cr-Cb [™]	

Warranty Statement

The information and data presented in this Price Book are typical of average values and not a guarantee of maximum, minimum or actual values. Materials specifically suggested for applications described herein are made solely for the purpose of illustration to enable the reader to make their own evaluation. While the information is believed to be technically correct, **AK Steel disclaims all warranties, expressed or implied, including but not limited to, any warranty as to its merchantability or suitability for any general or particular use. AK Steel will not be liable for any damages or any kind of arising out of or relating to the use of or the inability to use the information provided, including but not limited to, ordinary, special, incidental, exemplary or consequential damages, whether based upon contract, tort or any other legal theory, whether foreseeable or not, and even if AK Steel has been advised of the possibility of the damages.**

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